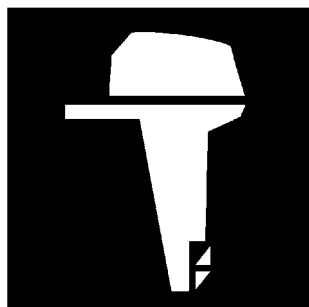




PARTS CATALOGUE

RIGGING PARTS-2006

RIGGING PARTS
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

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TILLER HANDLE FITTING KIT 90	38
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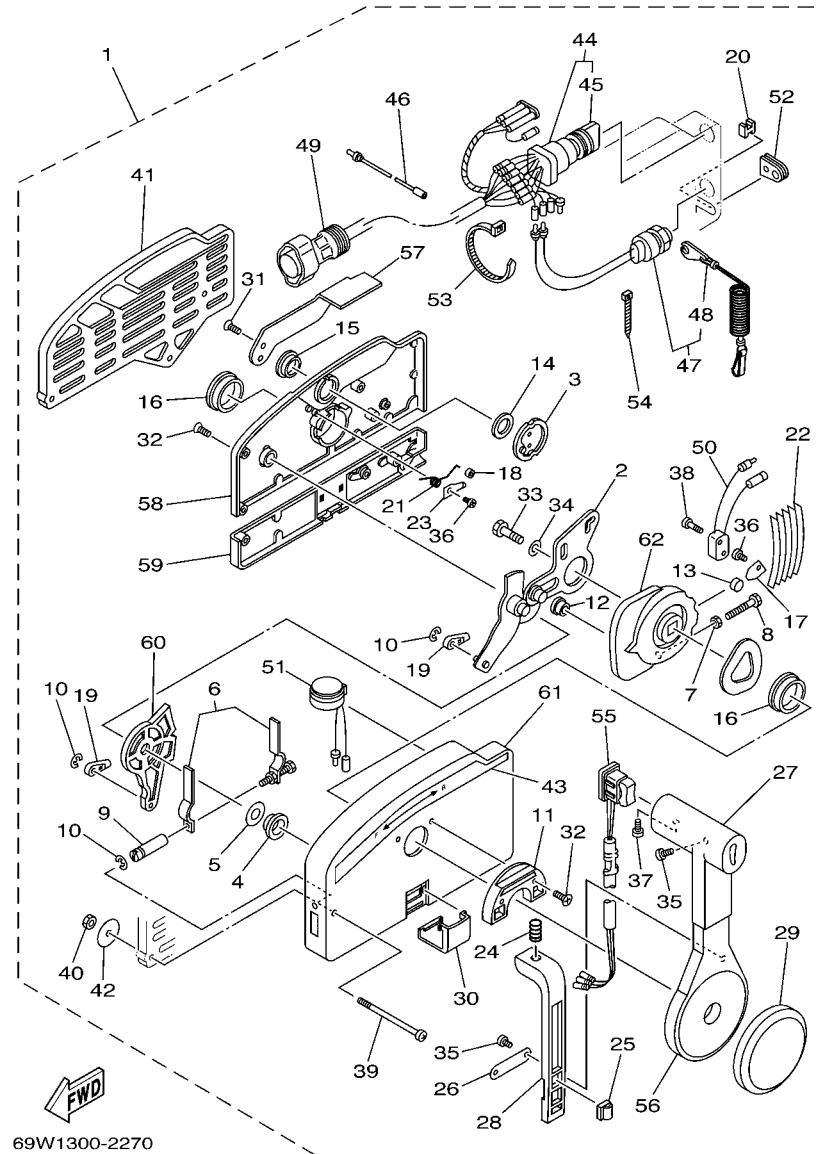


FIG. 1 CONTROL STANDARD SIDE 703 PUSH

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	703-48207-17	REMOTE CONTROL ASSY (10P)	1				WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1				
3	703-48153-00	.SHAFT, FREE ACCEL.	1				
4	703-48235-00	.BUSHING	1				
5	703-48268-00	.SPACER	1				
6	703-48264-00	.FRICTION, THROTTLE	1				
7	95380-05600	.NUT	1				
8	97380-05025	.BOLT	1				
9	703-48265-00	.SHAFT, FRICTION	1				
10	93430-06024	.CIRCLIP	3				
11	703-48245-00	.PLATE, LOCK	1				
12	703-48252-00	.ROLLER, CAM	1				
13	701-48248-00	.ROLLER, FREE ACCEL.	1				
14	703-48198-00	.WASHER, WAVE	1				
15	703-48243-00	.BUSHING	1				
16	703-48236-00	.BUSHING 1	2				
17	703-48189-00	.RETAINER	1				
18	703-48234-00	.ROLLER, DETENT	1				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
20	703-48358-00	.ANCHOR, CABLE	1				
21	703-48244-00	.SPRING, FREE ACCEL.	1				
22	703-48238-00	.SPRING, DETENT	5				
23	703-48246-00	.SPACER	1				
24	703-48227-00	.SPRING, NEUTRAL LOCK	1				
25	703-82594-00	.CLAMP	1				WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1				
27	703-48222-00	.GRIP, CONTROL LEVER	1				SINGLE

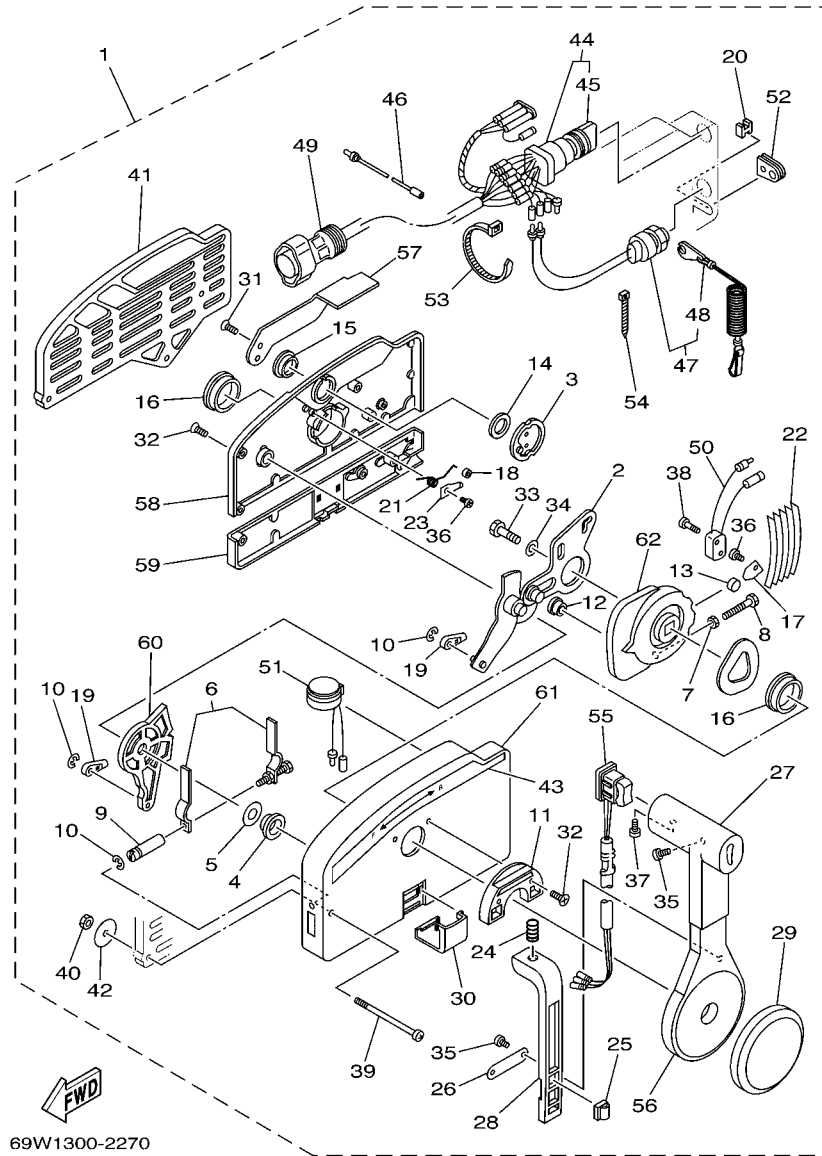


FIG. 1 CONTROL STANDARD SIDE 703 PUSH

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1				
29	703-48225-00	.COVER	1				
30	703-48219-00	.COVER, LEAD	1				
31	703-48281-00	.SCREW	2				
32	703-48282-00	.SCREW	7				
33	97380-08030	.BOLT	1				
34	92990-08600	.WASHER, PLATE	1				
35	98580-04010	.SCREW, PAN HEAD	3				
36	98580-04006	.SCREW, PAN HEAD	2				
37	98580-05010	.SCREW, PAN HEAD	1				
38	98580-03015	.SCREW, PAN HEAD	2				
39	703-48291-10	.SCREW (M6)	3				
40	95380-06600	.NUT, HEXAGON	3				
41	703-48293-10	.SPACER, REMOTE CONTROL	1				SINGLE
42	701-48287-00	.WASHER	3				
43	703-48215-00	.GRAPHIC	1				
44	703-82510-43	.MAIN SWITCH ASSY	1				
45	703-82577-00	..CAP, KEY	1				
46	703-82531-00	.WIRE, LEAD (L70)	1				
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1				
48	682-82556-00	..LANYARD, STOP SWITCH	1				
49	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M	1				(10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1				
51	703-83383-02	.BUZZER	1				
52	703-48284-10	.GROMMET	1				
53	703-82591-00	.BAND	3				
54	703-82592-00	.BAND	1				

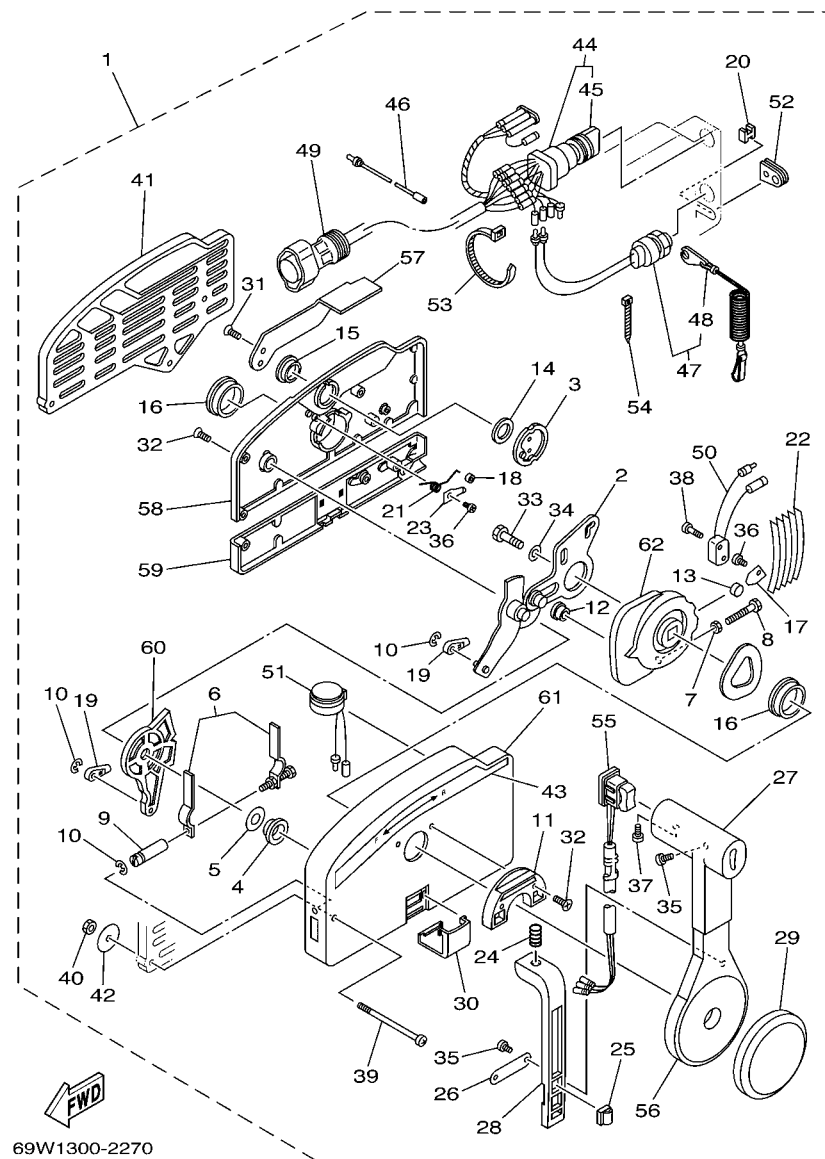


FIG. 1 CONTROL STANDARD SIDE 703 PUSH

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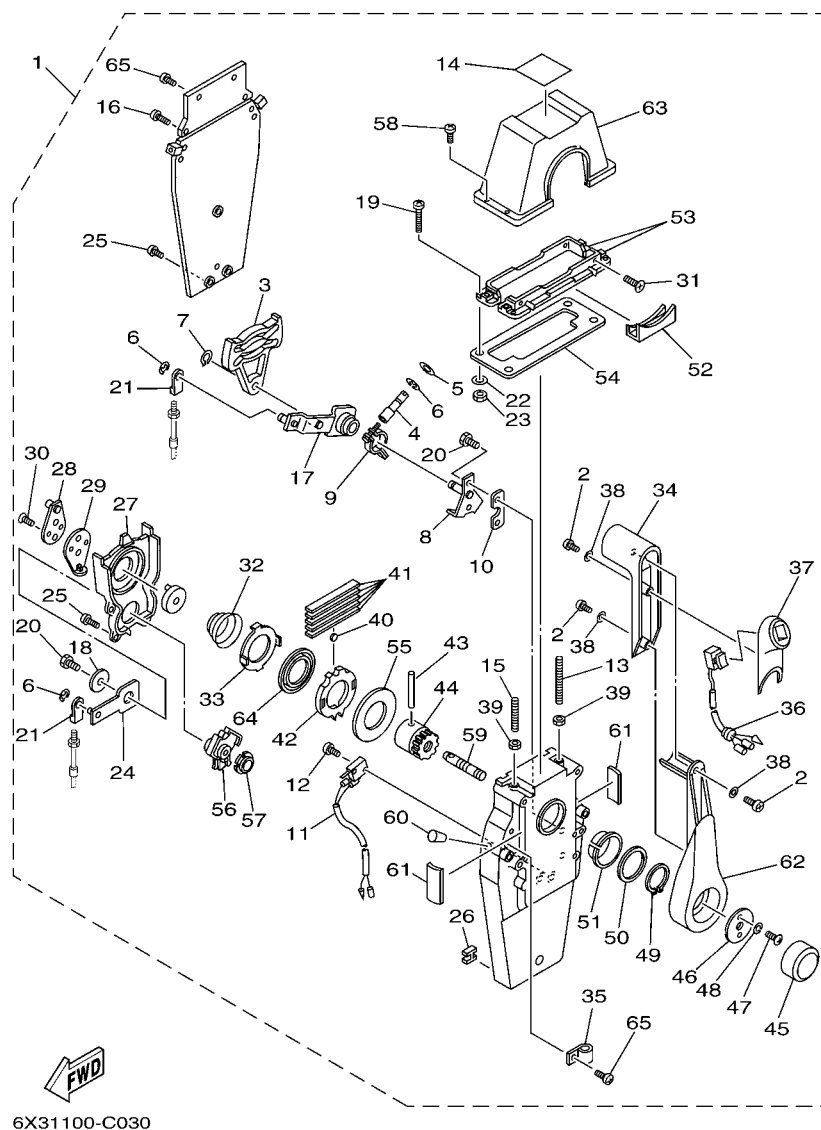


FIG. 2 CONTROL BINNA STANDARD SINGLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	704-48205-B0	REMOTE CONTROL ASSY	1				WITH PT/T SW.
2	704-48128-00	.SCREW 2	3				
3	EL8-48251-00	.PLATE, CAM	1				
4	704-48265-00	.SHAFT, FRICTION	1				
5	701-48246-00	.SPACER	1				
6	93430-06024	.CIRCLIP	4				
7	EL8-48259-00	.CIRCLIP 1	1				
8	704-48262-00	.SHAFT, THROTTLE	1				
9	704-48264-00	.THROTTLE, FRICTION	1				
10	704-48266-00	.SPACER	1				
11	704-82540-20	.NEUTRAL SWITCH ASSY	1				
12	6A5-48129-10	.SCREW 3	2				
13	EL8-48281-00	.SCREW	1				
14	704-48215-00	.GRAPHIC	1				
15	704-48281-00	.SCREW	1				
16	97890-05025	.SCREW, PAN HEAD	2				
17	704-48261-00	.ARM, THROTTLE	1				
18	EL8-48191-00	.WASHER 1	1				
19	704-48283-00	.SCREW	4				
20	97380-06018	.BOLT	3				
21	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
22	704-48287-00	.WASHER	4				
23	95380-05600	.NUT	4				
24	EL8-48271-10	.ARM, SHIFT	1				
25	EL8-48127-00	.SCREW 1	9				
26	703-48358-00	.ANCHOR, CABLE	1				
27	EL8-48231-00	.HOUSING, GEAR	1				

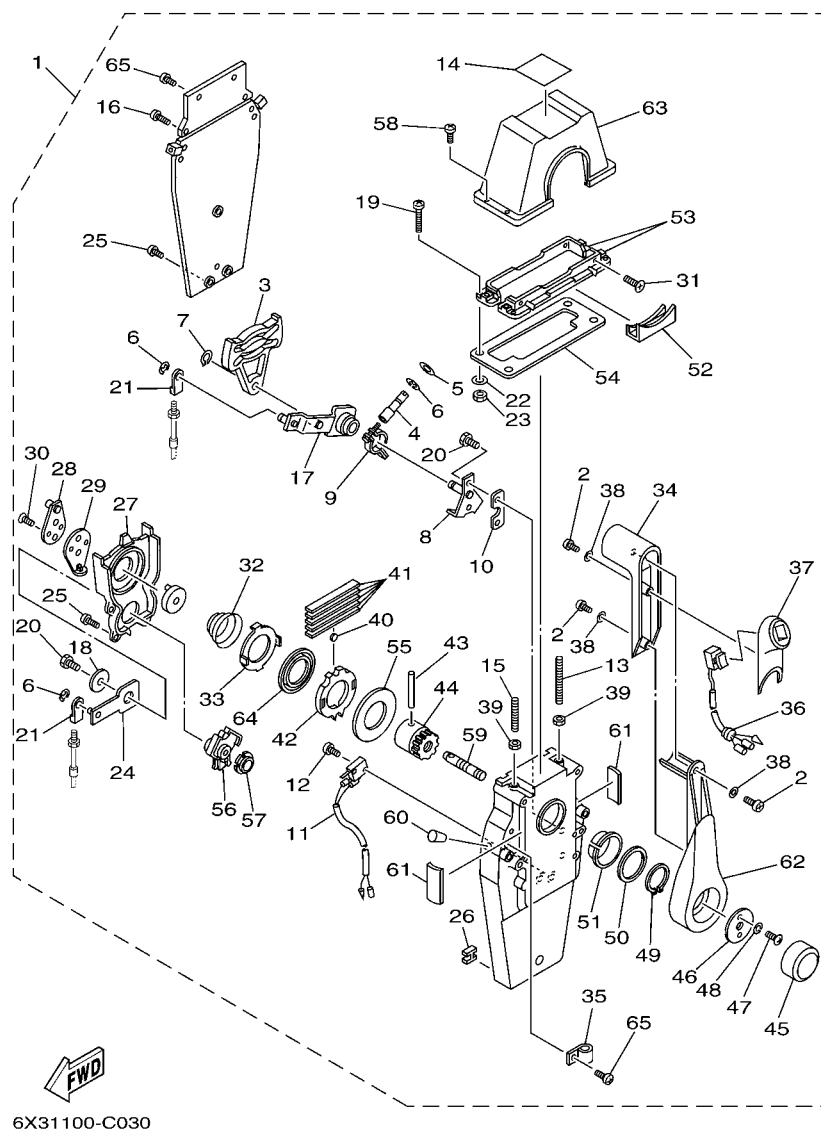


FIG. 2 CONTROL BINNACLE STANDARD SINGLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	EL8-48241-10	.ARM, DRIVE	1				
29	EL8-48254-10	.STOPPER, THROTTLE ADJUST	1				
30	92780-06020	.SCREW, FLAT HEAD	2				
31	98780-05018	.SCREW, FLAT HEAD	4				
32	EL8-48244-00	.SPRING, FREE ACCEL.	1				
33	EL8-48245-00	.PLATE, LOCK	1				
34	704-48222-B0	.GRIP, CONTROL LEVER	1				
35	704-82594-00	.CLAMP	1				
36	704-82563-40	.TRIM & TILT SWITCH ASSY	1				
37	704-48229-B1	.GRIP, CONTROL LEVER	1				
38	92990-05300	.WASHER, INTERNAL TOOTH	3				
39	95380-06600	.NUT, HEXAGON	2				
40	701-48248-00	.ROLLER, FREE ACCEL.	1				
41	704-48238-00	.SPRING, DETENT	5				
42	EL8-48232-00	.GEAR 1	1				
43	EL8-48164-00	.PIN 2	1				
44	704-48242-00	.SHAFT, DRIVE	1				
45	6X3-48225-20	.COVER	1				
46	704-48192-00	.WASHER 2	1				
47	97890-06018	.SCREW, PAN HEAD	2				
48	92990-06300	.WASHER, INTERNAL TOOTH	2				
49	EL8-48279-00	.CIRCLIP 2	1				
50	704-48193-00	.WASHER 3	1				
51	EL8-48234-00	.BUSHING 1	1				
52	704-48219-B0	.COVER, LEAD	1				
53	704-48144-00	.PLATE, STOPPER 2	2				
54	704-48176-00	.GROMMET	1				

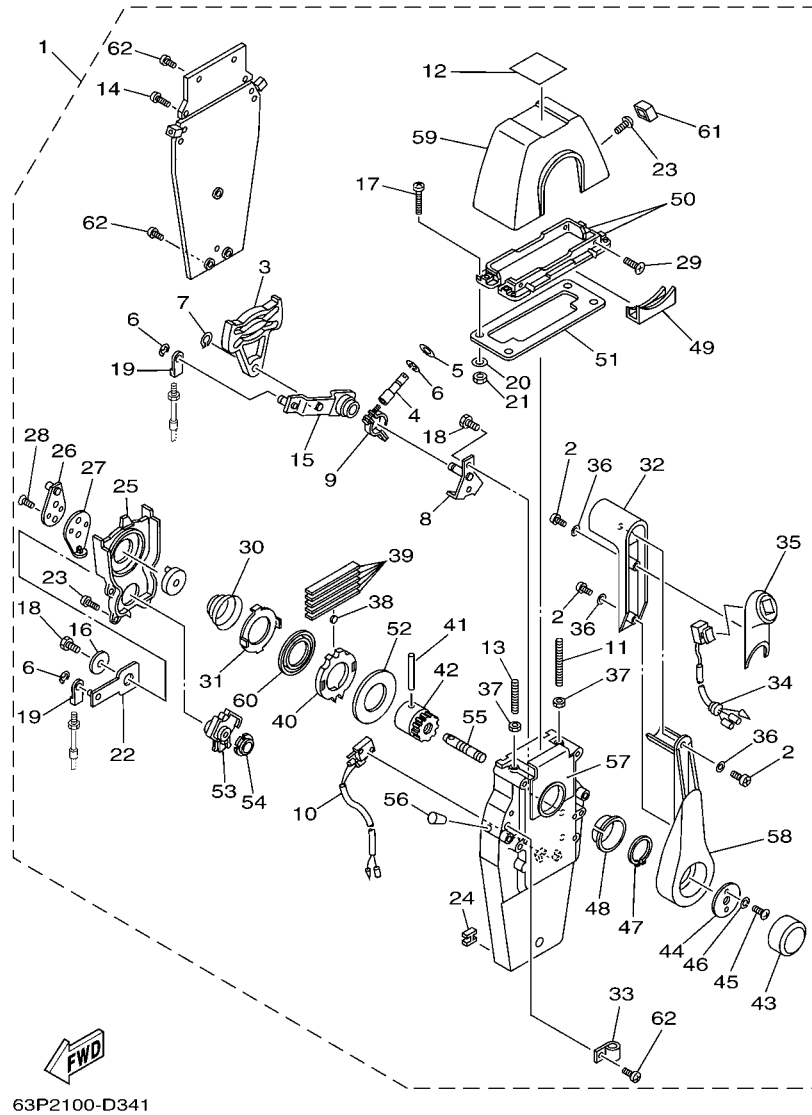


FIG. 3 CONTROL BINNACLE PREMIUM SINGLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	704-48205-P0	REMOTE CONTROL ASSY (RIGHT)	1				WITH PT/T SW.
2	704-48128-00	.SCREW 2	3				
3	EL8-48251-00	.PLATE, CAM	1				
4	704-48265-00	.SHAFT, FRICTION	1				
5	701-48246-00	.SPACER	1				
6	93430-06024	.CIRCLIP	4				
7	EL8-48259-00	.CIRCLIP 1	1				
8	704-48262-00	.SHAFT, THROTTLE	1				
9	704-48264-00	.THROTTLE, FRICTION	1				
10	704-82540-20	.NEUTRAL SWITCH ASSY	1				
11	EL8-48281-00	.SCREW	1				
12	704-48215-20	.GRAPHIC	1				
13	704-48281-00	.SCREW	1				
14	97890-05025	.SCREW, PAN HEAD	2				
15	704-48261-00	.ARM, THROTTLE	1				
16	EL8-48191-00	.WASHER 1	1				
17	704-48283-00	.SCREW	4				
18	97380-06018	.BOLT	3				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
20	704-48287-00	.WASHER	4				
21	95380-05600	.NUT	4				
22	704-48271-00	.ARM, SHIFT	1				
23	EL8-48127-00	.SCREW 1	10				
24	703-48358-00	.ANCHOR, CABLE	1				
25	704-48231-00	.HOUSING, GEAR	1				
26	EL8-48241-00	.ARM, DRIVE	1				
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING	1				

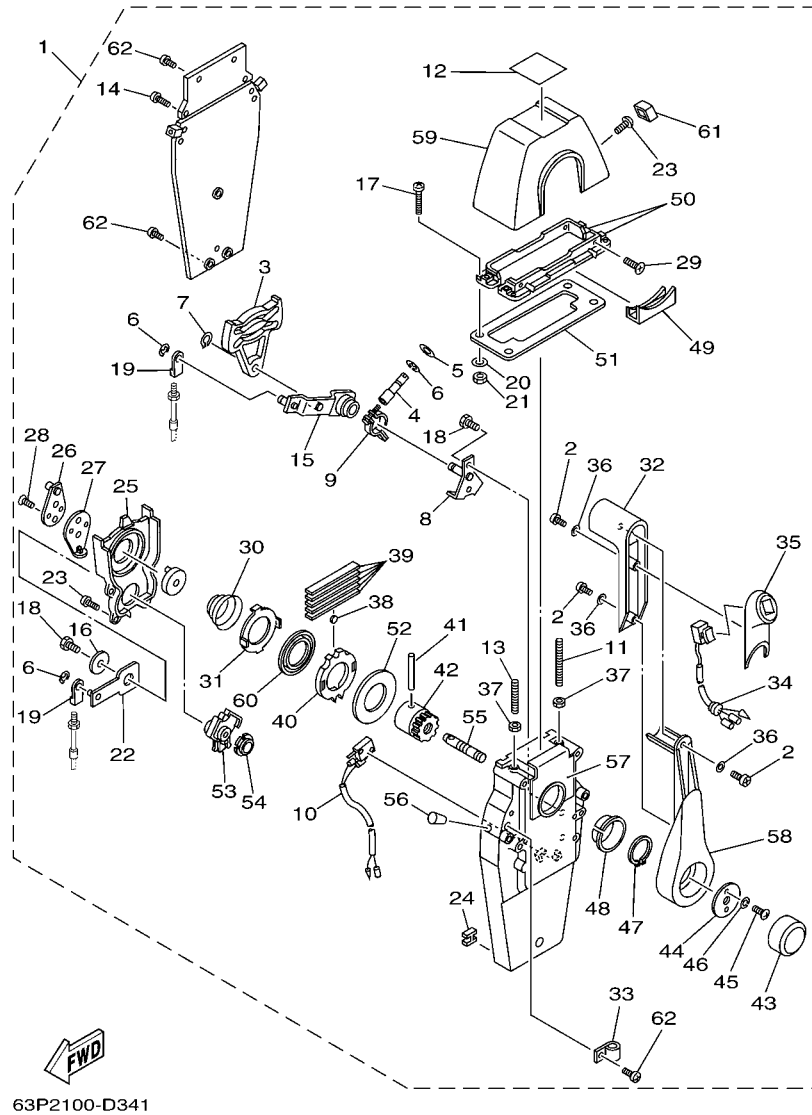


FIG. 3 CONTROL BINNACLE PREMIUM SINGLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	92780-06020	.SCREW, FLAT HEAD	2				
29	98780-05018	.SCREW, FLAT HEAD	4				
30	EL8-48244-00	.SPRING, FREE ACCEL.	1				
31	EL8-48245-00	.PLATE, LOCK	1				
32	704-48222-P0	.GRIP, CONTROL LEVER	1				
33	704-82594-00	.CLAMP	1				
34	704-82563-40	.TRIM & TILT SWITCH ASSY	1				
35	704-48229-P1	.GRIP, CONTROL LEVER	1				
36	92990-05300	.WASHER, INTERNAL TOOTH	3				
37	95380-06600	.NUT, HEXAGON	2				
38	701-48248-00	.ROLLER, FREE ACCEL.	1				
39	704-48238-00	.SPRING, DETENT	5				
40	704-48232-P1	.GEAR	1				
41	EL8-48164-00	.PIN 2	1				
42	704-48242-10	.SHAFT, DRIVE	1				
43	6X3-48225-20	.COVER	1				
44	704-48192-00	.WASHER 2	1				
45	97890-06018	.SCREW, PAN HEAD	2				
46	92990-06300	.WASHER, INTERNAL TOOTH	2				
47	EL8-48279-00	.CIRCLIP 2	1				
48	704-48234-00	.BUSHING 1	1				
49	704-48219-P0	.COVER, LEAD	1				
50	704-48144-10	.PLATE, STOPPER 2	2				
51	704-48176-00	.GROMMET	1				
52	704-48192-P0	.WASHER 2	1				
53	704-48233-00	.GEAR 2	1				
54	704-48235-00	.BUSHING	1				

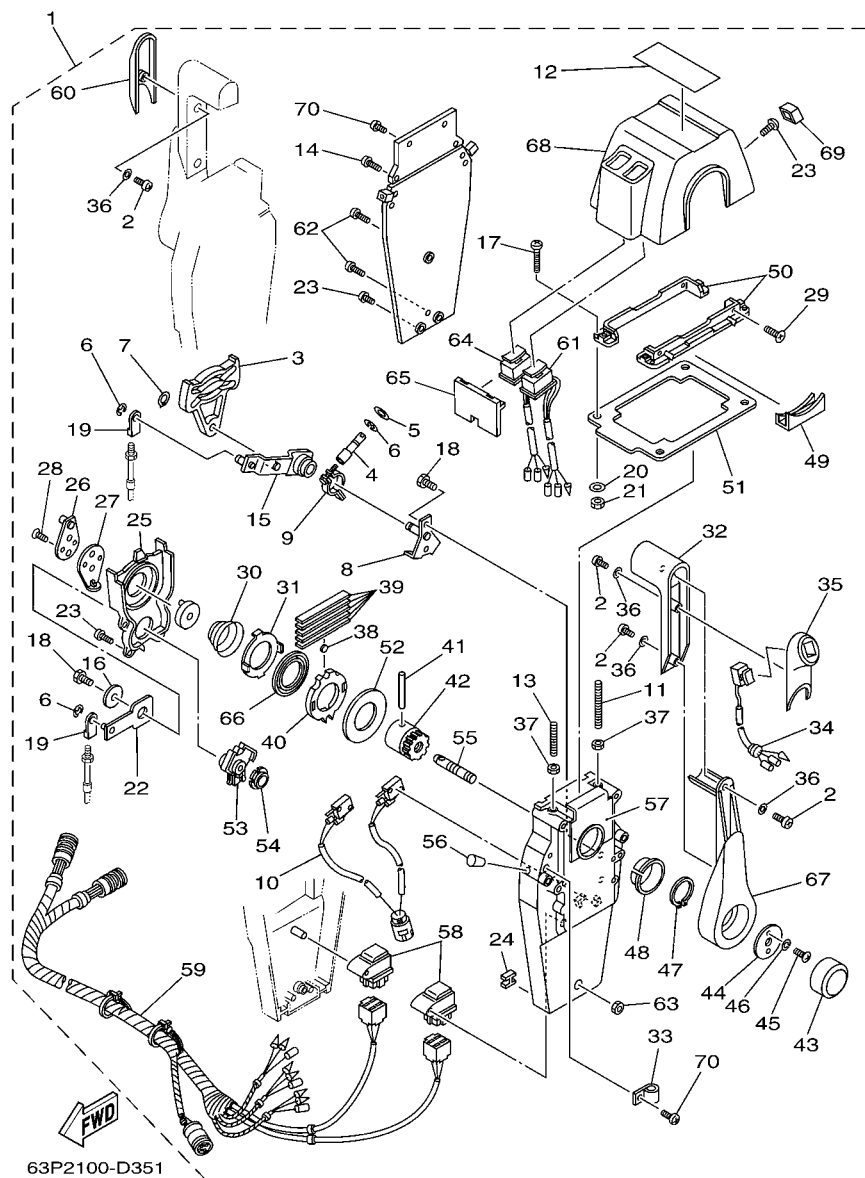


FIG. 4 CONTROL BINNACLE PREMIUM DUAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	704-48207-P0	REMOTE CONTROL ASSY	1				WITH PT/T SW.
2	704-48128-00	.SCREW 2	6				
3	EL8-48251-00	.PLATE, CAM	2				
4	704-48265-00	.SHAFT, FRICTION	2				
5	701-48246-00	.SPACER	2				
6	93430-06024	.CIRCLIP	8				
7	EL8-48259-00	.CIRCLIP 1	2				
8	704-48262-00	.SHAFT, THROTTLE	2				
9	704-48264-00	.THROTTLE, FRICTION	2				
10	704-82540-30	.NEUTRAL SWITCH ASSY	1				
11	EL8-48281-00	.SCREW	2				
12	704-48215-30	.GRAPHIC	1				
13	704-48281-00	.SCREW	2				
14	97890-05025	.SCREW, PAN HEAD	4				
15	704-48261-00	.ARM, THROTTLE	2				
16	EL8-48191-00	.WASHER 1	2				
17	704-48283-00	.SCREW	4				
18	97380-06018	.BOLT	6				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	4				
20	704-48287-00	.WASHER	4				
21	95380-05600	.NUT	4				
22	704-48271-00	.ARM, SHIFT	2				
23	EL8-48127-00	.SCREW 1	18				
24	703-48358-00	.ANCHOR, CABLE	2				
25	704-48231-00	.HOUSING, GEAR	2				
26	EL8-48241-00	.ARM, DRIVE	2				
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING	2				

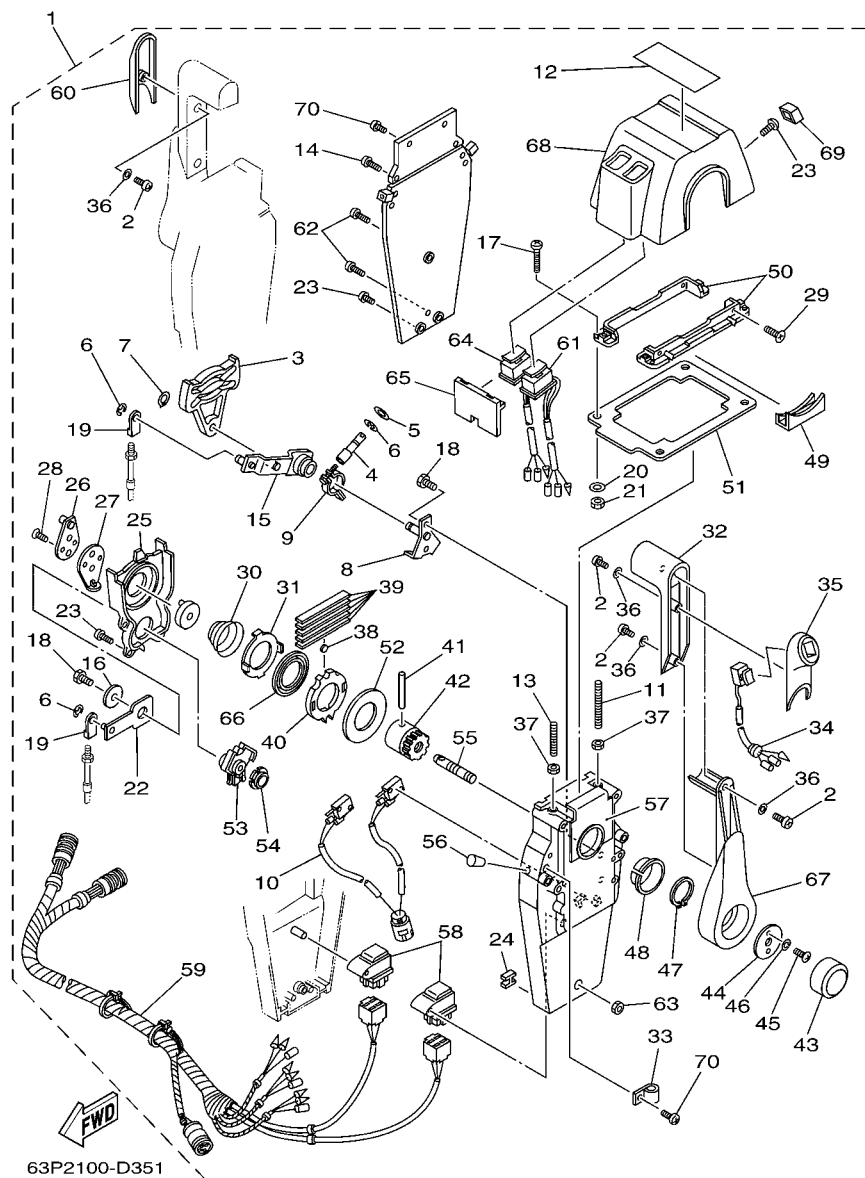


FIG. 4 CONTROL BINNACLE PREMIUM DUAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	92780-06020	.SCREW, FLAT HEAD	4				
29	98780-05018	.SCREW, FLAT HEAD	4				
30	EL8-48244-00	.SPRING, FREE ACCEL.	2				
31	EL8-48245-00	.PLATE, LOCK	2				
32	704-48222-P0	.GRIP, CONTROL LEVER	2				
33	704-82594-00	.CLAMP	1				
34	704-82563-50	.TRIM & TILT SWITCH ASSY	1				
35	704-48229-P1	.GRIP, CONTROL LEVER	1				
36	92990-05300	.WASHER, INTERNAL TOOTH	6				
37	95380-06600	.NUT, HEXAGON	4				
38	701-48248-00	.ROLLER, FREE ACCEL.	2				
39	704-48238-00	.SPRING, DETENT	10				
40	704-48232-P1	.GEAR	2				
41	EL8-48164-00	.PIN 2	2				
42	704-48242-10	.SHAFT, DRIVE	2				
43	6X3-48225-20	.COVER	2				
44	704-48192-00	.WASHER 2	2				
45	97890-06018	.SCREW, PAN HEAD	4				
46	92990-06300	.WASHER, INTERNAL TOOTH	4				
47	EL8-48279-00	.CIRCLIP 2	2				
48	704-48234-00	.BUSHING 1	2				
49	704-48219-P0	.COVER, LEAD	2				
50	704-48144-20	.PLATE, STOPPER 2	2				
51	704-48176-10	.GROMMET	1				
52	704-48192-P0	.WASHER 2	2				
53	704-48233-00	.GEAR 2	2				
54	704-48235-00	.BUSHING	2				

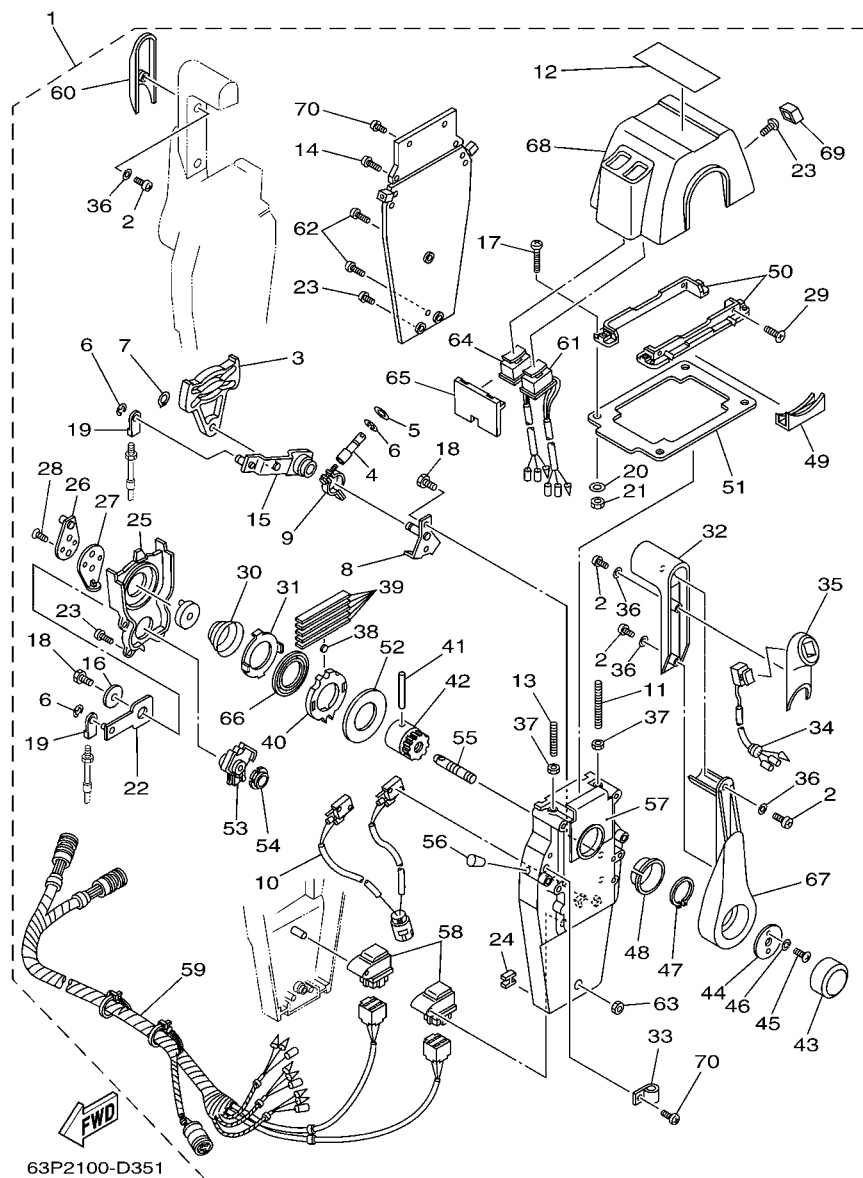


FIG. 4 CONTROL BINNAQUE PREMIUM DUAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
55	704-48153-00	.SHAFT, FREE ACCEL.	2				
56	704-48166-00	.PLUG	2				
57	704-48284-P0	.GROMMET	2				
58	704-81950-10	.RELAY ASSY	2				
59	704-82590-10	.WIRE HARNESS ASSY	1				
60	704-48229-R0	.GRIP, CONTROL LEVER	1				
61	704-82563-H0	.TRIM & TILT SWITCH ASSY	1				
62	704-48128-00	.SCREW 2	3				
63	704-48156-00	.NUT 1	1				
64	704-82563-J0	.TRIM & TILT SWITCH ASSY	1				
65	704-48285-10	.GROMMET 2	1				
66	704-48178-00	.PLATE, SHIFT	2				
67	704-48221-P0	.LEVER, CONTROL	2				
68	704-48119-40	.COVER	1				
69	704-48167-10	.PLUG	1				
70	97890-05016	.SCREW, PAN HEAD	5				

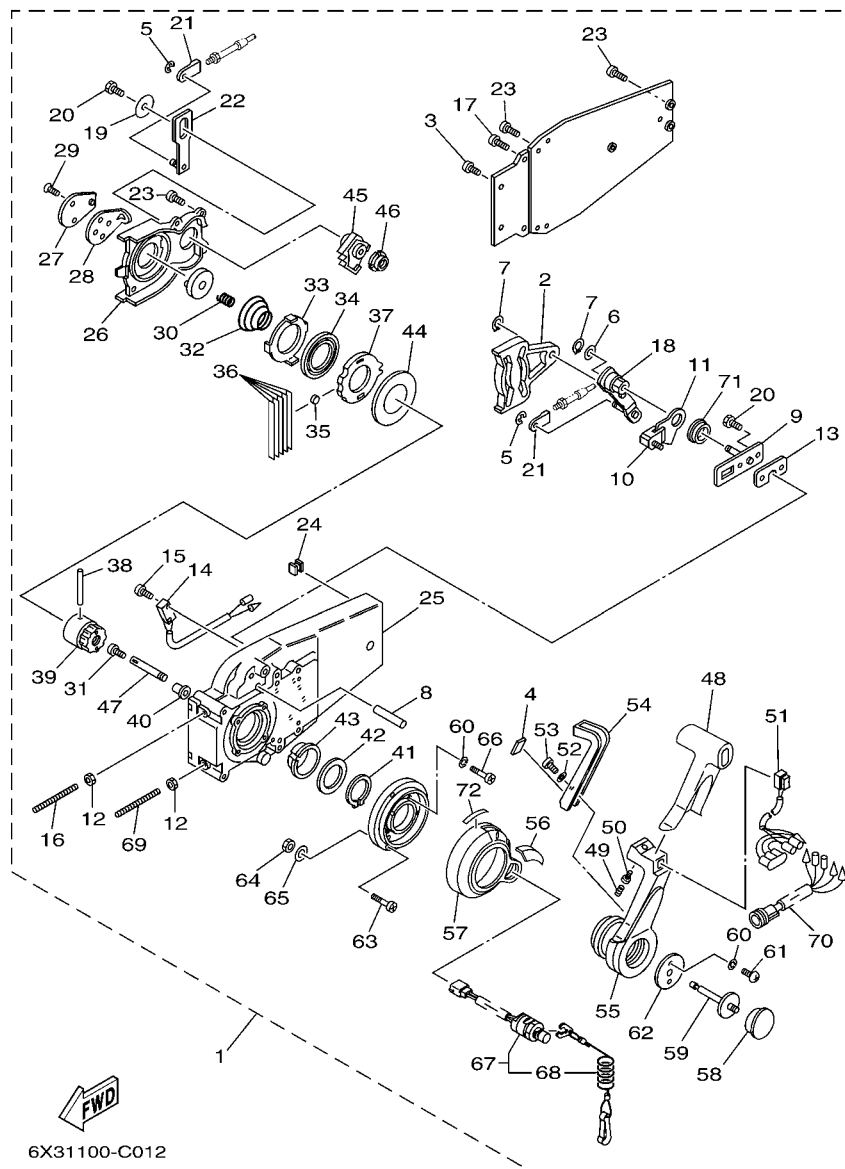


FIG. 5 CONTROL SIDE FLUSH PREMIUM

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X3-48206-00	REMOTE CONTROL ASSY	1				WITH PT/T SW.
2	EL8-48251-00	.PLATE, CAM	1				
3	97890-05016	.SCREW, PAN HEAD	2				
4	6X0-48138-00	.CAP, LOCK ARM	1				
5	93430-06024	.CIRCLIP	3				
6	92990-10600	.WASHER, PLATE	1				
7	EL8-48259-00	.CIRCLIP 1	2				
8	6X0-48265-00	.SHAFT, FRICTION	1				
9	6X0-48262-00	.SHAFT, THROTTLE	1				
10	6X0-48264-00	.THROTTLE, FRICTION	1				
11	6X0-48187-00	.PLATE, ADJUST	1				
12	95380-06600	.NUT, HEXAGON	2				
13	704-48266-00	.SPACER	1				
14	704-82540-00	.NEUTRAL SWITCH ASSY	1				
15	98580-03015	.SCREW, PAN HEAD	2				
16	EL8-48281-00	.SCREW	1				
17	97890-05025	.SCREW, PAN HEAD	2				
18	6X0-48261-00	.ARM, THROTTLE	1				
19	EL8-48191-00	.WASHER 1	1				
20	97380-06018	.BOLT	3				
21	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
22	EL8-48271-00	.ARM, SHIFT	1				
23	EL8-48127-00	.SCREW 1	11				
24	703-48358-00	.ANCHOR, CABLE	1				
25	6X0-48211-00	.HOUSING,1	1				
26	EL8-48231-00	.HOUSING, GEAR	1				
27	EL8-48241-00	.ARM, DRIVE	1				

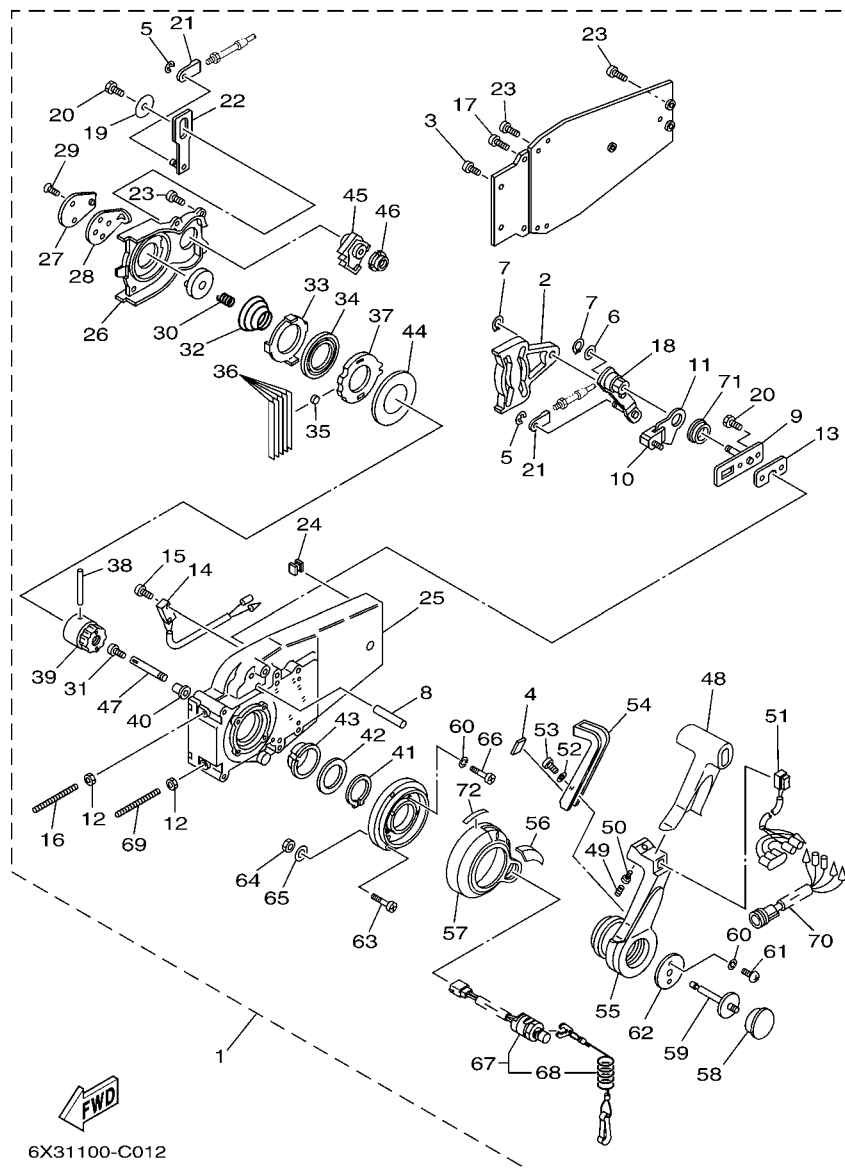


FIG. 5 CONTROL SIDE FLUSH PREMIUM

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING	1				
29	92780-06020	.SCREW, FLAT HEAD	2				
30	EL8-48158-00	.SPRING 1	1				
31	98580-04006	.SCREW, PAN HEAD	1				
32	EL8-48244-00	.SPRING, FREE ACCEL.	1				
33	EL8-48245-00	.PLATE, LOCK	1				
34	704-48178-00	.PLATE, SHIFT	1				
35	701-48248-00	.ROLLER, FREE ACCEL.	1				
36	704-48238-00	.SPRING, DETENT	5				
37	6X0-48121-00	.GEAR 1	1				
38	EL8-48164-00	.PIN 2	1				
39	EL8-48242-10	.SHAFT, DRIVE	1				
40	702-48263-00	.BUSHING	1				
41	EL8-48279-00	.CIRCLIP 2	1				
42	704-48193-00	.WASHER 3	1				
43	EL8-48234-00	.BUSHING 1	1				
44	703-48192-00	.WASHER 2	1				
45	EL8-48233-00	.GEAR 2	1				
46	702-48235-00	.BUSHING	1				
47	6X0-48153-00	.SHAFT, FREE ACCEL.	1				
48	6X3-48222-01	.GRIP, CONTROL LEVER	1				
49	703-48227-00	.SPRING, NEUTRAL LOCK	1				
50	98580-05008	.SCREW, PAN HEAD	1				
51	6X3-82563-00	.TRIM & TILT SWITCH ASSY	1				
52	6X0-48288-00	.WASHER, PLAIN	1				
53	6X0-48127-00	.SCREW 1	1				
54	6X0-48223-00	.LOCK, NEUTRAL	1				

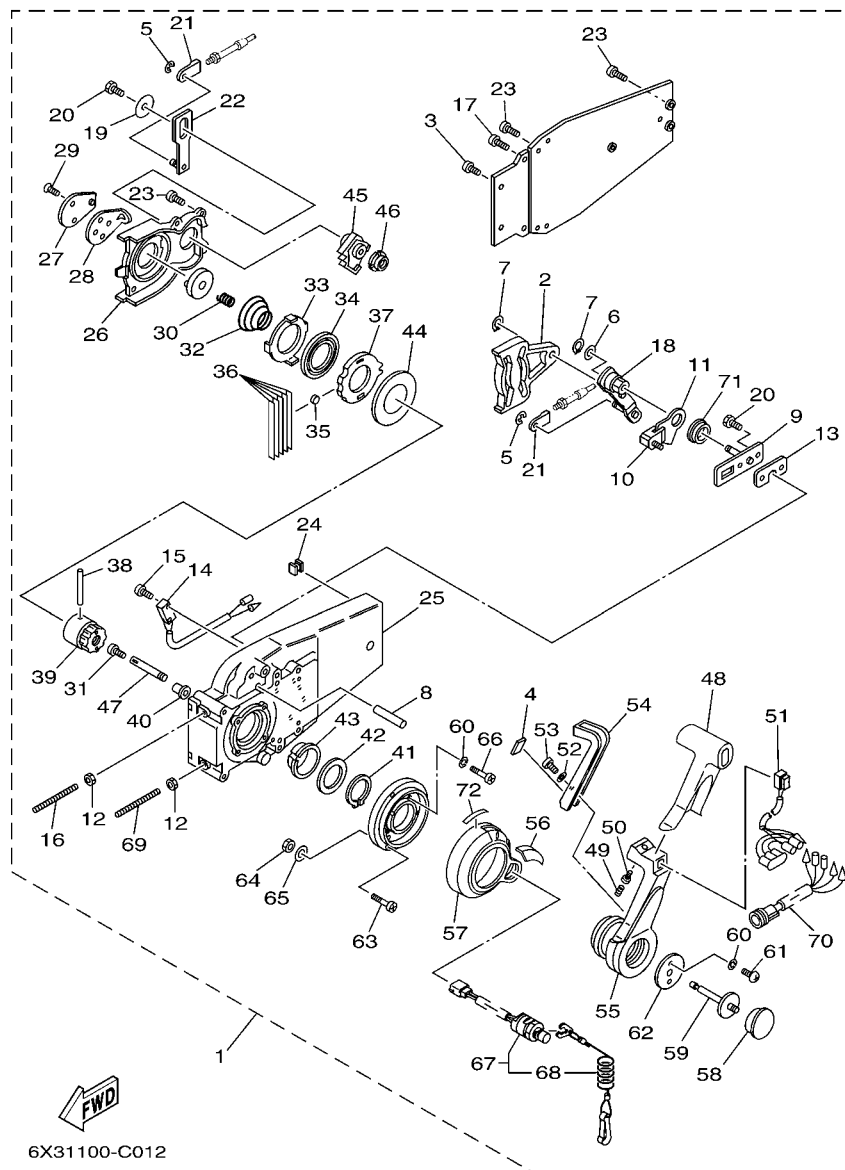


FIG. 5 CONTROL SIDE FLUSH PREMIUM

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
55	6X3-48221-00	.LEVER, CONTROL	1				
56	6X3-48225-10	.COVER	1				
57	6X3-48225-00	.COVER	1				
58	6X3-48225-20	.COVER	1				
59	6X0-48155-00	.PLUNGER	1				
60	92990-05300	.WASHER, INTERNAL TOOTH	6				
61	6X0-48281-00	.SCREW	2				
62	6X0-48193-00	.WASHER 3	1				
63	97890-06035	.SCREW, PAN HEAD	3				UR
	6X0-48128-00	.SCREW(M6X30)	3				UR
64	6X0-48156-00	.NUT 1	3				
65	701-48287-00	.WASHER	3				
66	6X3-48129-00	.SCREW 3	4				
67	6X3-82575-00	.ENGINE STOP SWITCH ASSY	1				
68	682-82556-00	..LANYARD, STOP SWITCH	1				
69	704-48281-00	.SCREW	1				
70	704-82541-10	.WIRE, LEAD	1				
71	6X0-48116-00	.BUSHING	1				
72	6X3-44191-00	.INDICATOR, SHIFT	1				

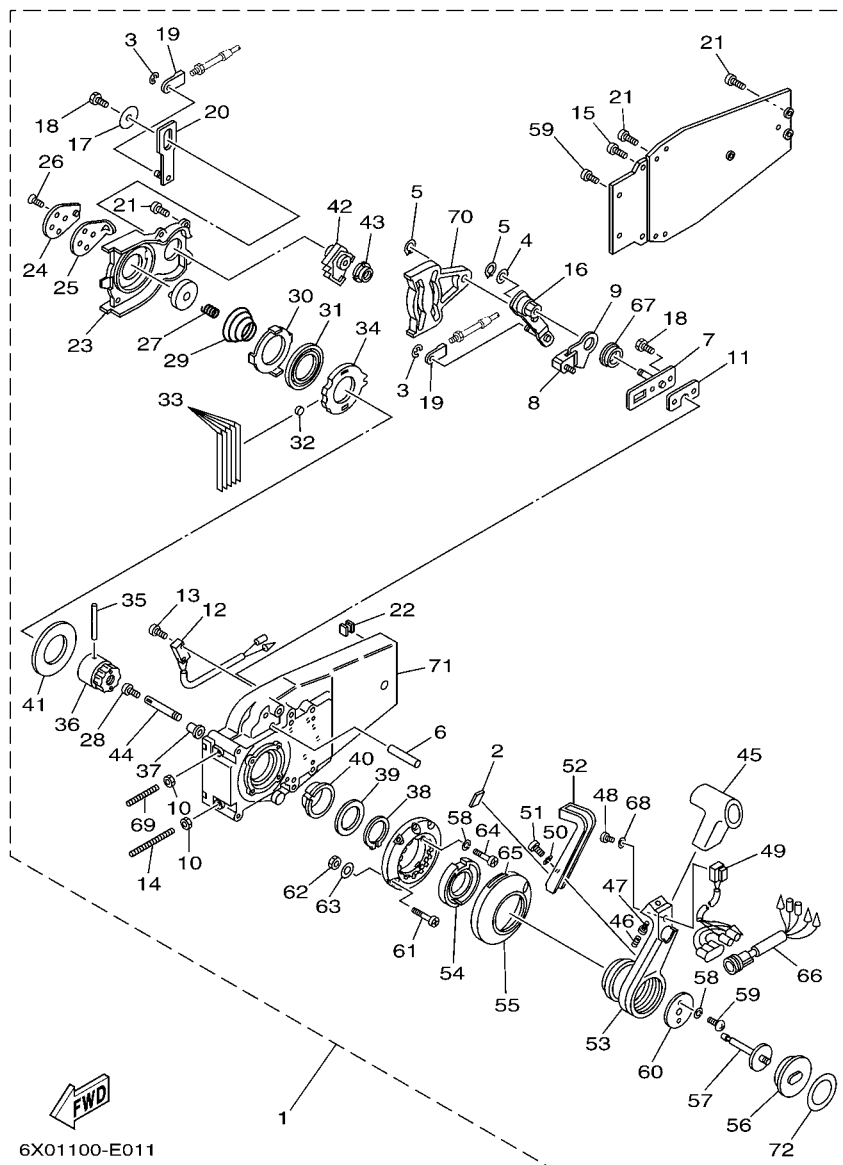


FIG. 6 CONTROL FLUSH STANDARD

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X0-48206-12	REMOTE CONTROL ASSY	1				WITH PT/T SW.
2	6X0-48138-00	.CAP, LOCK ARM	1				
3	93430-06024	.CIRCLIP	3				
4	92990-10600	.WASHER, PLATE	1				
5	EL8-48259-00	.CIRCLIP 1	2				
6	6X0-48265-00	.SHAFT, FRICTION	1				
7	6X0-48262-00	.SHAFT, THROTTLE	1				
8	6X0-48264-00	.THROTTLE, FRICTION	1				
9	6X0-48187-00	.PLATE, ADJUST	1				
10	95380-06600	.NUT, HEXAGON	2				
11	704-48266-00	.SPACER	1				
12	704-82540-00	.NEUTRAL SWITCH ASSY	1				
13	98580-03015	.SCREW, PAN HEAD	2				
14	704-48281-00	.SCREW	1				
15	97890-05025	.SCREW, PAN HEAD	2				
16	6X0-48261-00	.ARM, THROTTLE	1				
17	EL8-48191-00	.WASHER 1	1				
18	97380-06018	.BOLT	3				
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
20	EL8-48271-00	.ARM, SHIFT	1				
21	EL8-48127-00	.SCREW 1	9				
22	703-48358-00	.ANCHOR, CABLE	1				
23	EL8-48231-00	.HOUSING, GEAR	1				
24	EL8-48241-00	.ARM, DRIVE	1				
25	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING	1				
26	92780-06020	.SCREW, FLAT HEAD	2				
27	EL8-48158-00	.SPRING 1	1				

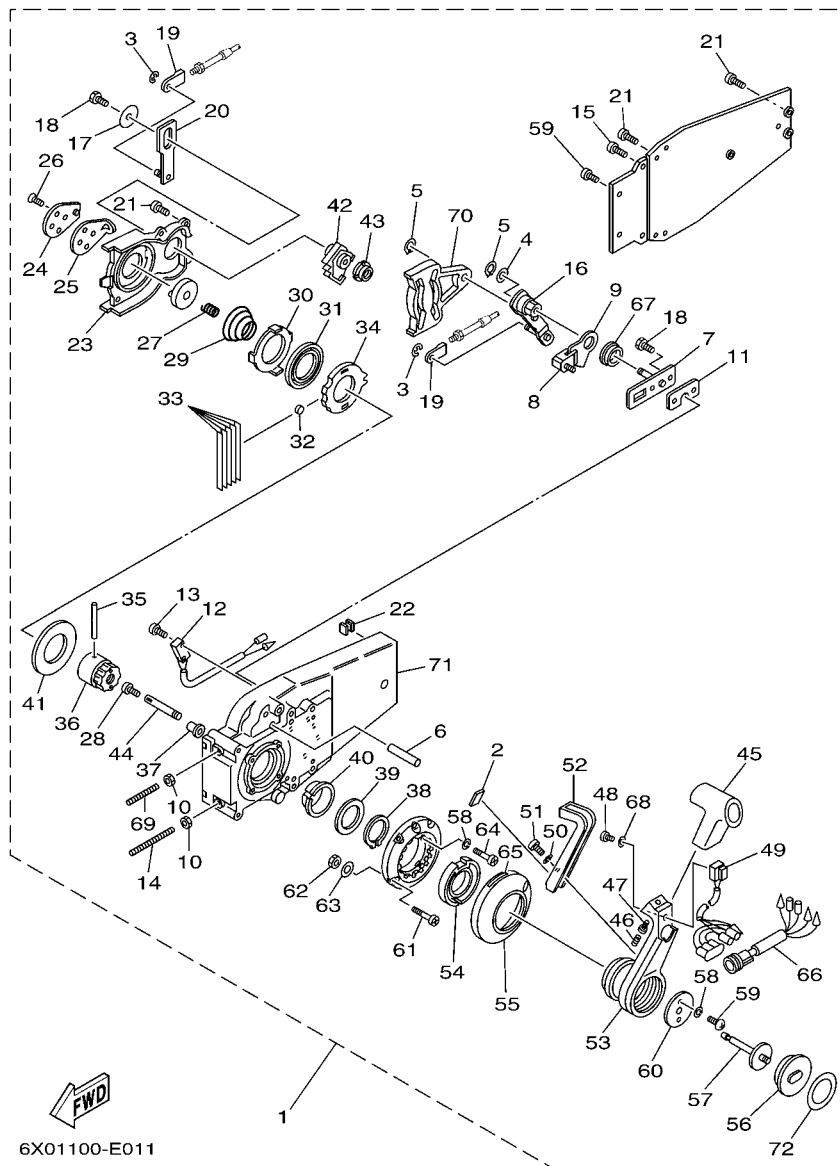


FIG. 6 CONTROL FLUSH STANDARD

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	98580-04006	.SCREW, PAN HEAD	1				
29	EL8-48244-00	.SPRING, FREE ACCEL.	1				
30	EL8-48245-00	.PLATE, LOCK	1				
31	704-48178-00	.PLATE, SHIFT	1				
32	701-48248-00	.ROLLER, FREE ACCEL.	1				
33	704-48238-00	.SPRING, DETENT	5				
34	6X0-48121-00	.GEAR 1	1				
35	EL8-48164-00	.PIN 2	1				
36	EL8-48242-10	.SHAFT, DRIVE	1				
37	702-48263-00	.BUSHING	1				
38	EL8-48279-00	.CIRCLIP 2	1				
39	704-48193-00	.WASHER 3	1				
40	EL8-48234-00	.BUSHING 1	1				
41	703-48192-00	.WASHER 2	1				
42	EL8-48233-00	.GEAR 2	1				
43	702-48235-00	.BUSHING	1				
44	6X0-48153-00	.SHAFT, FREE ACCEL.	1				
45	6X0-48222-00	.GRIP, CONTROL LEVER	1				
46	703-48227-00	.SPRING, NEUTRAL LOCK	1				
47	98580-05008	.SCREW, PAN HEAD	1				
48	98580-04010	.SCREW, PAN HEAD	1				
49	6X0-82563-01	.TRIM & TILT SWITCH ASSY	1				
50	6X0-48288-00	.WASHER, PLAIN	1				
51	6X0-48127-00	.SCREW 1	1				
52	6X0-48223-00	.LOCK, NEUTRAL	1				
53	6X0-48221-00	.LEVER, CONTROL	1				
54	6X0-48245-00	.PLATE, LOCK	1				

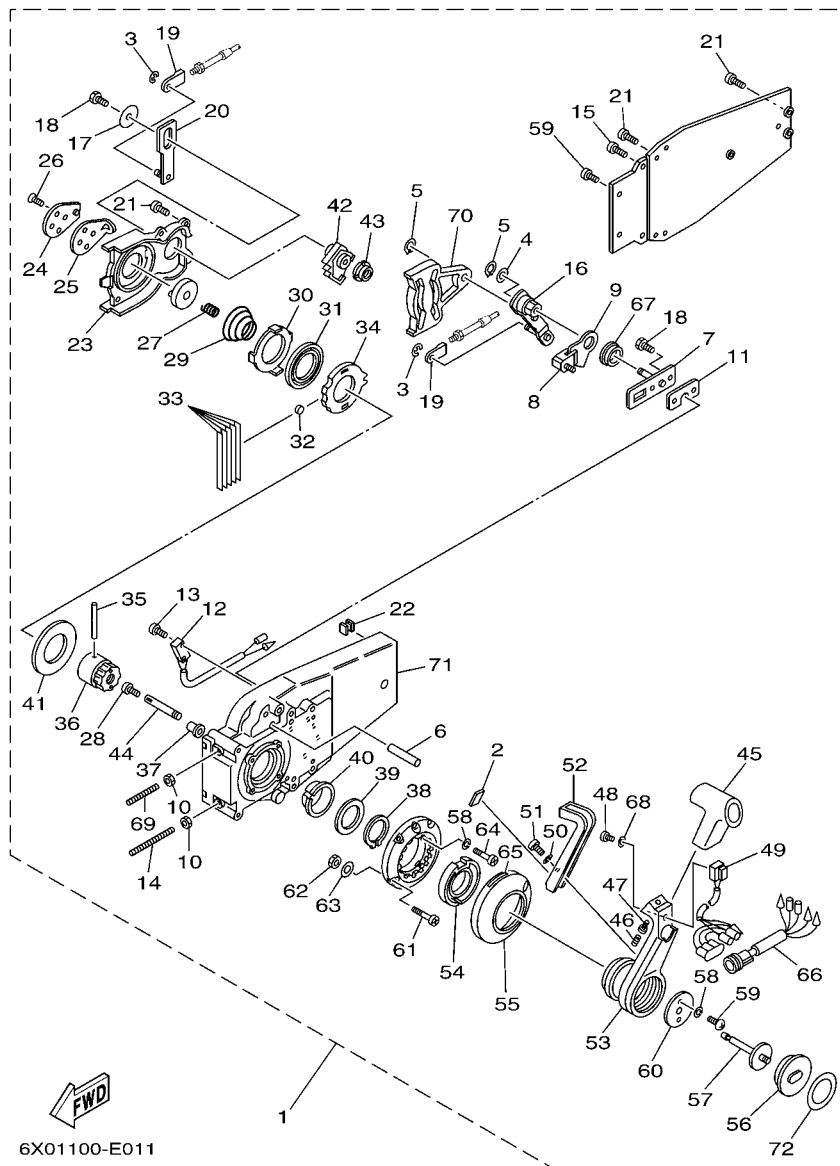
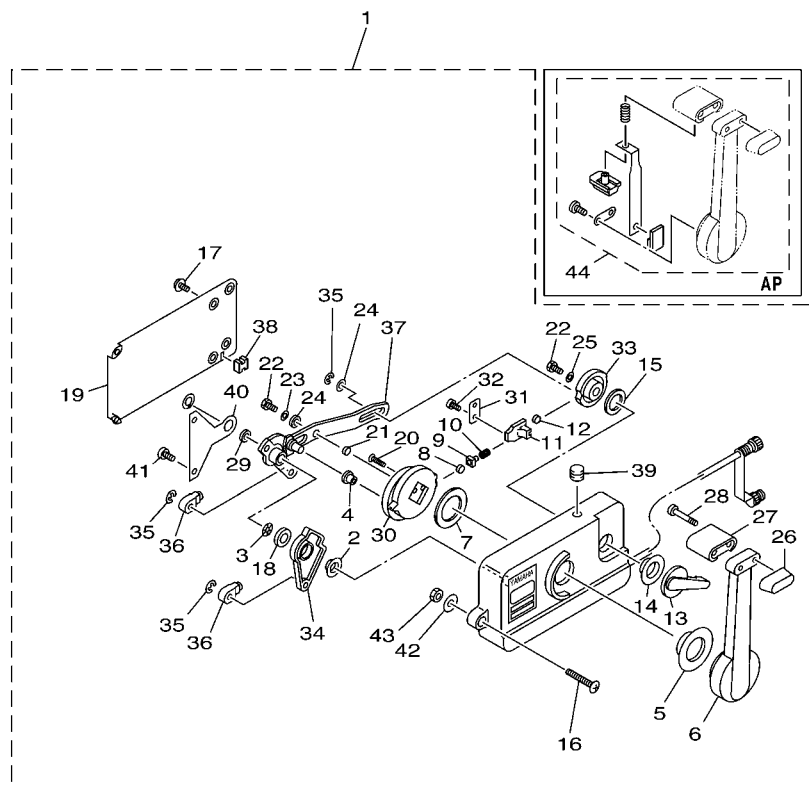


FIG. 6 CONTROL FLUSH STANDARD

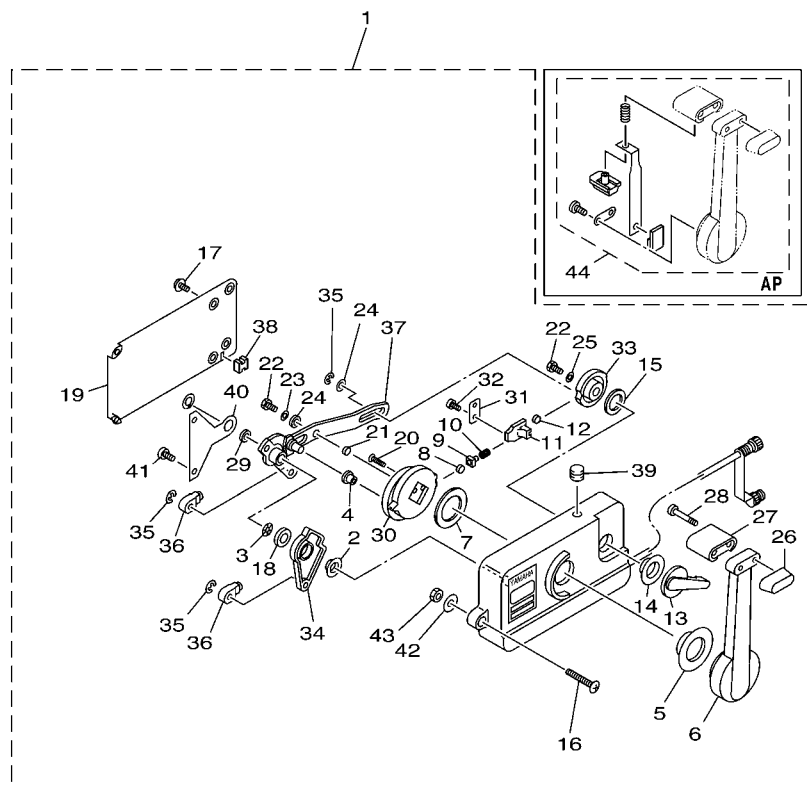
REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
55	6X0-48225-00	.COVER	1				
56	704-48225-00	.COVER	1				
57	6X0-48155-00	.PLUNGER	1				
58	92990-05300	.WASHER, INTERNAL TOOTH	6				
59	6X0-48281-00	.SCREW	4				
60	6X0-48193-00	.WASHER 3	1				
61	6X0-48128-00	.SCREW(M6X30)	3				UR
	97890-06035	.SCREW, PAN HEAD	3				UR
62	6X0-48156-00	.NUT 1	3				
63	701-48287-00	.WASHER	3				
64	6X0-48129-00	.SCREW 3	4				
65	6E0-44191-11	.INDICATOR, SHIFT	1				
66	704-82541-10	.WIRE, LEAD	1				
67	6X0-48116-00	.BUSHING	1				
68	92990-04300	.WASHER, PLAIN	1				
69	EL8-48281-00	.SCREW	1				
70	EL8-48251-00	.PLATE, CAM	1				
71	6X0-48211-00	.HOUSING,1	1				
72	6X0-48215-00	.GRAPHIC	1				



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FIG. 7 CONTROL 701 MANUAL PULL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	701-48101-51	REMOTE CONTROL ASSY	1				
2	701-48235-00	.BUSHING	1				
3	701-48197-10	.WASHER, WAVE	1				
4	701-48252-00	.ROLLER, CAM	1				
5	701-48234-00	.BUSHING 1	1				
6	701-48221-00	.LEVER, CONTROL	1				
7	701-48196-11	.WASHER, WAVE	1				
8	701-48236-00	.ROLLER, DETENT	1				
9	702-48237-00	.ADAPTOR	1				
10	702-48238-00	.SPRING, DETENT	1				
11	701-48249-00	.ADAPTOR, SPRING	1				
12	701-48248-00	.ROLLER, FREE ACCEL.	1				
13	701-48152-11	.KNOB, FREE ACCEL.	1				
14	701-48243-00	.BUSHING	1				
15	701-48198-10	.WASHER, WAVE	1				
16	701-48281-10	.SCREW	3				
17	701-48289-00	.SCREW	4				
18	701-48268-00	.SPACER	1				
19	701-48213-00	.BACK PLATE 2	1				
20	92780-06025	.SCREW, FLAT HEAD	2				
21	701-48255-00	.COLLAR	1				
22	97390-06018	.BOLT	2				
23	702-48288-00	.WASHER, PLAIN	1				
24	701-48246-00	.SPACER	2				
25	92990-06300	.WASHER, INTERNAL TOOTH	1				
26	701-48229-00	.GRIP, CONTROL LEVER	1				
27	701-48222-00	.GRIP, CONTROL LEVER	1				



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FIG. 7 CONTROL 701 MANUAL PULL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	701-48282-00	.SCREW	2				
29	701-48266-00	.SPACER	1				
30	701-48232-00	.GEAR	1				
31	701-48189-11	.RETAINER	1				
32	98580-05010	.SCREW, PAN HEAD	2				
33	701-48153-12	.SHAFT, FREE ACCEL.	1				
34	701-48271-00	.ARM, SHIFT	1				
35	93430-06024	.CIRCLIP	3				
36	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
37	701-48261-00	.ARM, THROTTLE	1				
38	701-48358-00	.ANCHOR, CABLE	1				
39	701-48138-50	.CAP, LOCK ARM	1				
40	701-48133-00	.PLATE, LINK	1				
41	98580-05020	.SCREW, PAN HEAD	2				
42	701-48287-00	.WASHER	3				
43	95380-06600	.NUT, HEXAGON	3				
44	701-48280-00	NEUTRAL LOCK KIT	1				AP

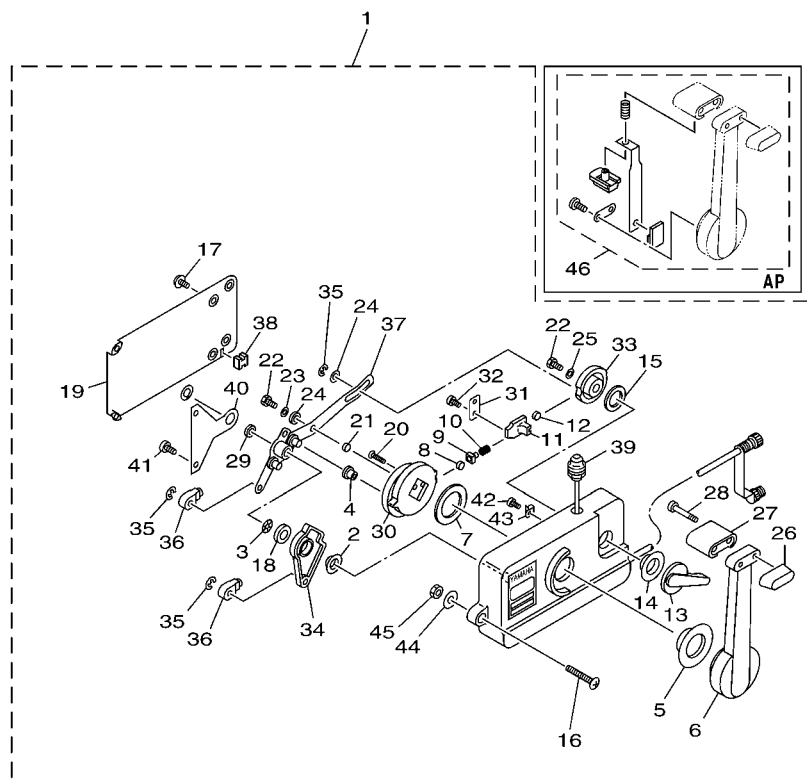
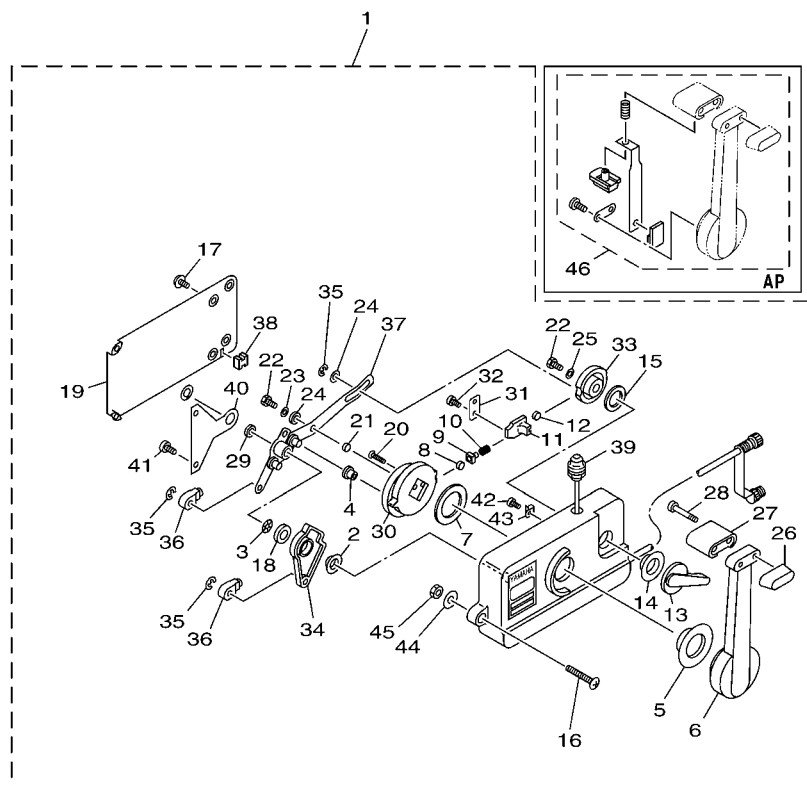


FIG. 8 CONTROL 701 MANUAL PUSH

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	701-48130-02	REMOTE CONTROL ASSY 3	1				
2	701-48235-00	.BUSHING	1				
3	701-48197-10	.WASHER, WAVE	1				
4	701-48252-00	.ROLLER, CAM	1				
5	701-48234-00	.BUSHING 1	1				
6	701-48221-00	.LEVER, CONTROL	1				
7	701-48196-11	.WASHER, WAVE	1				
8	701-48236-00	.ROLLER, DETENT	1				
9	702-48237-00	.ADAPTOR	1				
10	702-48238-00	.SPRING, DETENT	1				
11	701-48249-00	.ADAPTOR, SPRING	1				
12	701-48248-00	.ROLLER, FREE ACCEL.	1				
13	701-48152-11	.KNOB, FREE ACCEL.	1				
14	701-48243-00	.BUSHING	1				
15	701-48198-10	.WASHER, WAVE	1				
16	701-48281-10	.SCREW	3				
17	701-48289-00	.SCREW	4				
18	701-48268-00	.SPACER	1				
19	701-48213-00	.BACK PLATE 2	1				
20	92780-06025	.SCREW, FLAT HEAD	2				
21	701-48255-00	.COLLAR	1				
22	97390-06018	.BOLT	2				
23	702-48288-00	.WASHER, PLAIN	1				
24	701-48246-00	.SPACER	2				
25	92990-06300	.WASHER, INTERNAL TOOTH	1				
26	701-48229-00	.GRIP, CONTROL LEVER	1				
27	701-48222-00	.GRIP, CONTROL LEVER	1				




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FIG. 8 CONTROL 701 MANUAL PUSH

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	701-48282-00	.SCREW	2				
29	701-48266-00	.SPACER	1				
30	701-48232-00	.GEAR	1				
31	701-48189-11	.RETAINER	1				
32	98580-05010	.SCREW, PAN HEAD	2				
33	701-48153-12	.SHAFT, FREE ACCEL.	1				
34	701-48271-00	.ARM, SHIFT	1				
35	93430-06024	.CIRCLIP	3				
36	703-48345-01	.CABLE END, REMOTE CONTROL 2	2				
37	701-48261-20	.ARM, THROTTLE	1				
38	701-48358-00	.ANCHOR, CABLE	1				
39	701-82550-51	.ENGINE STOP SWITCH ASSY	1				
40	701-48133-00	.PLATE, LINK	1				
41	98580-05020	.SCREW, PAN HEAD	2				
42	701-48283-00	.SCREW	1				
43	701-82594-00	.CLAMP	1				
44	701-48287-00	.WASHER	3				
45	95380-06600	.NUT, HEXAGON	3				
46	701-48280-00	NEUTRAL LOCK KIT	1				AP

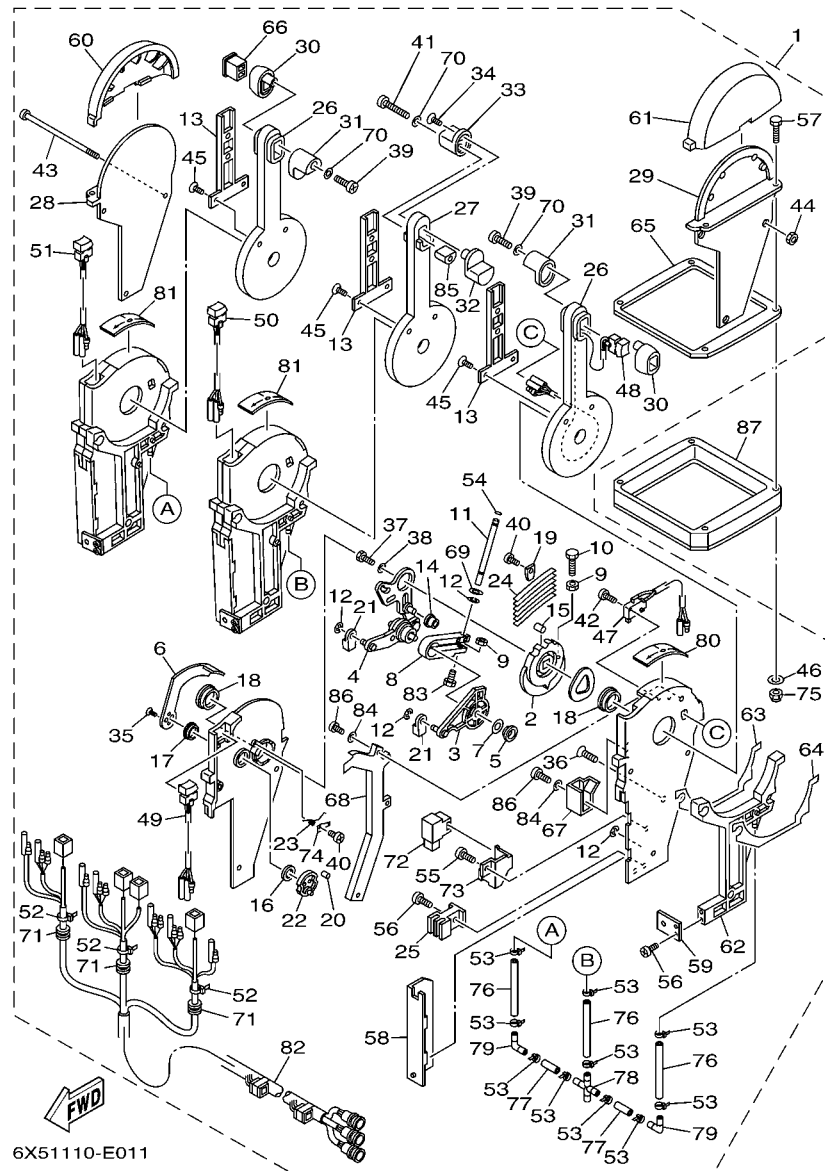


FIG. 9 CONTROL 6X5 TRIPLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X5-48207-01	REMOTE CONTROL ASSY	1				
2	6X5-48232-00	.GEAR	3				
3	6X5-48271-00	.ARM, SHIFT	3				
4	6X5-48261-00	.ARM, THROTTLE	3				
5	703-48235-00	.BUSHING	3				
6	6X5-48152-00	.KNOB, FREE ACCEL.	3				
7	703-48268-00	.SPACER	3				
8	6X5-48264-00	.FRICTION, THROTTLE	3				
9	95380-05600	.NUT	6				
10	97380-05025	.BOLT	3				
11	6X5-48265-00	.SHAFT, FRICTION	3				
12	93430-06024	.CIRCLIP	12				
13	6X5-48224-00	.COVER, CONTROL LEVER	3				
14	703-48252-00	.ROLLER, CAM	3				
15	701-48248-00	.ROLLER, FREE ACCEL.	3				
16	703-48198-00	.WASHER, WAVE	3				
17	703-48243-00	.BUSHING	3				
18	703-48236-00	.BUSHING 1	6				
19	703-48189-00	.RETAINER	3				
20	703-48234-00	.ROLLER, DETENT	3				
21	703-48345-01	.CABLE END, REMOTE CONTROL 2	6				
22	703-48153-00	.SHAFT, FREE ACCEL.	3				
23	703-48244-00	.SPRING, FREE ACCEL.	3				
24	703-48238-00	.SPRING, DETENT	18				
25	6X5-48358-00	.ANCHOR, CABLE	3				
26	6X5-48221-00	.LEVER, CONTROL	2				
27	6X5-48221-10	.LEVER, CONTROL	1				

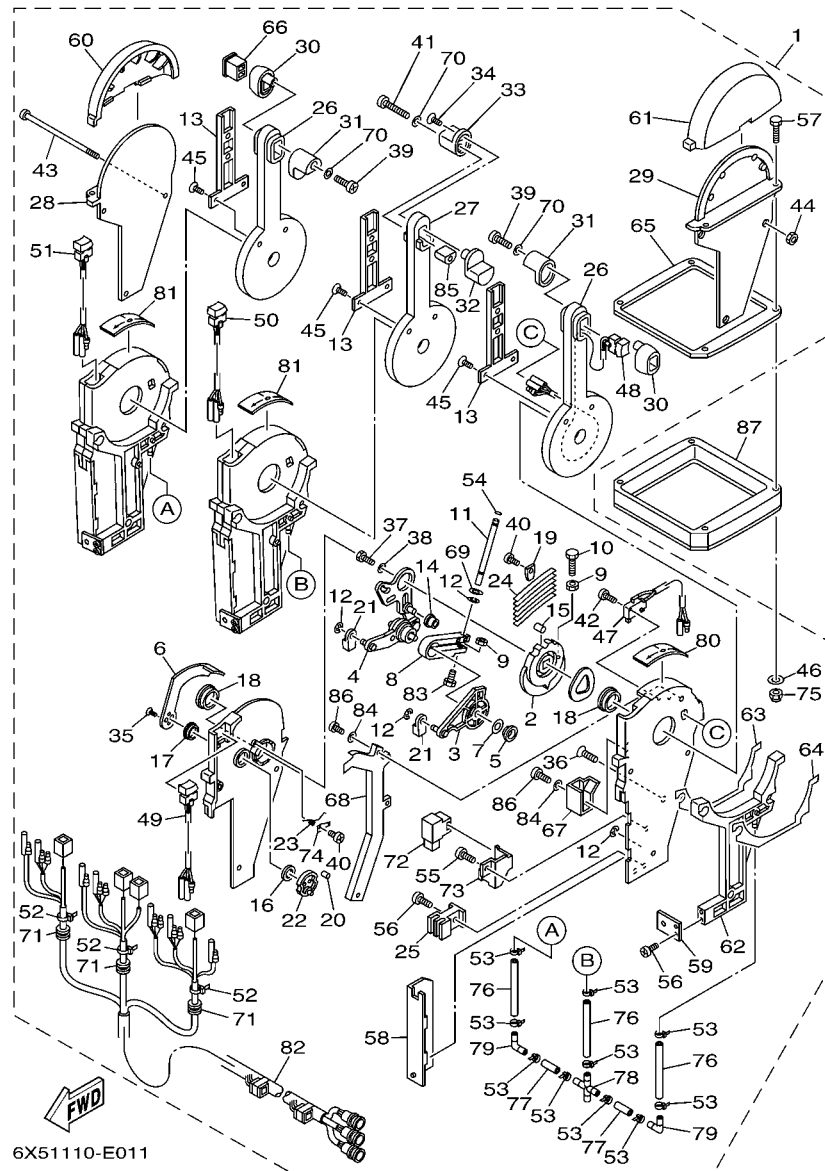


FIG. 9 CONTROL 6X5 TRIPLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	6X5-48144-10	.PLATE, STOPPER 2	1				
29	6X5-48144-00	.PLATE, STOPPER 2	1				
30	6X5-48229-00	.GRIP, CONTROL LEVER	2				
31	6X5-48222-00	.GRIP, CONTROL LEVER	2				
32	6X5-48229-10	.GRIP, CONTROL LEVER	1				
33	6X5-48222-10	.GRIP, CONTROL LEVER	1				
34	6X5-48127-00	.SCREW 1	1				
35	703-48128-00	.SCREW 2	6				
36	6X5-48129-00	.SCREW 3	9				
37	97380-08030	.BOLT	3				
38	92990-08200	.WASHER, PLAIN	3				
39	6X5-48127-10	.SCREW 1	2				
40	98580-04006	.SCREW, PAN HEAD	6				
41	6X5-48127-20	.SCREW 1	1				
42	98580-03015	.SCREW, PAN HEAD	6				
43	6X5-48267-00	.BOLT SET	3				
44	95780-06300	.NUT, FLANGE	3				
45	98780-04010	.SCREW, FLAT HEAD	6				
46	704-48287-00	.WASHER	4				
47	6X5-82540-00	.NEUTRAL SWITCH ASSY	3				
48	6X5-82563-01	.TRIM & TILT SWITCH ASSY	1				
49	6X5-82563-11	.TRIM & TILT SWITCH ASSY	1				
50	6X5-82563-21	.TRIM & TILT SWITCH ASSY	1				
51	6X5-82563-31	.TRIM & TILT SWITCH ASSY	1				
52	703-82591-00	.BAND	3				
53	6X4-42821-00	.BAND, CLAMP	14				
54	6X5-48351-00	.SEAL, RUBBER	3				

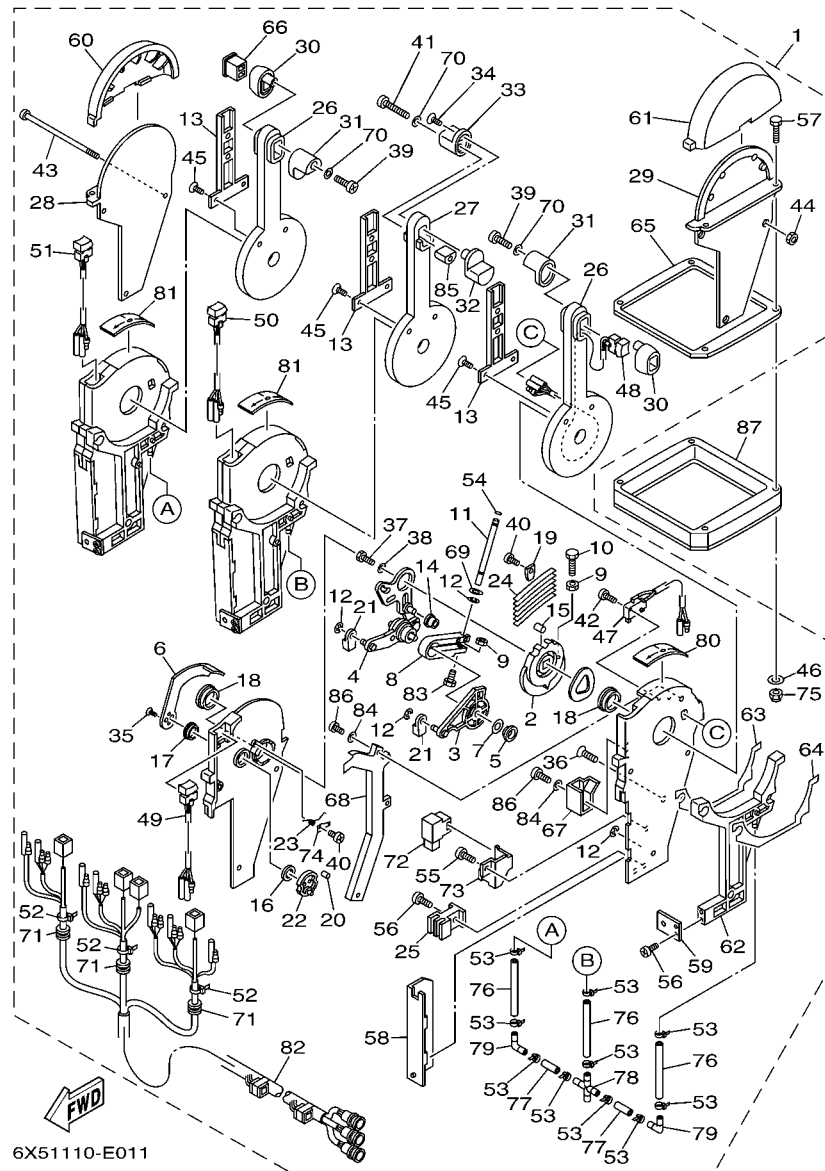


FIG. 9 CONTROL 6X5 TRIPLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
55	98580-05010	.SCREW, PAN HEAD	3				
56	98580-05012	.SCREW, PAN HEAD	12				
57	98580-05040	.SCREW, PAN HEAD	4				UR
	97780-05130	.SCREW, TAPPING	4				UR
58	6X5-48213-00	.BACK PLATE 2	3				
59	6X5-48354-00	.SET-PLATE, CABLE	3				
60	6X5-48119-10	.COVER	1				
61	6X5-48119-00	.COVER	1				
62	6X5-48246-00	.SPACER	3				
63	6X5-48214-00	.PAD	3				
64	6X5-48214-10	.PAD	3				
65	6X5-48176-00	.GROMMET	1				
66	6X5-48222-20	.GRIP, CONTROL LEVER	1				
67	6X5-48219-00	.COVER, LEAD	3				
68	6X5-48225-00	.COVER	3				
69	92990-08600	.WASHER, PLATE	3				
70	92990-05300	.WASHER, INTERNAL TOOTH	3				
71	6X5-48175-00	.BOOT	3				
72	704-81950-10	.RELAY ASSY	4				
73	6X5-48228-00	.HOLDER, SWITCH	3				
74	703-48246-00	.SPACER	3				
75	95380-06600	.NUT, HEXAGON	4				
76	6X5-48317-00	.TUBE	3				
77	6X5-48317-10	.TUBE	2				
78	6X5-48338-00	.CONNECTOR	1				
79	6X5-48338-10	.CONNECTOR	2				
80	6X5-48215-00	.GRAPHIC	1				

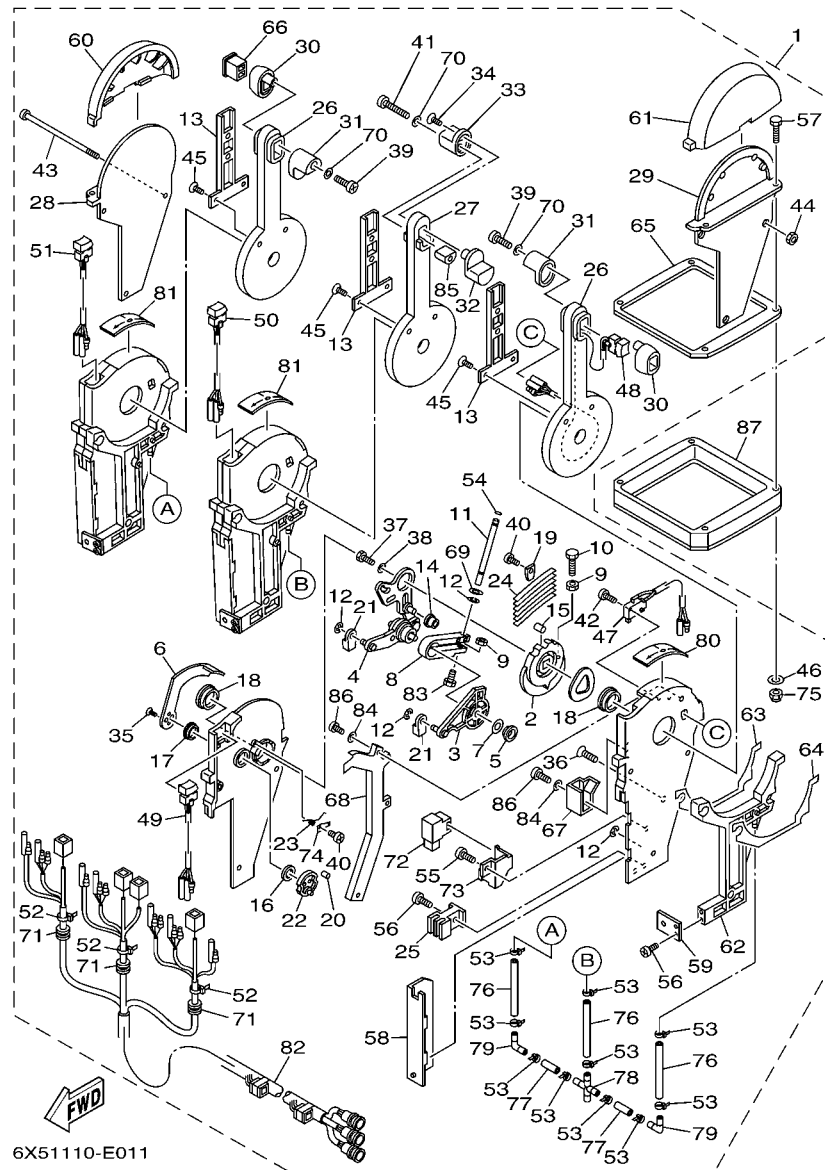


FIG. 9 CONTROL 6X5 TRIPLE

[illegible]

Application Model

			PART NO. / PART NAME								
			FIG.NO.								
MODEL CODE	MODEL NAME	SERIAL NO.	6X4-42101-00 HANDLE, STEERING	6X4-42102-00 FITTING KIT	6X4-42102-10 FITTING KIT	6X4-42102-20 FITTING KIT	6X4-42102-30 FITTING KIT	6X4-42102-40 FITTING KIT	6X4-42102-50 FITTING KIT	6X4-42102-60 FITTING KIT	6X4-42103-00 TILLER HANDLE KIT
			FIG.10, 11	FIG.12, 14	FIG.13, 14	FIG.15, 16	FIG.17, 18	FIG.19, 21	FIG.20, 21	FIG.22, 23	FIG.24, 25, 26
65W5	F25-2006	65W:1025569-									*
69H6	F30-2006	69H:1004324-	*				*				
67C5	F40-2006	67C:1019598-	*				*				
6C12	F50-2006	6C1:1006292-	*			*					
6C52	F60-2006	6C5:1007597-	*			*					
6C22	T50-2006	6C2:1001851-	*			*					
6C62	T60-2006	6C6:1002114-	*			*					
6D62	F75-2006	62P:1005583-	*		*						
6D82	F90-2006	61P:1013277-	*		*						
68V5	F115-2006	68V:1047289-	*	*							
63DE	40-2006	6H4K:1009434-	*							*	
62XA	50-2006	6H5K:1007157-	*							*	
6H2F	60-2006	6H2K:1005405-	*						*		
6H35	70-2006	6H3K:1004851-	*						*		
6H18	90-2006	6H1:1022036-	*					*			

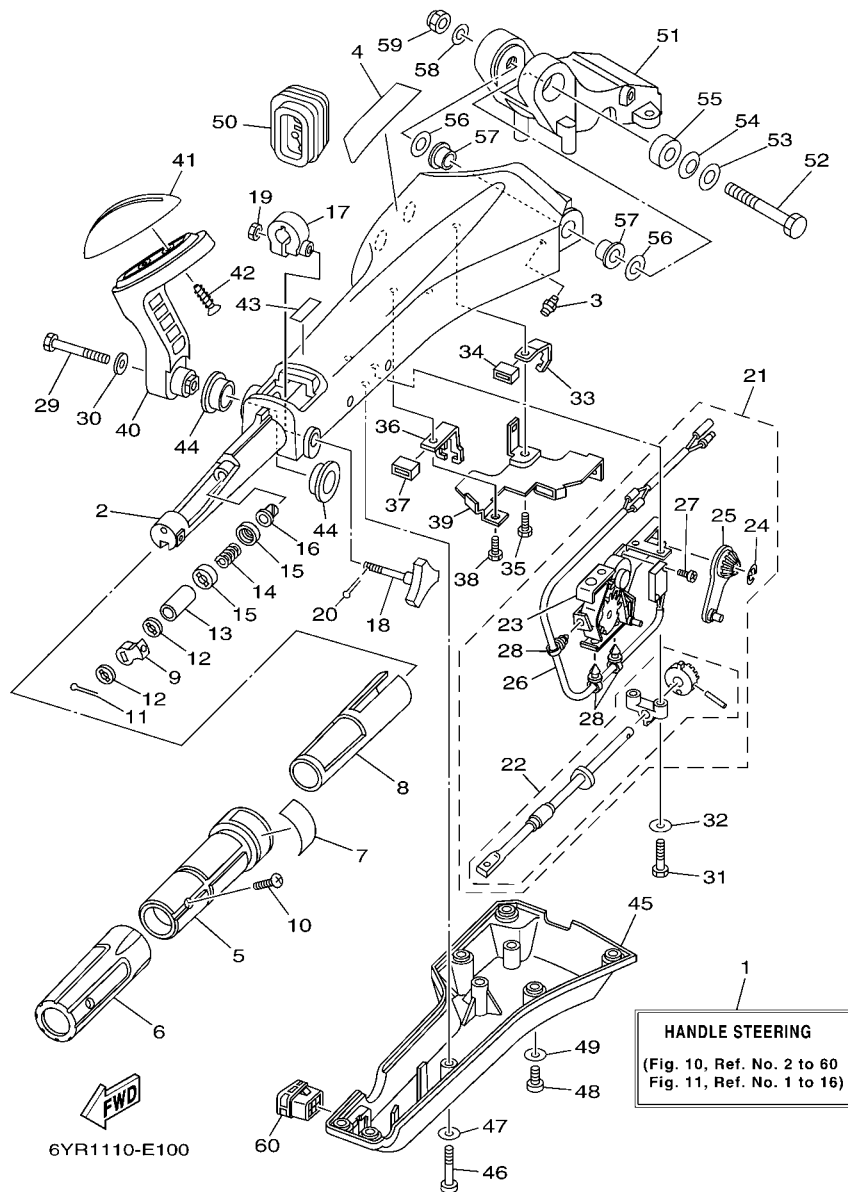


FIG. 10 TILLER HANDLE BASE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-42101-00	HANDLE, STEERING	1				LM
2	6X4-42111-00-4D	HANDLE, STEERING	1				
3	93700-06M03	NIPPLE, GREASE	1				
4	6X4-48215-00	GRAPHIC	1				
5	6X4-42119-00	GRIP, STEERING HANDLE	1				
6	6X4-42177-00	RUBBER, HANDLE	1				
7	6X4-42137-00	INDICATOR, THROTTLE	1				
8	6X4-41291-00	BUSHING	1				
9	6X4-44139-00	COLLAR	1				
10	90142-05001	SCREW, COUNTERSUNK	1				
11	91490-20010	PIN, COTTER	1				
12	6X4-44177-00	WASHER	2				
13	6X4-42128-00	COLLAR, DISTANCE 1	1				
14	90501-23215	SPRING, COMPRESSION	1				
15	6X4-44188-00	WASHER	2				
16	90386-08032	BUSH	1				
17	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1				
18	6X4-48154-00	KNOB, THROTTLE	1				
19	95380-06600	NUT, HEXAGON	1				
20	91490-20010	PIN, COTTER	1				
21	6X4-44100-00	SHIFT LINK ASSY	1				
22	6X4-42115-00	.SHAFT, STEERING HANDLE	1				
23	6X4-44102-00	.SHIFT ASSIST ASSY.	1				
24	6X4-14137-00	.CLIP	1				
25	6X4-48261-00	.ARM, THROTTLE	1				
26	6X4-82540-00	.NEUTRAL SWITCH ASSY	1				
27	6A5-48129-10	.SCREW 3	2				

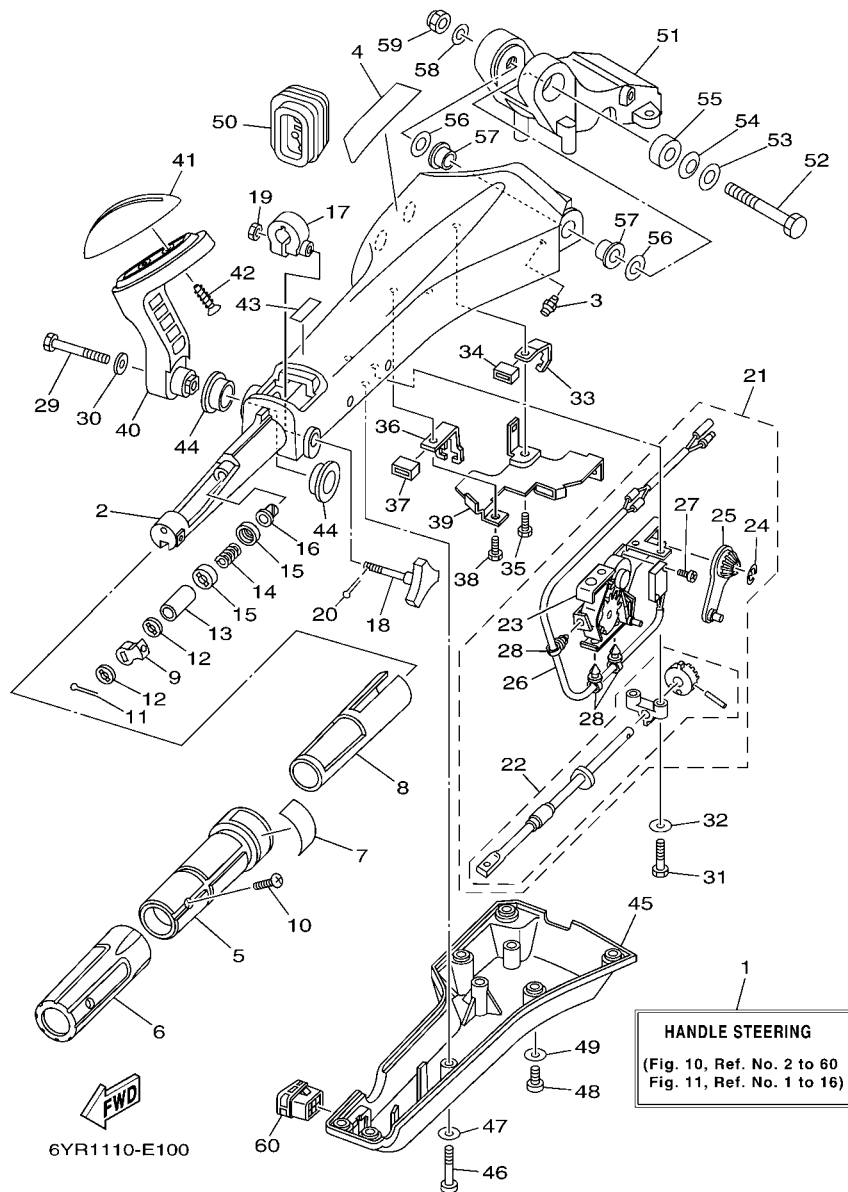
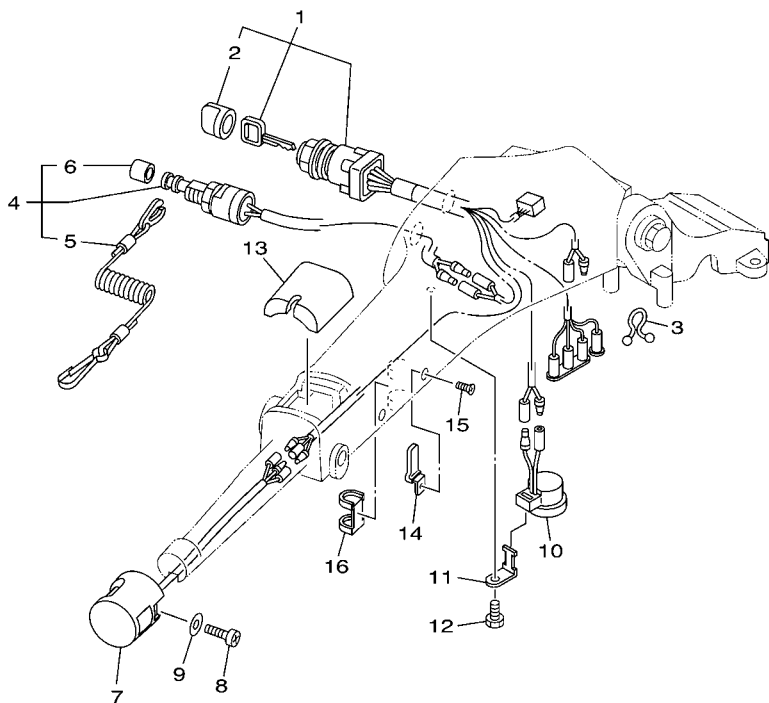


FIG. 10 TILLER HANDLE BASE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	6X4-42821-00	.BAND, CLAMP	3				
29	97095-08040	BOLT	1				
30	92995-08600	WASHER	1				
31	97095-06030	BOLT	2				
32	92995-06600	WASHER	2				
33	6X4-48538-00	CLAMP, CABLE 1	1				
34	6X4-26367-00	PROTECTOR	1				
35	97095-06014	BOLT	1				
36	6X4-48538-10	CLAMP, CABLE 1	1				
37	6X4-26367-00	PROTECTOR	1				
38	97095-06014	BOLT	1				
39	6X4-42159-00	STAY	1				
40	6X4-44159-00-4D	HANDLE, GEAR SHIFT	1				
41	6X4-44173-00	LEVER, SHIFT CONTROL	1				
42	97780-60920	SCREW, TAPPING	2				
43	6G8-44191-00	INDICATOR, SHIFT	1				
44	90386-26MA3	BUSH	2				
45	6X4-42131-00	COVER, HANDLE STEERING	1				
46	97885-06040	SCREW, PAN HEAD	1				
47	92995-06600	WASHER	1				
48	97885-06016	SCREW, PAN HEAD	6				
49	92995-06600	WASHER	6				
50	6X4-42725-00	GROMMET	1				
51	63D-42121-22-4D	BRACKET	1				
52	90101-12014	BOLT	1				
53	92990-12200	WASHER, PLAIN	1				
54	90206-12M22	WASHER, WAVE	1				




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FIG. 11 TILLER HANDLE ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-82510-00	MAIN SWITCH ASSY	1				
2	676-82577-00	.CAP, KEY	1				
3	90464-08M07	CLAMP	1				
4	69W-82575-00	ENGINE STOP SWITCH ASSY	1				
5	682-82556-00	.LANYARD, STOP SWITCH	1				
6	689-8257Y-00	.CAP	1				
7	6X4-82563-00	TRIM & TILT SWITCH ASSY	1				
8	97880-06016	SCREW, PAN HEAD	1				
9	92990-06600	WASHER, PLATE	1				
10	6X4-83383-00	BUZZER	1				
11	6X4-83386-00	STAY, BUZZER	1				
12	97095-06014	BOLT	1				
13	6X4-81942-00	COVER	1				
14	6X4-44554-00	PLATE	2				
15	90152-04015	SCREW, COUNTERSUNK	2				
16	6X4-42724-00	GROMMET	1				

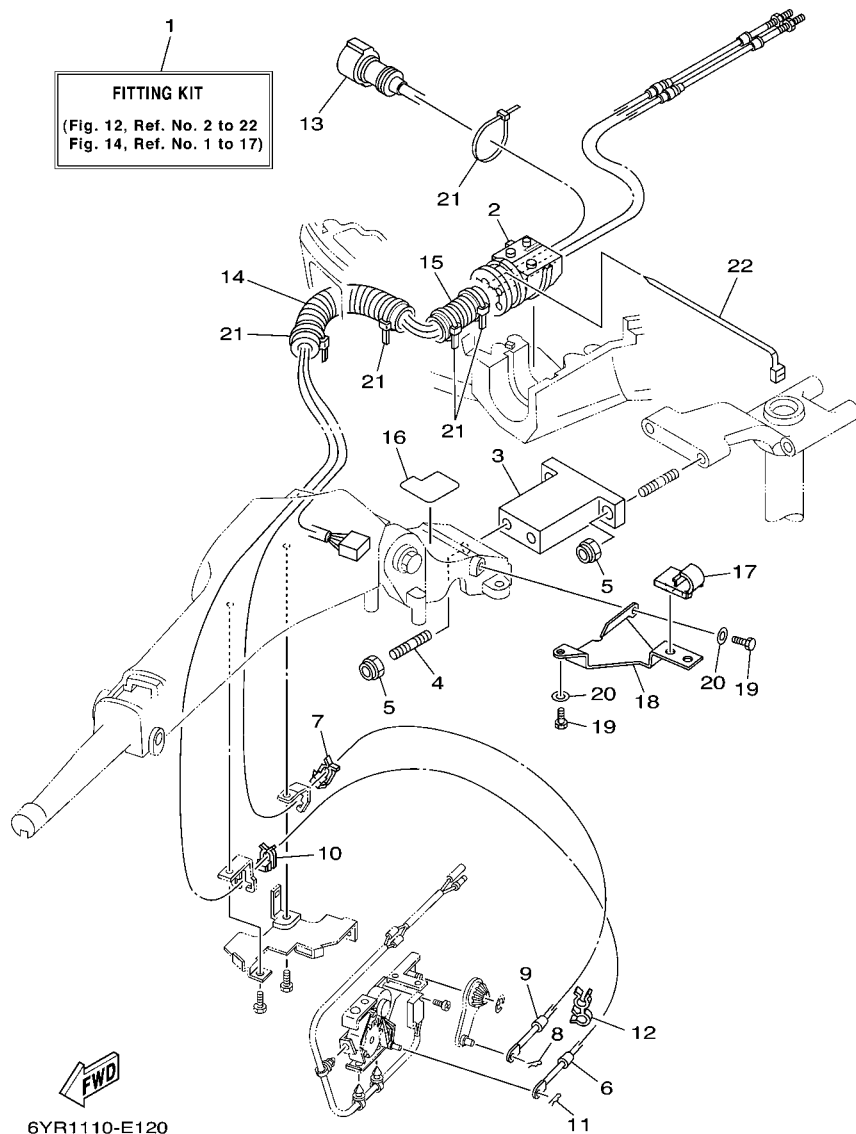


FIG. 12 TILLER HANDLE FITTING KIT F115

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-42102-00	FITTING KIT	1				LM
2	68V-42725-10	GROMMET	1				
3	6X4-42121-10-4D	BRACKET	1				
4	90116-10175	BOLT, STUD	2				
5	90185-10051	NUT, SELF-LOCKING	4				
6	67G-48321-20	CABLE	1				
7	63D-48538-00	CLAMP, CABLE 1	1				
8	90468-10005	CLIP	1				
9	67G-26301-10	THROTTLE CABLE ASSY	1				
10	63D-48538-00	CLAMP, CABLE 1	1				
11	90468-10005	CLIP	1				
12	90464-09M42	CLAMP	1				
13	6X4-82586-20	EXT., WIRE HARNESS (L: 1.25M)	1				
14	90447-22007	HOSE, WITH SPRING	1				
15	6G5-83557-00	TUBE	1				
16	6X4-42735-00	PROTECTOR	1				
17	63D-24367-00	CLAMP, FUEL PIPE 2	1				
18	6X4-24364-00	STAY	1				
19	97095-06016	BOLT	2				
20	92995-06600	WASHER	2				
21	90465-13M24	CLAMP	5				
22	90465-13M30	CLAMP	1				

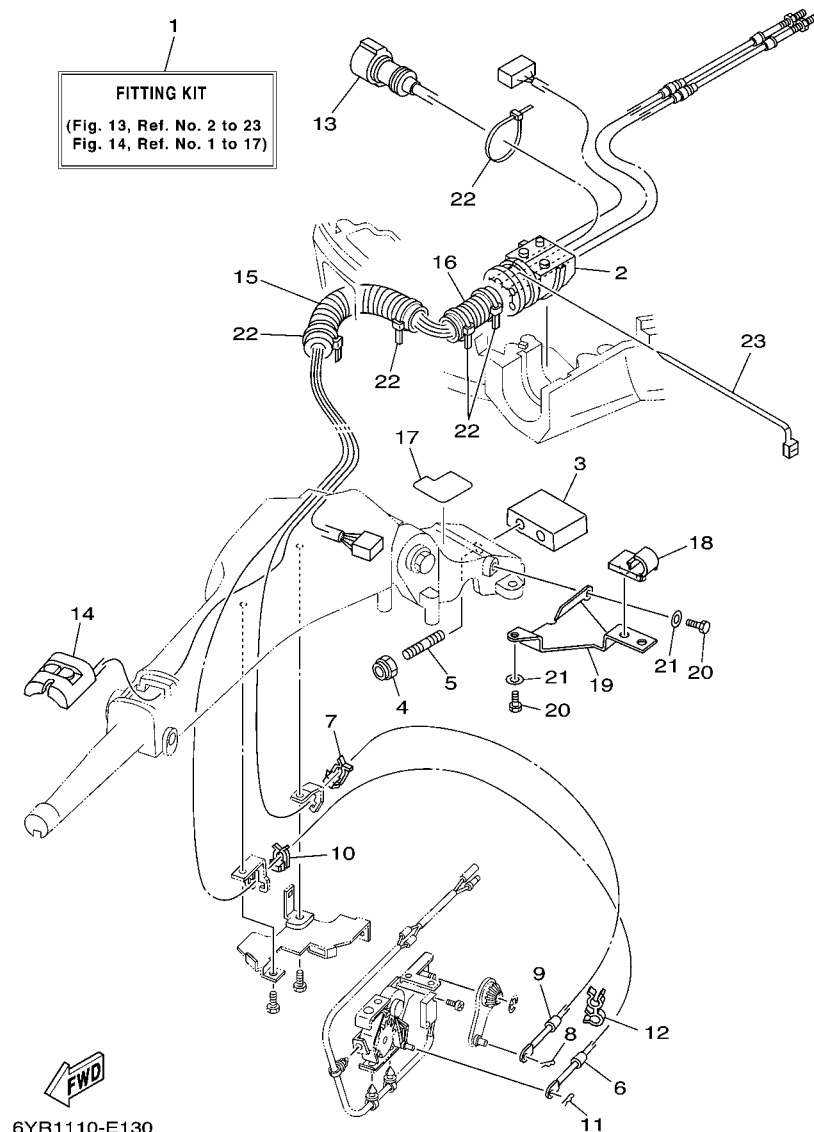
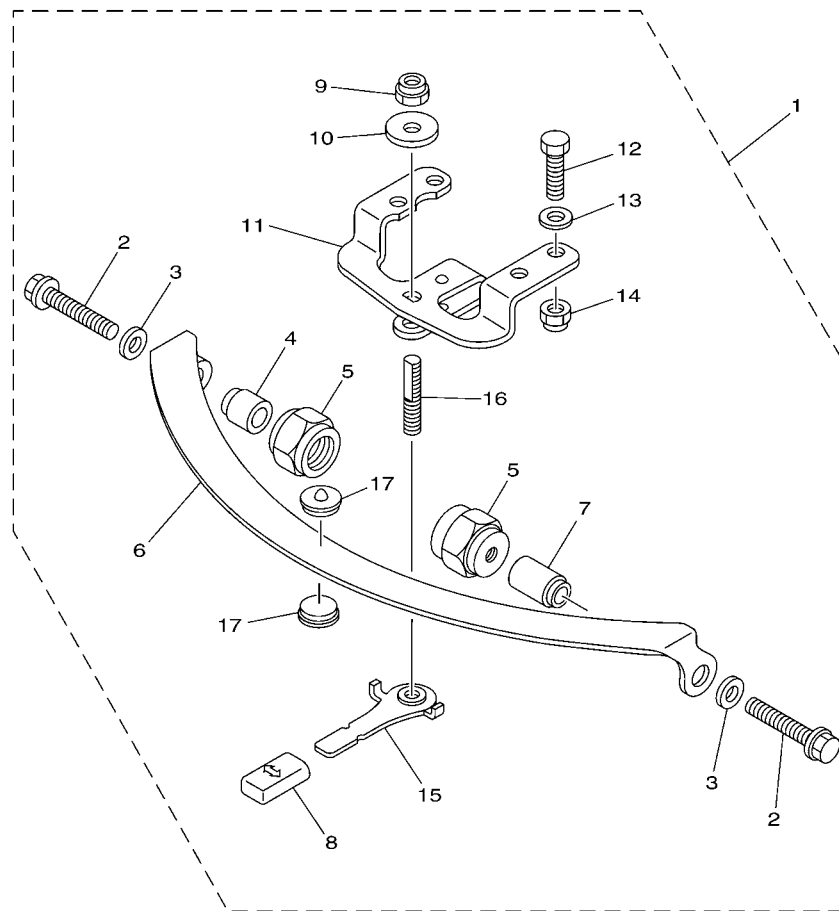


FIG. 13 TILLER HANDLE FITTING KIT F75 F90

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-42102-10	FITTING KIT	1				LM
2	68V-42725-10	GROMMET	1				
3	6X4-42121-00-4D	BRACKET	1				
4	90185-10051	NUT, SELF-LOCKING	2				
5	90116-10031	BOLT, STUD	2				
6	67G-48321-20	CABLE	1				
7	63D-48538-00	CLAMP, CABLE 1	1				
8	90468-10005	CLIP	1				
9	67G-26301-10	THROTTLE CABLE ASSY	1				
10	63D-48538-00	CLAMP, CABLE 1	1				
11	90468-10005	CLIP	1				
12	90464-09M42	CLAMP	1				
13	6X4-82586-20	EXT., WIRE HARNESS (L: 1.25M)	1				
14	6X4-81860-00	SWITCH ASSY	1				
15	90447-22007	HOSE, WITH SPRING	1				
16	6K3-83557-00	TUBE	1				
17	6X4-42735-00	PROTECTOR	1				
18	63D-24367-00	CLAMP, FUEL PIPE 2	1				
19	6X4-24364-00	STAY	1				
20	97095-06016	BOLT	2				
21	92995-06600	WASHER	2				
22	90465-13M24	CLAMP	5				
23	90465-13M30	CLAMP	1				



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FIG. 14 TILLER HANDLE STEERING FRICTION F75 F90 F115

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	67G-42508-10	STEERING FRICTION ASSY	1				
2	90119-08M74	.BOLT, WITH WASHER	2				
3	90201-08M01	.WASHER, PLATE	2				
4	67G-42541-00	.DAMPER	1				
5	67G-42546-00	.NUT	2				
6	63D-42527-00	.PLATE, FRICTION	1				
7	67G-42541-10	.DAMPER	1				
8	682-43318-01	.COVER	1				
9	90185-10M14	.NUT, SELF-LOCKING	1				
10	90201-10M76	.WASHER, PLATE	1				
11	6X4-42526-00	.PLATE, FRICTION	1				
12	97095-08025	.BOLT	2				
13	92995-08600	.WASHER	2				
14	90185-08057	.NUT, SELF-LOCKING	2				
15	67G-42561-00	.KNOB, STEERING LOCK	1				
16	67G-42562-00	.SHAFT, STEERING LOCK	1				
17	63D-42528-00	.PLATE, FRICTION	2				

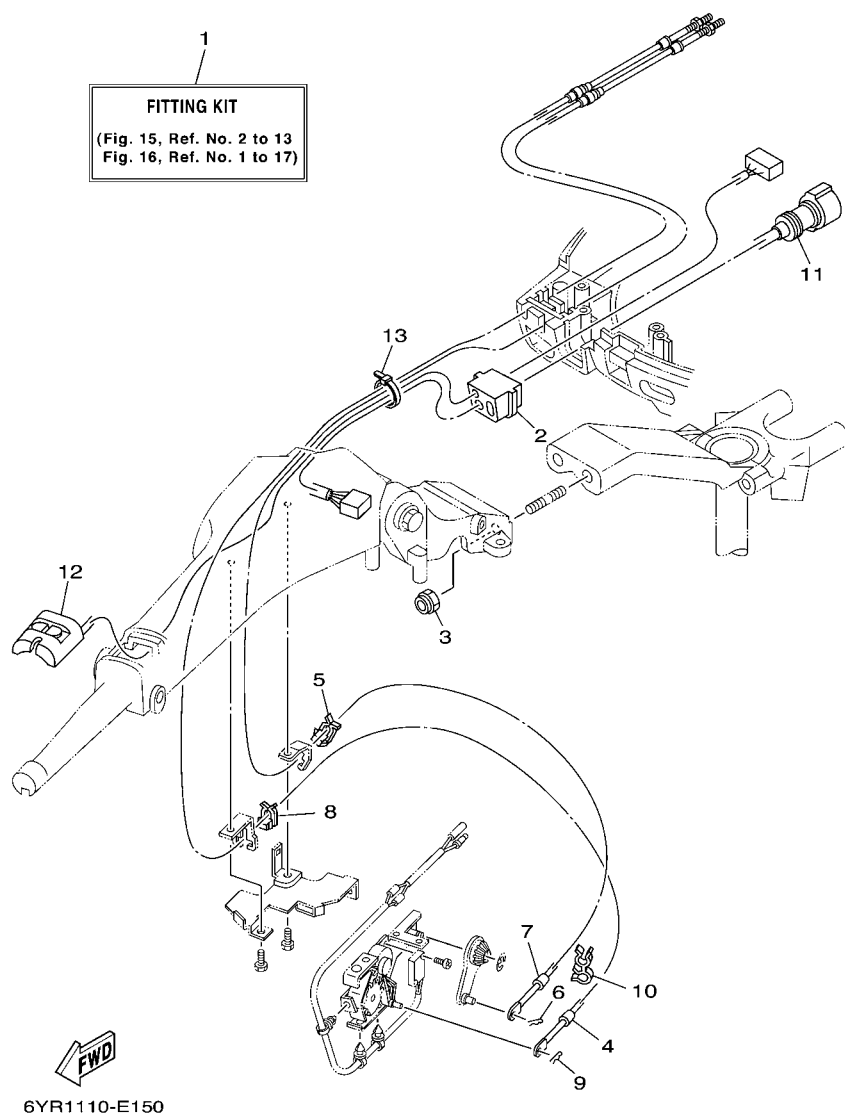


FIG. 15 TILLER HANDLE FITTING KIT F/T50 F/T60

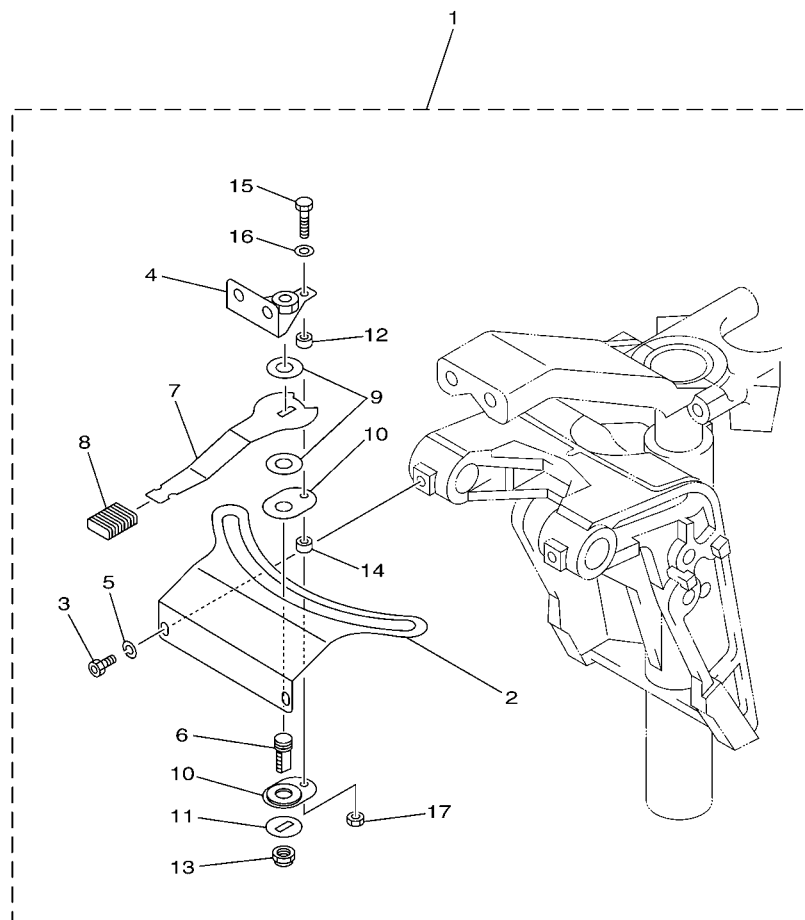


FIG. 16 TILLER HANDLE STEERING FRICTION F/T50 F/T60



REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	67C-42508-03	STEERING FRICTION ASSY	1				
2	67C-42527-03	.PLATE, FRICTION	1				
3	90109-06M88	.BOLT	2				
4	67C-42525-00	.PLATE, FRICTION	1				
5	92990-06100	.WASHER, SPRING	2				
6	67C-42562-00	.SHAFT, STEERING LOCK	1				
7	67C-42561-00	.KNOB, STEERING LOCK	1				
8	689-43633-00	.COVER, TILT LEVER	1				
9	90202-10M56	.WASHER, PLATE	2				
10	65W-42528-00	.PLATE, FRICTION	2				
11	90209-10M26	.WASHER	1				
12	90387-05M05	.COLLAR	1				
13	90185-10M14	.NUT, SELF-LOCKING	1				
14	90387-05M11	.COLLAR	1				
15	97095-05020	.BOLT	1				
16	92995-05600	.WASHER	1				
17	95380-05600	.NUT	1				

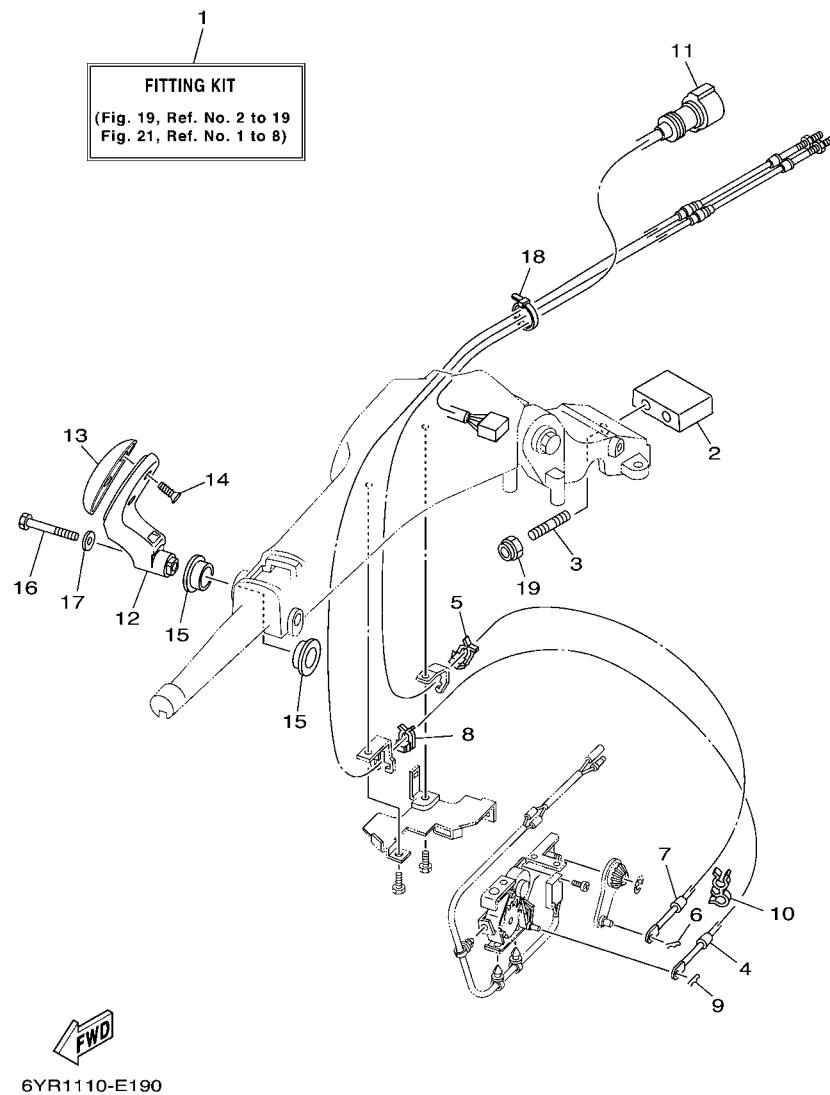


FIG. 19 TILLER HANDLE FITTING KIT 90

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-42102-40	FITTING KIT	1				LM
2	6X4-42121-00-4D	BRACKET	1				
3	90116-10031	BOLT, STUD	2				
4	6H1-48321-10	CABLE	1				
5	63D-48538-00	CLAMP, CABLE 1	1				
6	90468-10005	CLIP	1				
7	6H1-26301-01	THROTTLE CABLE ASSY	1				
8	63D-48538-00	CLAMP, CABLE 1	1				
9	90468-10005	CLIP	1				
10	90464-09M42	CLAMP	1				
11	6X4-82586-30	EXTENSION, WIRE HARNESS	1				
12	6X4-44159-10-4D	HANDLE, GEAR SHIFT	1				
13	6X4-44173-00	LEVER, SHIFT CONTROL	1				
14	97780-60920	SCREW, TAPPING	2				
15	90386-26MA3	BUSH	1				
16	97095-08040	BOLT	1				
17	92995-08600	WASHER	1				
18	90465-13M36	CLAMP	1				
19	90185-10051	NUT, SELF-LOCKING	2				

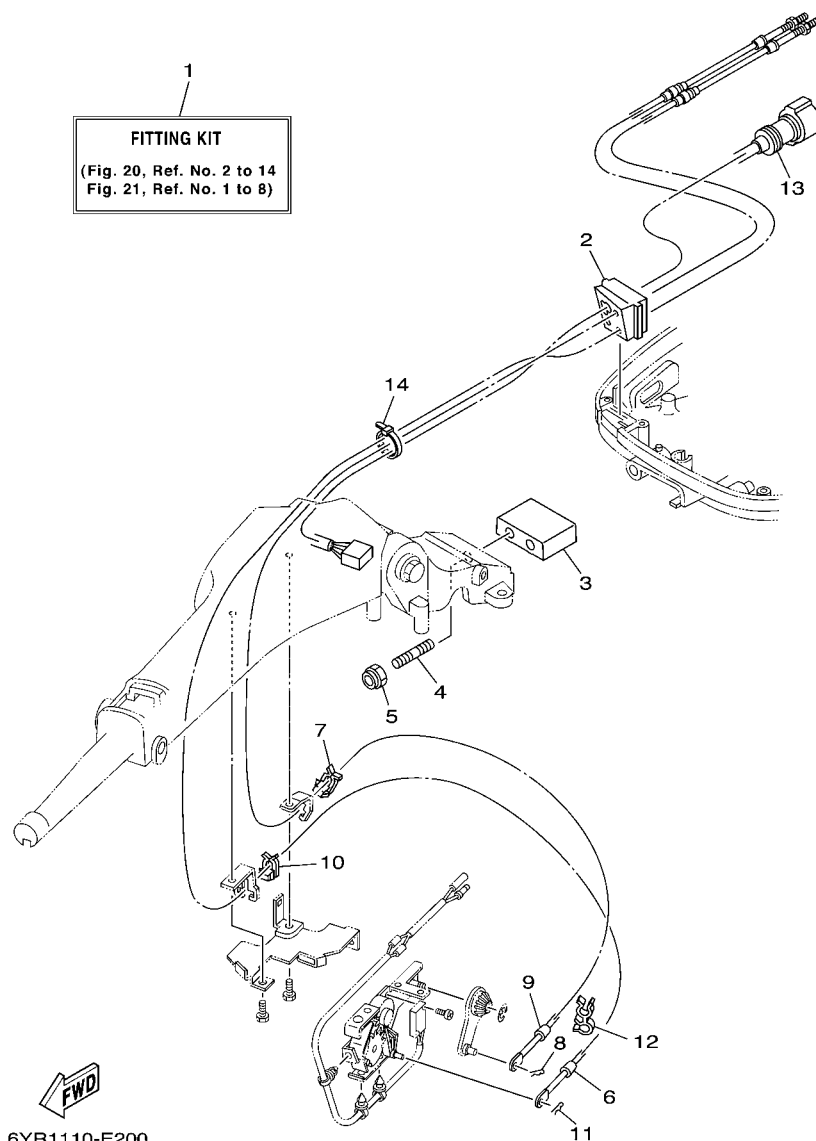


FIG. 20 TILLER HANDLE FITTING KIT 60 70

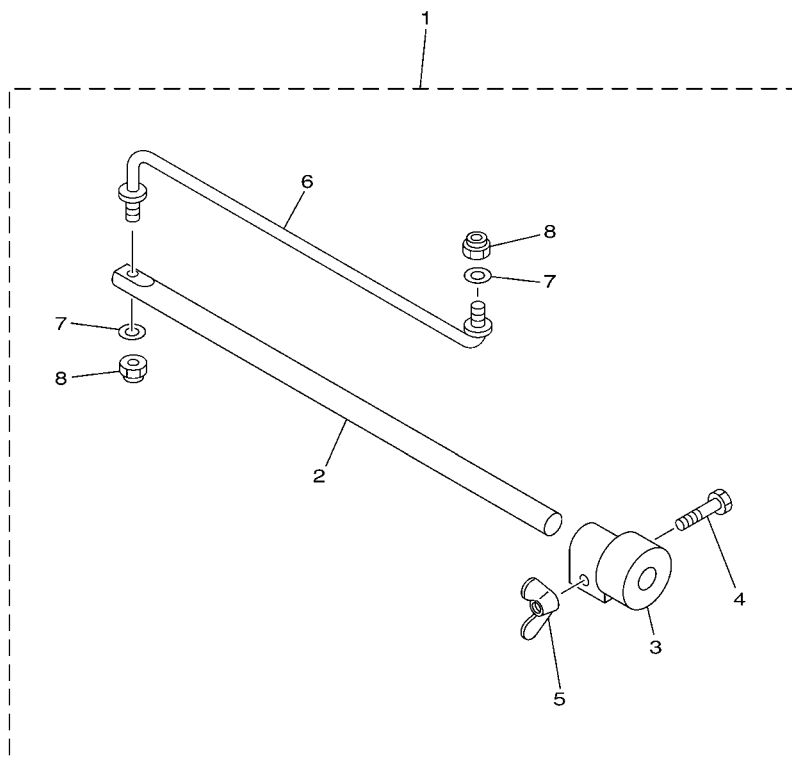


FIG. 21 TILLER HANDLE STEERING FRICTION 60 70 90

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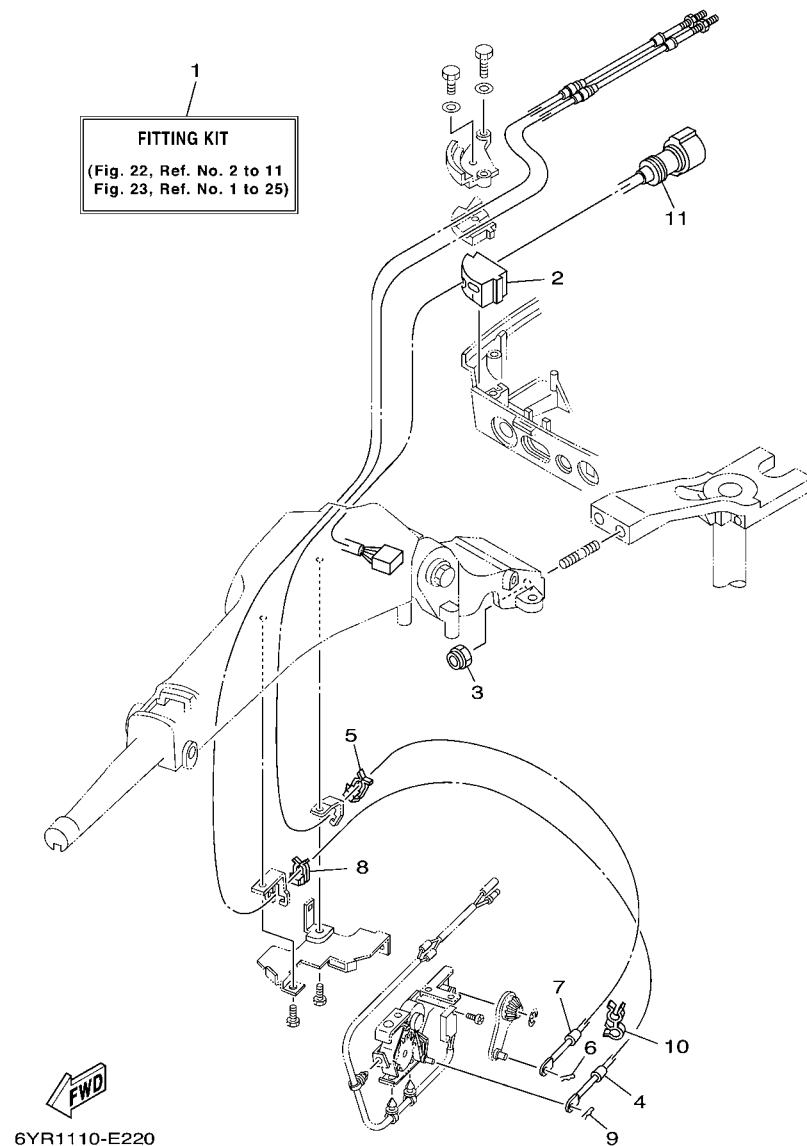
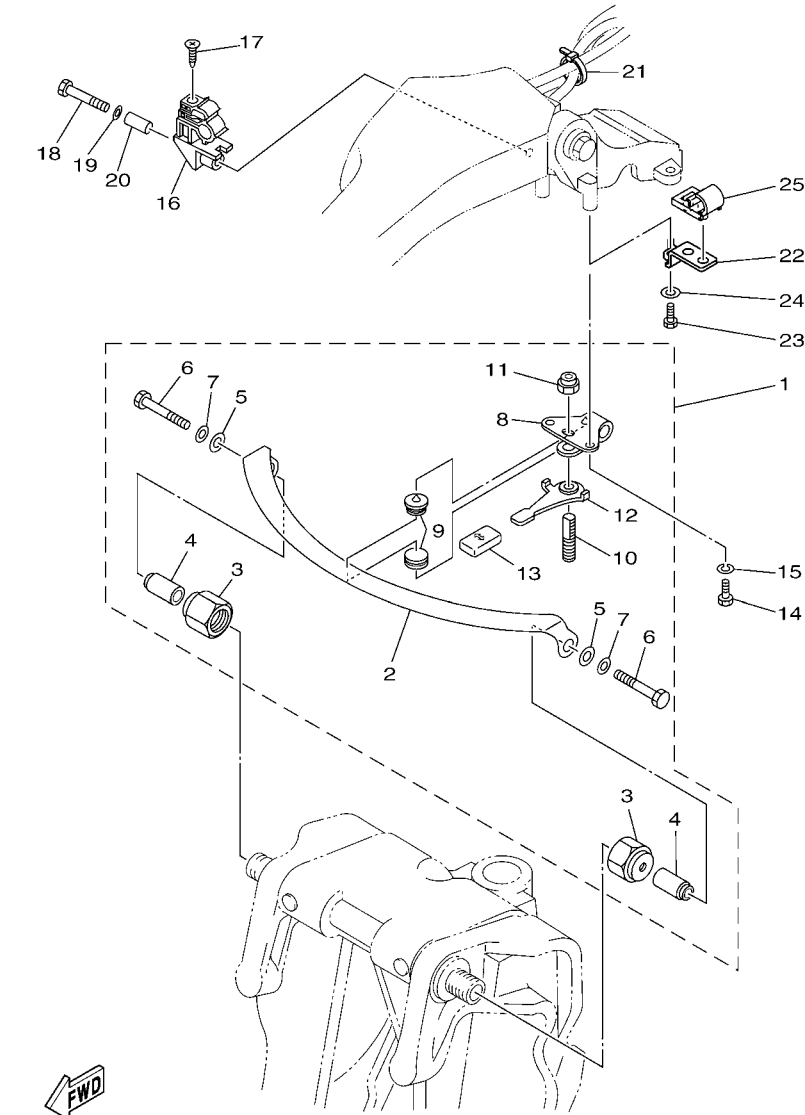


FIG. 22 TILLER HANDLE FITTING KIT 40 50



62XA100-E180

FIG. 23 TILLER HANDLE STEERING FRICTION 40 50

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	63D-42508-00	STEERING FRICTION ASSY	1				
2	63D-42527-00	.PLATE, FRICTION	1				
3	63D-42546-00	.NUT	2				
4	63D-42541-00	.DAMPER	2				
5	90201-08M01	.WASHER, PLATE	2				
6	97095-08050	.BOLT	2				
7	92990-08600	.WASHER, PLATE	2				
8	63D-42526-00	.PLATE, FRICTION	1				
9	63D-42528-00	.PLATE, FRICTION	2				
10	63D-42562-00	.SHAFT, STEERING LOCK	1				
11	90185-10M01	.NUT, SELF-LOCKING	1				
12	63D-42561-00	.KNOB, STEERING LOCK	1				
13	682-43318-01	.COVER	1				
14	97095-06016	BOLT	2				
15	92995-06100	WASHER, SPRING	2				
16	63D-82361-00	CLAMP, CORD	1				
17	90161-06M00	SCREW, TAPPING	1				
18	97095-06035	BOLT	1				
19	92995-06600	WASHER	1				
20	90387-06M26	COLLAR	1				
21	90465-13M36	CLAMP	1				
22	63D-24364-10	STAY	1				
23	97095-06016	BOLT	1				
24	92995-06600	WASHER	1				
25	63D-24367-00	CLAMP, FUEL PIPE 2	1				

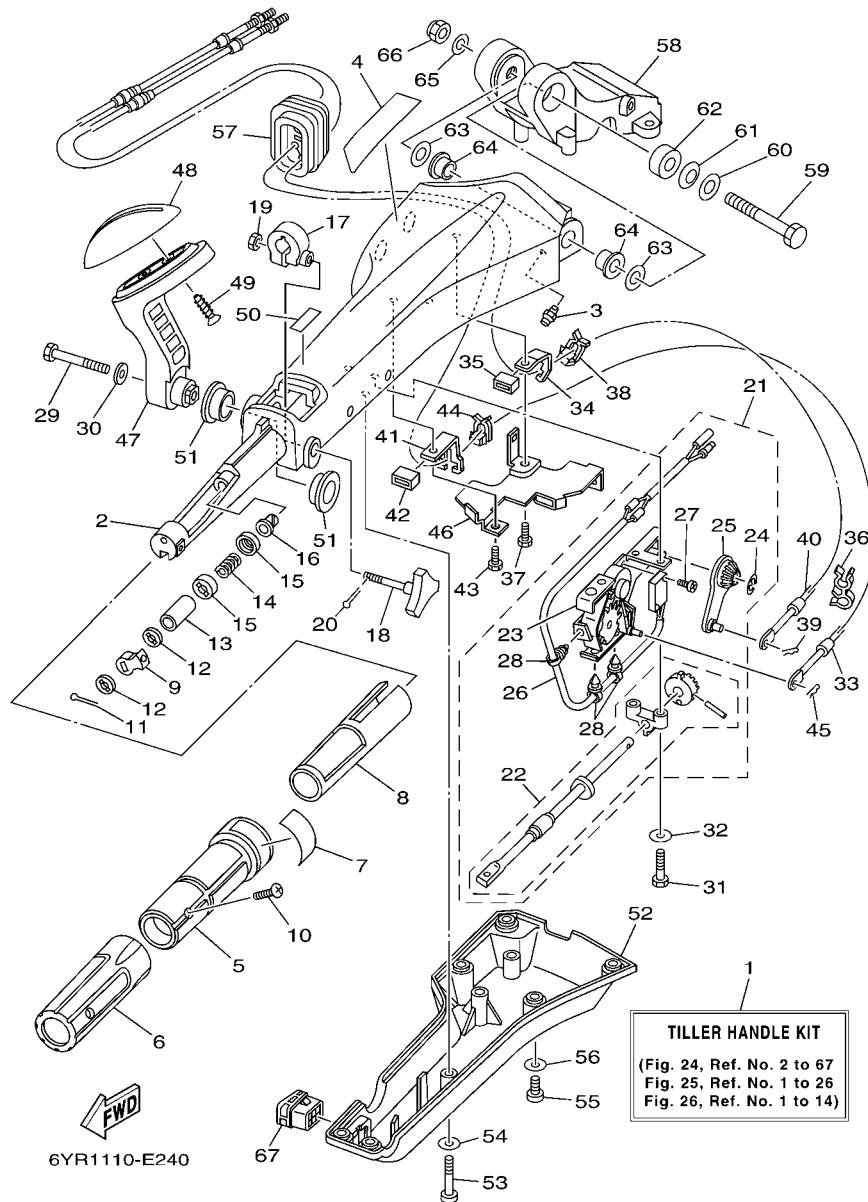


FIG. 24 TILLER HANDLE F25 COMPLETE 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-42103-00	TILLER HANDLE KIT	1				LM
2	6X4-42111-00-4D	HANDLE, STEERING	1				
3	93700-06M03	NIPPLE, GREASE	1				
4	6X4-48215-00	GRAPHIC	1				
5	6X4-42119-00	GRIP, STEERING HANDLE	1				
6	6X4-42177-00	RUBBER, HANDLE	1				
7	6X4-42137-00	INDICATOR, THROTTLE	1				
8	6X4-41291-00	BUSHING	1				
9	6X4-44139-00	COLLAR	1				
10	90142-05001	SCREW, COUNTERSUNK	1				
11	91490-20010	PIN, COTTER	1				
12	6X4-44177-00	WASHER	2				
13	6X4-42128-00	COLLAR, DISTANCE 1	1				
14	90501-23215	SPRING, COMPRESSION	1				
15	6X4-44188-00	WASHER	2				
16	90386-08032	BUSH	1				
17	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1				
18	6X4-48154-00	KNOB, THROTTLE	1				
19	95380-06600	NUT, HEXAGON	1				
20	91490-20010	PIN, COTTER	1				
21	6X4-44100-00	SHIFT LINK ASSY	1				
22	6X4-42115-00	.SHAFT, STEERING HANDLE	1				
23	6X4-44102-00	.SHIFT ASSIST ASSY.	1				
24	6X4-14137-00	.CLIP	1				
25	6X4-48261-00	.ARM, THROTTLE	1				
26	6X4-82540-00	.NEUTRAL SWITCH ASSY	1				
27	6A5-48129-10	.SCREW 3	2				

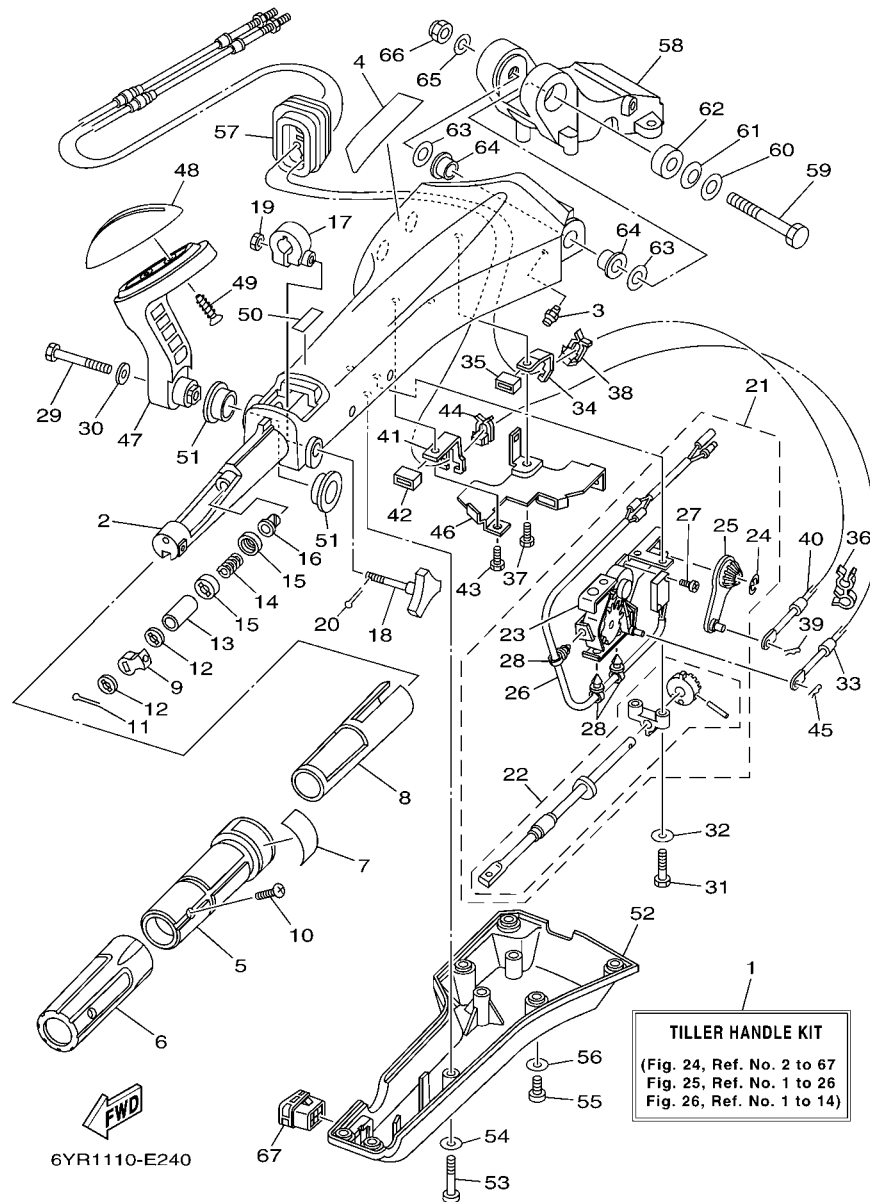


FIG. 24 TILLER HANDLE F25 COMPLETE 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	6X4-42821-00	.BAND, CLAMP	3				
29	97095-08040	BOLT	1				
30	92995-08600	WASHER	1				
31	97095-06030	BOLT	2				
32	92995-06600	WASHER	2				
33	6H1-48321-20	CABLE	1				
34	6X4-48538-00	CLAMP, CABLE 1	1				
35	6X4-26367-00	PROTECTOR	1				
36	90464-09M42	CLAMP	1				
37	97095-06014	BOLT	1				
38	63D-48538-00	CLAMP, CABLE 1	1				
39	90468-10005	CLIP	1				
40	6H3-48321-01	CABLE	1				
41	6X4-48538-10	CLAMP, CABLE 1	1				
42	6X4-26367-00	PROTECTOR	1				
43	97095-06014	BOLT	1				
44	63D-48538-00	CLAMP, CABLE 1	1				
45	90468-10005	CLIP	1				
46	6X4-42159-00	STAY	1				
47	6X4-44159-00-4D	HANDLE, GEAR SHIFT	1				
48	6X4-44173-00	LEVER, SHIFT CONTROL	1				
49	97780-60920	SCREW, TAPPING	2				
50	6G8-44191-00	INDICATOR, SHIFT	1				
51	90386-26MA3	BUSH	2				
52	6X4-42131-00	COVER, HANDLE STEERING	1				
53	97885-06040	SCREW, PAN HEAD	1				
54	92995-06600	WASHER	1				

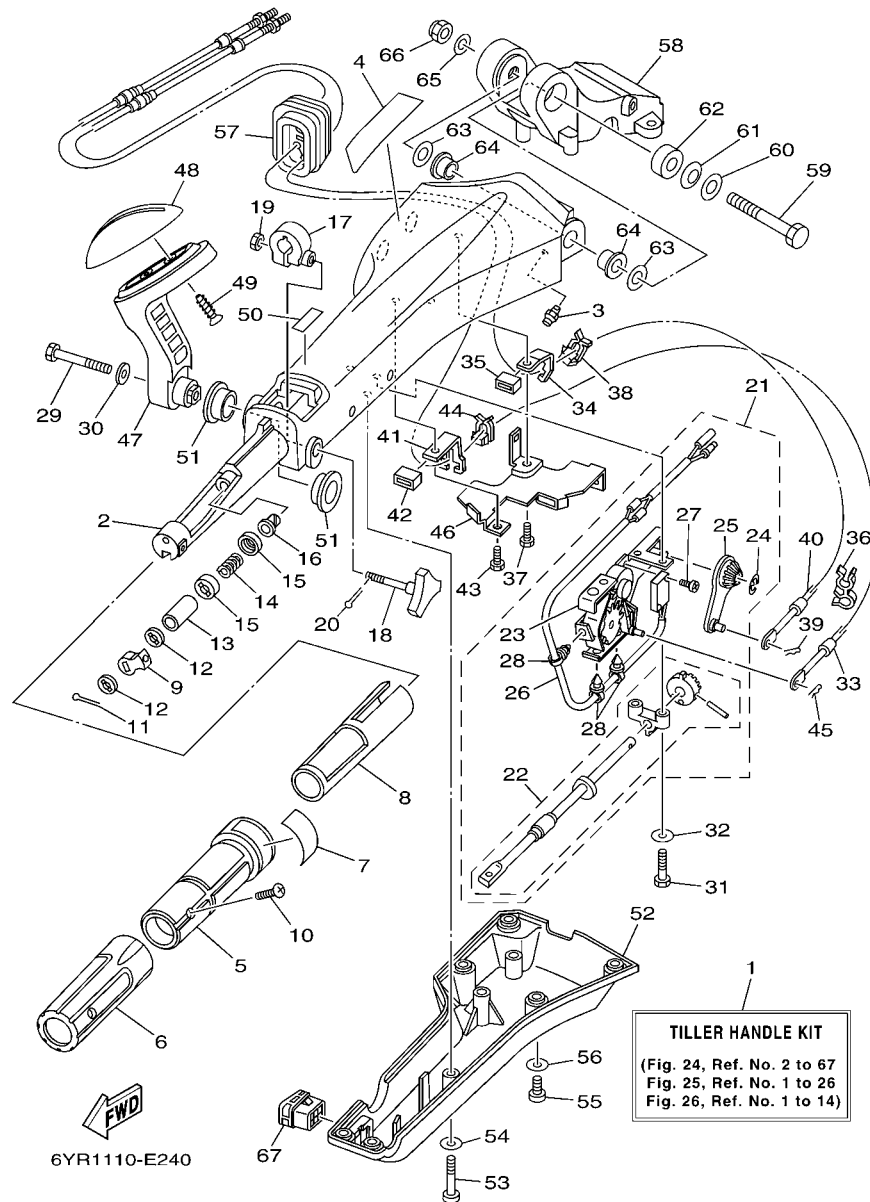
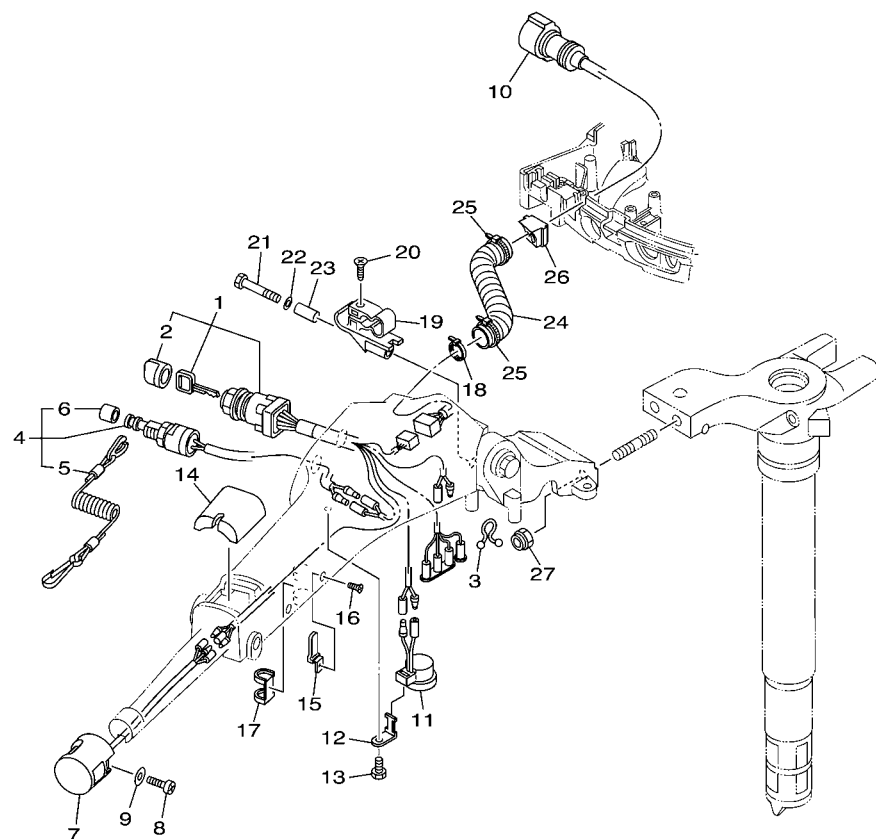


FIG. 24 TILLER HANDLE F25 COMPLETE 1

[illegible]




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FIG. 25 TILLER HANDLE F25 COMPLETE 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6X4-82510-00	MAIN SWITCH ASSY	1				
2	676-82577-00	.CAP, KEY	1				
3	90464-08M07	CLAMP	1				
4	69W-82575-00	ENGINE STOP SWITCH ASSY	1				
5	682-82556-00	.LANYARD, STOP SWITCH	1				
6	689-8257Y-00	.CAP	1				
7	6X4-82563-00	TRIM & TILT SWITCH ASSY	1				
8	97880-06016	SCREW, PAN HEAD	1				
9	92990-06600	WASHER, PLATE	1				
10	6X4-82586-10	EXT., WIRE HARNESS (L: 950MM)	1				
11	6X4-83383-00	BUZZER	1				
12	6X4-83386-00	STAY, BUZZER	1				
13	97095-06014	BOLT	1				
14	6X4-81942-00	COVER	1				
15	6X4-44554-00	PLATE	2				
16	90152-04015	SCREW, COUNTERSUNK	2				
17	6X4-42724-00	GROMMET	1				
18	90465-13M36	CLAMP	1				
19	62Y-82361-00	CLAMP, CORD	1				
20	90161-06M03	SCREW, TAPPING	1				
21	97095-06035	BOLT	1				
22	92995-06600	WASHER	1				
23	90387-06M26	COLLAR	1				
24	90447-22006	HOSE, WITH SPRING	1				
25	90465-13M24	CLAMP	2				
26	65W-42725-21	GROMMET	1				
27	90185-10051	NUT, SELF-LOCKING	2				

- *Boat LAN Gauge**
- *Cooling water pressure sensor**
- *Speed sensor**

Application Model

V6 (HPDI Series)		
MODEL CODE	MODEL NAME	SERIAL NO.
60F6	VZ200TR-2006	60F:1001979-
60V4	Z250TR-2006	60V:1003974-
60W4	LZ250TR-2006	60W:1001537-
60X4	VZ250TR-2006	60X:1002505-
60Y4	VZ225TR-2006	60Y:1003330-
68F5	Z200TR-2006	6G6:1024730-
68G5	LZ200TR-2006	6K1:1004010-
68H5	Z150TR-2006	6G4:1015800-
68J5	VZ150TR-2006	6J9:1009041-
68K5	LZ150TR-2006	6K0:1000991-
68L5	Z175TR-2006	6G5:1000879-
68M5	VZ175TR-2006	62H:1000921-
6C93	VZ300TR-2006	6C9:1000648-
6D03	Z300TR-2006	6D0:1003215-
6D13	LZ300TR-2006	6D1:1001546-
6P42	Z200TR-2006	6P4:1000316-
6P52	VZ200TR-2006	6P5:1000932-

4 Stroke Series		
MODEL CODE	MODEL NAME	SERIAL NO.
60L5	F200TR-2006	60L:1005828-
60M5	LF200TR-2006	60M:1000986-
63P3	F150TR-2006	63P:1029405-
64P3	LF150TR-2006	64P:1003507-
68V5	F115TR-2006	68V:1047289-
68W5	LF115TR-2006	68W:1002053-
69J5	F225TR-2006	69J:1021983-
69K5	LF225TR-2006	69K:1006907-
6C12	F50TR-2006	6C1:1006292-
6C22	T50TR-2006	6C2:1001851-
6C52	F60TR-2006	6C5:1007597-
6C62	T60TR-2006	6C6:1002114-
6D62	F75TR-2006	62P:1005583-
6D82	F90TR-2006	61P:1013277-
6P22	F250TR-2006	6P2:1002895-
6P32	LF250TR-2006	6P3:1000957-

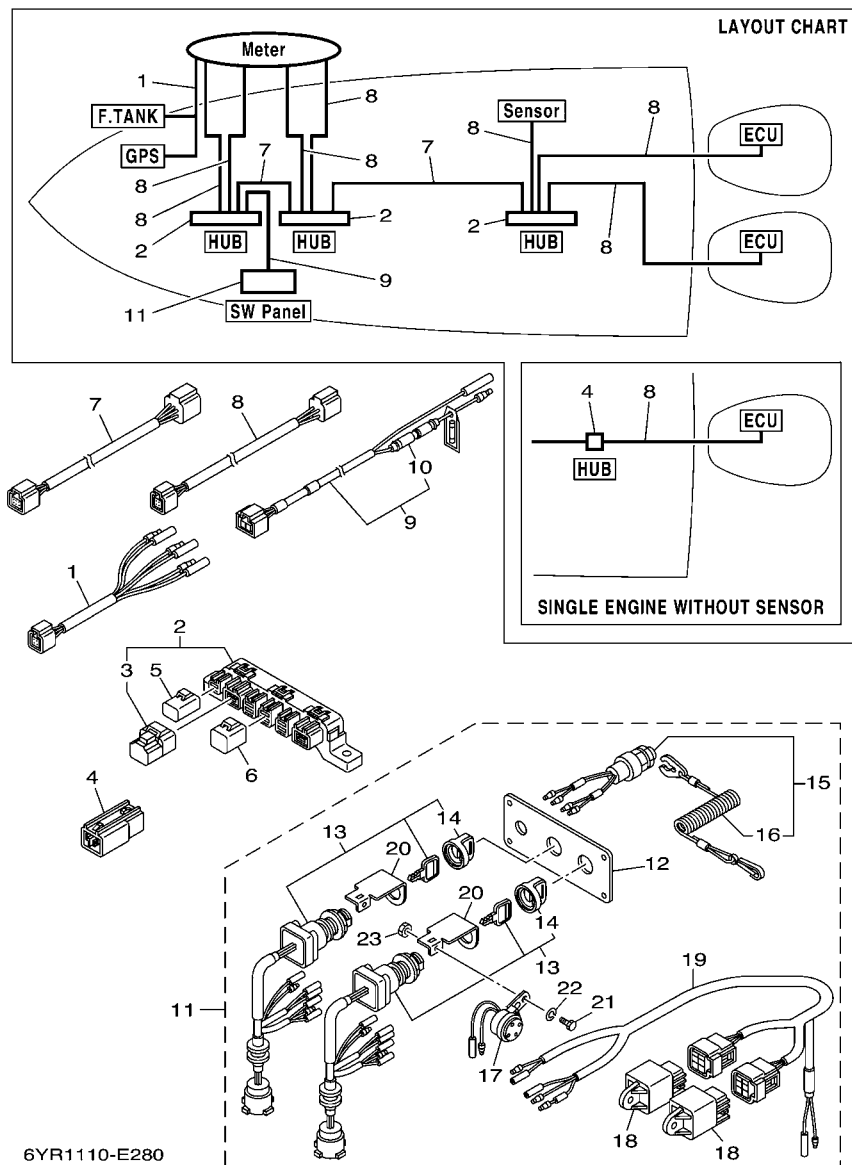


FIG. 28 COMMAND LINK ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6Y8-8356N-01	LEAD, FUEL TANK & GPS SENDER	1				
2	6Y8-81920-01	MULTI HUB ASSY	1				UN
3	6Y8-85371-01	.END OF LINE RESISTER	1				
4	6Y8-81920-11	IN-LINE HUB ASSY	1				
5	6Y8-82582-01	CAP 1 (2PIN)	1				UN
6	6Y8-82582-11	CAP 1 (4PIN)	1				UN
7	6Y8-82553-01	1FT MAIN BUS	1				UR
	6Y8-82553-11	15FT MAIN BUS	1				UR
	6Y8-82553-21	20FT MAIN BUS	1				UR
	6Y8-82553-31	25FT MAIN BUS	1				UR
	6Y8-82553-41	30FT MAIN BUS	1				UR
	6Y8-82553-50	10FT MAIN BUS	1				UR
8	6Y8-82521-01	1FT PIGTAIL BUS	1				UR
	6Y8-82521-11	2FT PIGTAIL BUS	1				UR
	6Y8-82521-21	3FT PIGTAIL BUS	1				UR
	6Y8-82521-31	6FT PIGTAIL BUS	1				UR
	6Y8-82521-41	9FT PIGTAIL BUS	1				UR
	6Y8-82521-51	12FT PIGTAIL BUS	1				UR
9	6Y8-83553-01	8FT POWER WIRE	1				
10	6G1-82151-00	.FUSE (10A)	1				
11	6Y8-82570-01	PANEL SW., TWIN	1				
12	6Y8-82571-01	.PLATE, PANEL SWITCH	1				
13	6Y8-82510-01	.MAIN SWITCH ASSY	2				
14	676-82577-00	..CAP, KEY	1				
15	6K1-82575-00	.ENGINE STOP SWITCH ASSY	1				
16	682-82556-00	..LANYARD, STOP SWITCH	1				
17	6R5-83383-00	.BUZZER	2				

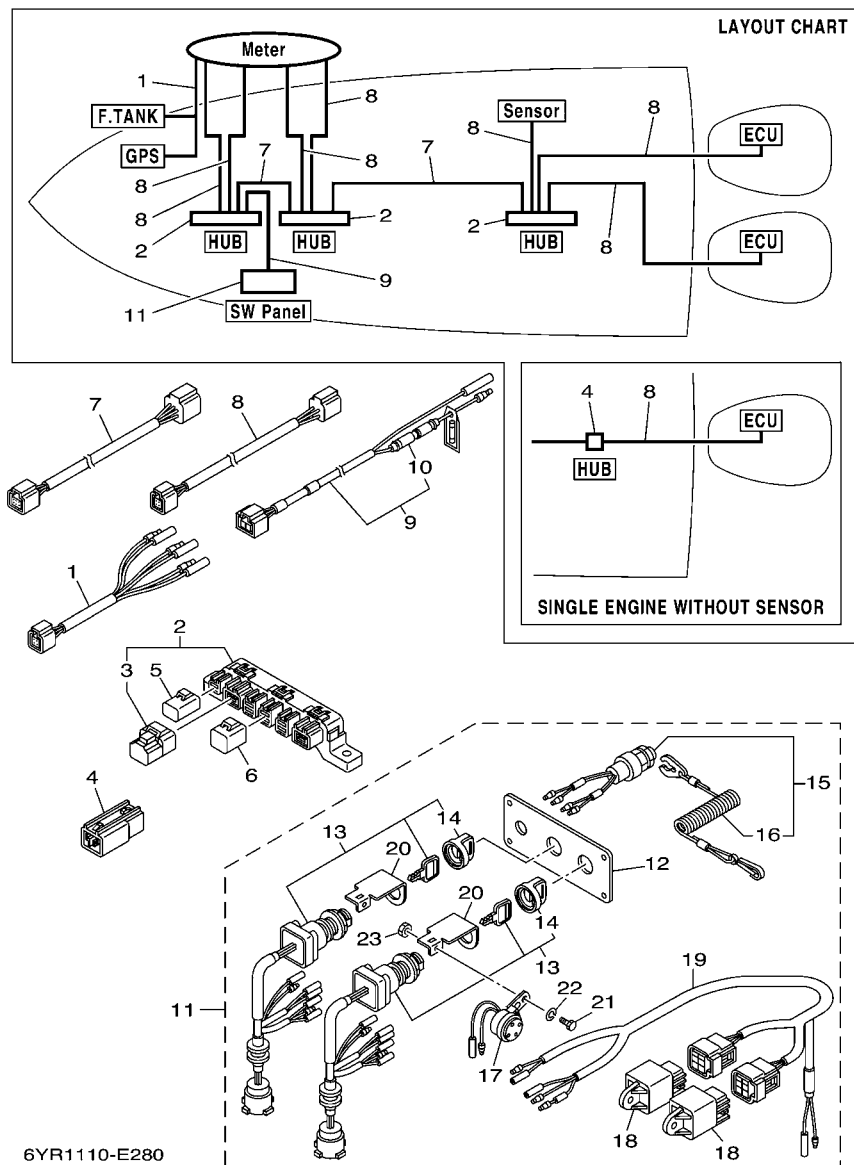


FIG. 28 COMMAND LINK ELECTRICAL 1

[illegible]

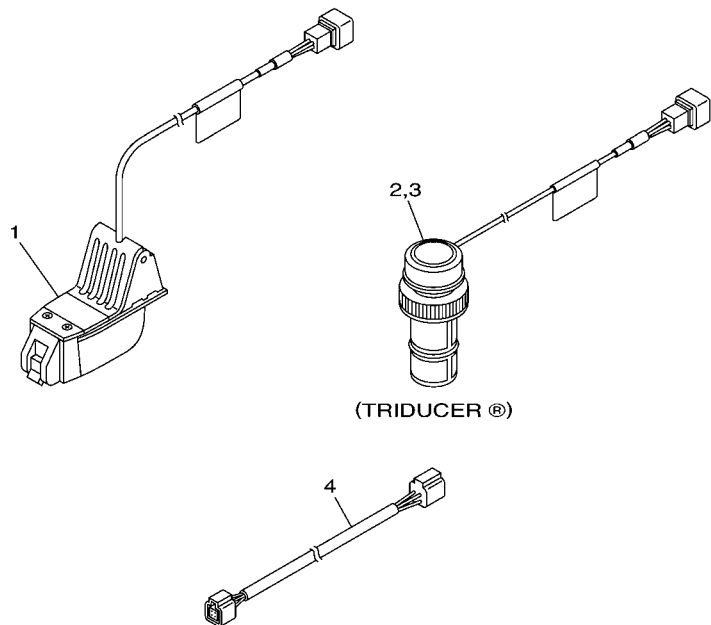
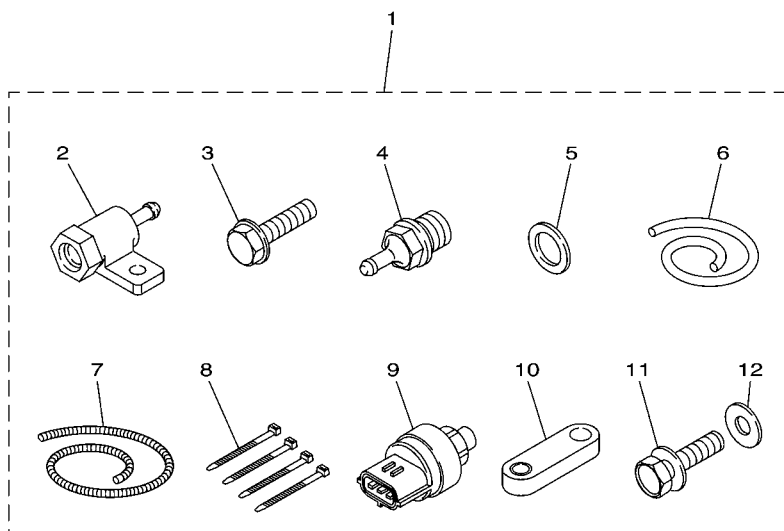


FIG. 29 COMMAND LINK ALTERNATE SENSORS 1

[illegible]

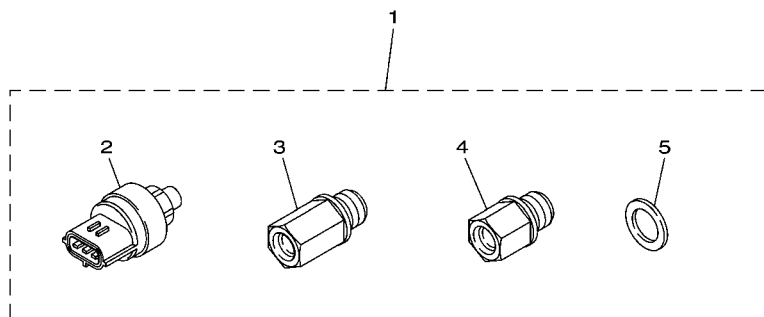
*Models: F50, T50, F60, T60, F75, F90, (L)F115,
(L)Z150, VZ150, (V)Z175, (L)Z200,
VZ200, VZ225, (L)Z250, VZ250, (L)Z300, VZ300*



6Y82110-E040

[illegible]

Models: (L)F150, (L)F200, (L)F225, (L)F250



6Y82110-E050

FIG. 31 COMMAND LINK ALTERNATE SENSORS 3

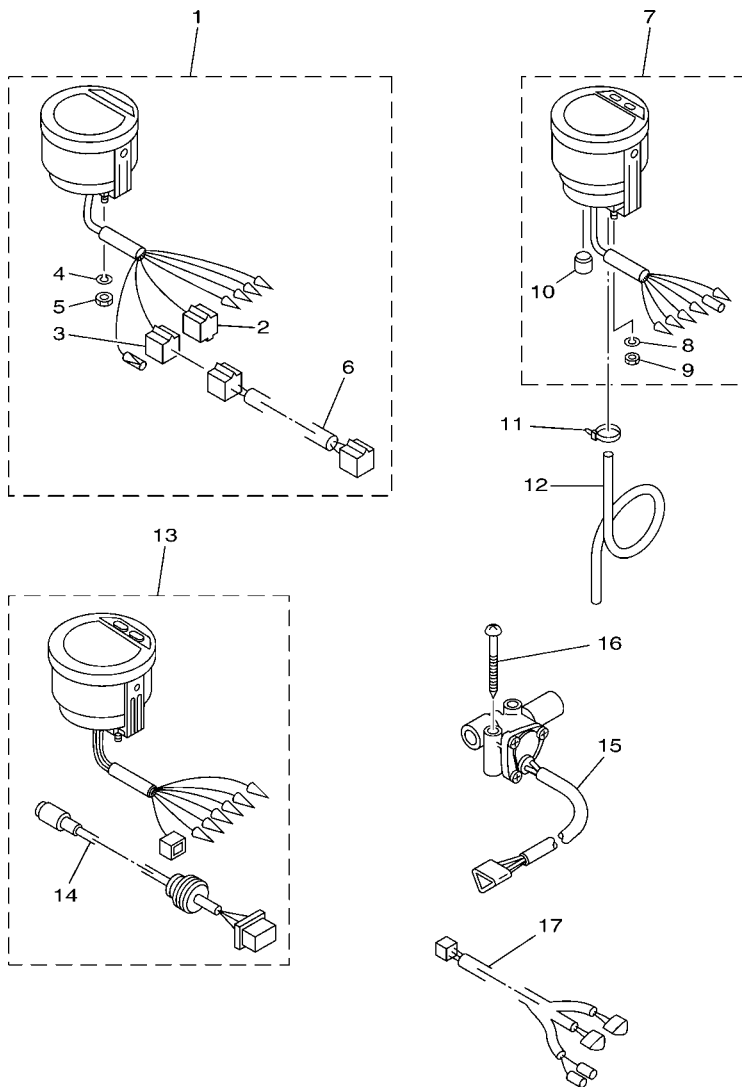
REF. NO.	PART NO.	DESCRIPTION	USA					REMARKS
1	69J-8A4L0-00	WATER PRESSURE SENSOR KIT	1					FOR (L)F200/(L)F225 FOR (L)F150/(L)F250
2	6Y5-8366B-00	.SENSOR, WATER PRESSURE	1					
3	69J-8366C-00	.ADAPTOR, INPUT	1					
4	63P-8366C-00	.ADAPTOR, INPUT	1					
5	90430-14115	.GASKET	1					

All models



6Y82110-E060

[illegible]



6YR1110-E330

FIG. 33 INSTRUMENTS DIGITAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6Y5-8350T-82	DIGITAL TACHOMETER ASSY	1				
2	9E450-04433	.CONNECTOR	1				M-4-W
3	9E450-04533	.CONNECTOR	1				F-4-W
4	92990-04100	.WASHER, SPRING	2				
5	95380-04600	.NUT	2				
6	6Y5-83553-80	.WIRE, LEAD	1				
7	6Y5-83570-S5	SPEEDOMETER ASSY	1				
8	92990-04100	.WASHER, SPRING	2				
9	95380-04600	.NUT	2				
10	6Y5-83533-T2	.GROMMET	1				
11	90465-11M10	CLAMP	1				
12	6Y5-83557-10	TUBE (8M)	1				
13	6Y5-83500-F2	FUEL MANAGEMENT METER	1				
14	6Y5-87122-S0	.CORD ASSY 1	1				FOR GPS CONNECTION
15	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER	2				
16	90158-06002	SCREW, WOOD	4				
17	6Y5-83553-F1	WIRE, LEAD (L=8.0M)	1				FOR FUEL SENDER

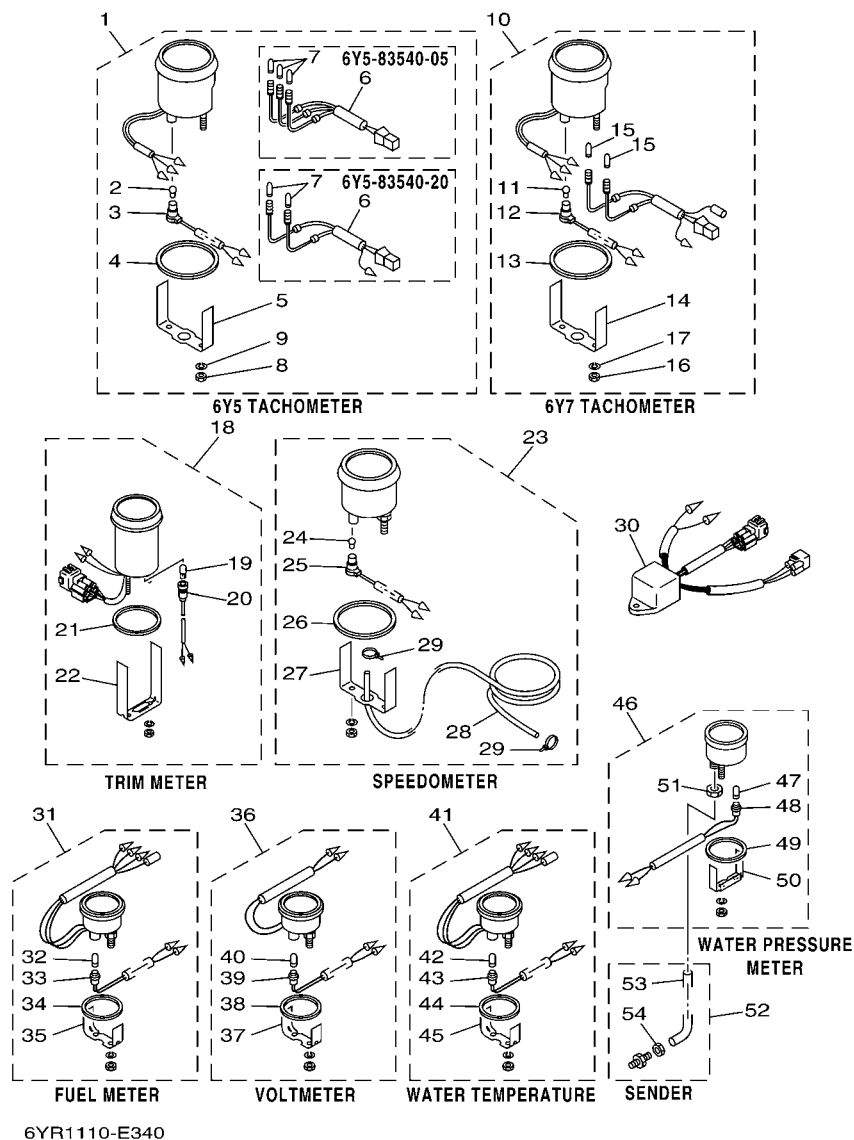


FIG. 34 INSTRUMENTS ANALOGUE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6Y5-83540-14	TACHOMETER ASSY	1				UR WITHOUT OIL LAMP
	6Y5-83540-05	TACHOMETER ASSY	1				UR WITH OIL LAMP
	6Y5-83540-20	TACHOMETER ASSY	1				UR WITH OIL/TEMP LAMP
2	6Y5-83517-00	.BULB (T10, 12V-1.7W)	1				
3	6Y5-83536-10	.SOCKET, METER	1				
4	6Y5-83523-00	.DAMPER	1				
5	6Y5-83514-00	.PLATE, FITTING	1				
6	6Y5-83509-03	.SOCKET CORD ASSY	1				UR 6Y5-83540-05
	6Y5-83509-10	.SOCKET CORD ASSY	1				UR 6Y5-83540-20
7	6Y5-83518-00	.BULB (12V-1.7W T6.5)	3				UR 6Y5-83540-05
	6Y5-83518-00	.BULB (12V-1.7W T6.5)	2				UR 6Y5-83540-20
8	95380-05600	.NUT	2				
9	92990-05100	.WASHER, SPRING	2				
10	6Y7-83540-60	TACHOMETER ASSY	1				UR WITH OIL/TEMP LAMP
	6Y7-83540-70	TACHOMETER ASSY	1				UR WITH OIL/TEMP LAMP
11	6Y5-83517-00	.BULB (T10, 12V-1.7W)	1				
12	6Y5-83536-40	.SOCKET, METER	1				
13	6Y5-83523-00	.DAMPER	1				
14	6Y5-83514-00	.PLATE, FITTING	1				
15	6Y5-83518-00	.BULB (12V-1.7W T6.5)	2				
16	95380-05600	.NUT	2				
17	92990-05100	.WASHER, SPRING	2				
18	6Y5-83670-12	TRIM METER ASSY.	1				UR
	6Y7-83670-10	TRIM METER ASSY.	1				UR
	6Y7-83670-30	TRIM METER ASSY.	1				UR
19	6Y5-83518-00	.BULB (12V-1.7W T6.5)	1				
20	6Y5-83536-00	.SOCKET, METER	1				

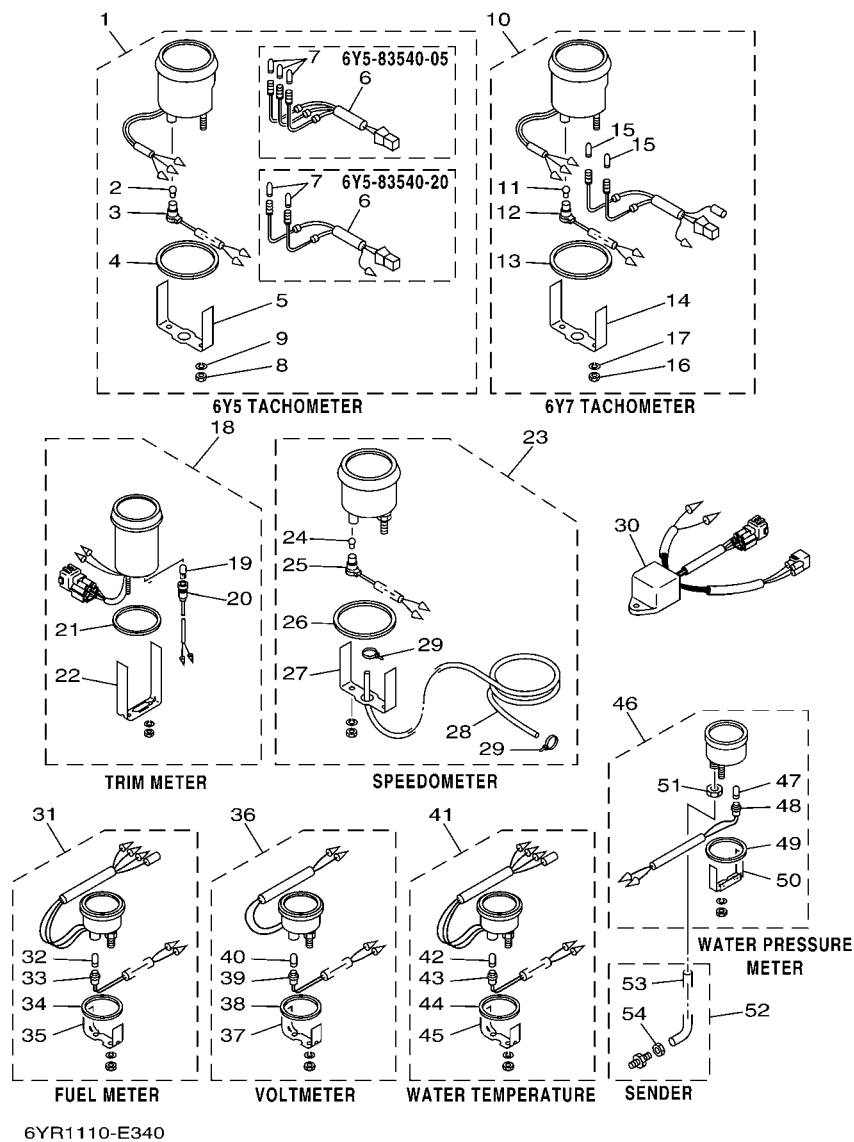
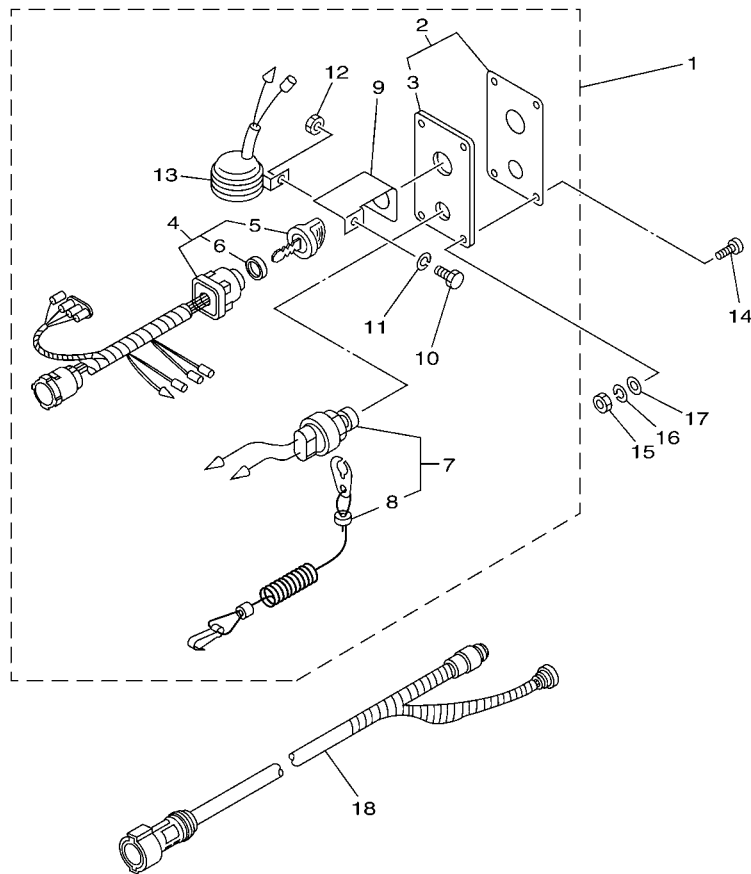


FIG. 34 INSTRUMENTS ANALOGUE

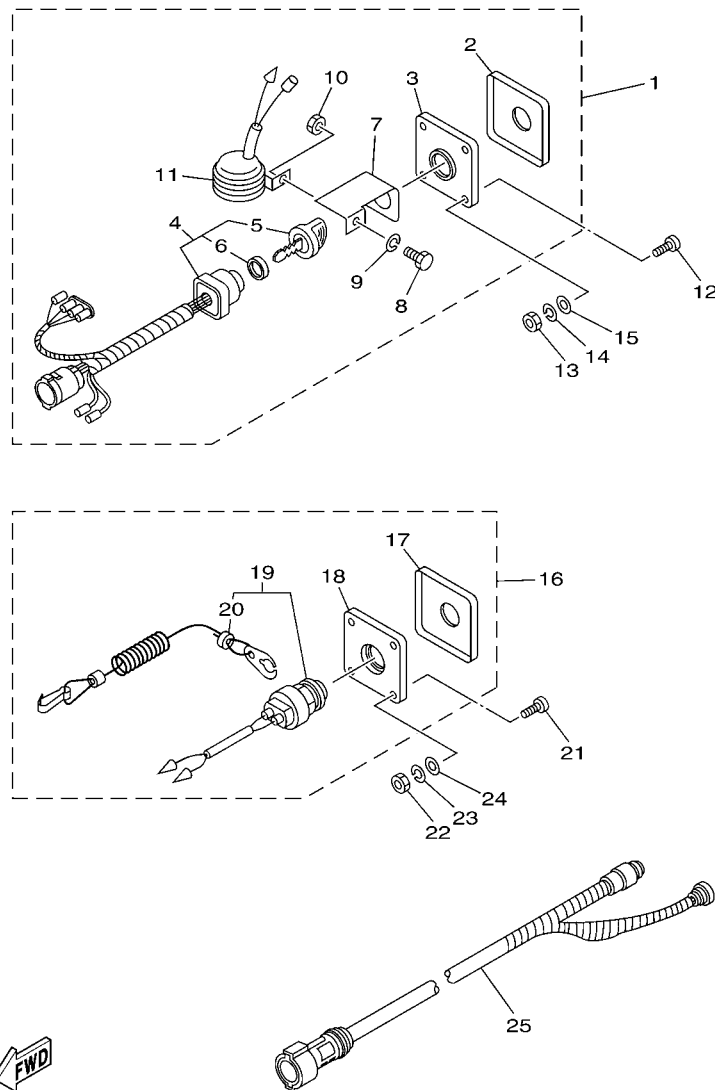
REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
21	6Y5-83544-00	.PLATE, FITTING	1				
22	688-83664-00	.DAMPER	1				
23	6Y5-83510-00	SPEEDOMETER ASSY (75MPH)	1				UR
	6Y5-83510-10	SPEEDOMETER ASSY (50MPH)	1				UR
	6Y7-83510-00	SPEEDOMETER ASSY (75MPH)	1				UR
	6Y7-83510-10	SPEEDOMETER ASSY (75MPH)	1				UR
24	6Y5-83517-00	.BULB (T10, 12V-1.7W)	1				
25	6Y5-83536-10	.SOCKET, METER	1				UR 6Y5 SPEEDOMETER
	6Y5-83536-40	.SOCKET, METER	1				UR 6Y7 SPEEDOMETER
26	6Y5-83523-00	.DAMPER	1				
27	6Y5-83514-00	.PLATE, FITTING	1				
28	688-83557-00	.TUBE	1				
29	90465-11M10	.CLAMP	2				
30	6Y5-81950-02	RELAY ASSY	1				FOR 6Y5 OIL LIGHT
31	6Y7-85750-10	FUEL METER ASSY	1				UR
	6Y7-85750-30	FUEL METER ASSY	1				UR
32	6Y5-83518-00	.BULB (12V-1.7W T6.5)	1				
33	6Y5-83536-00	.SOCKET, METER	1				
34	688-83664-00	.DAMPER	1				
35	6Y5-83544-00	.PLATE, FITTING	1				
36	6Y5-83503-00	VOLTMETER ASSY	1				UR
	6Y7-83503-00	VOLTMETER ASSY	1				UR
	6Y7-83503-10	VOLTMETER ASSY	1				UR
37	6Y5-83544-00	.PLATE, FITTING	1				
38	688-83664-00	.DAMPER	1				
39	6Y5-83536-00	.SOCKET, METER	1				
40	6Y5-83518-00	.BULB (12V-1.7W T6.5)	1				



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FIG. 35 ELECTRICAL SWITCH PANEL SINGLE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	704-82570-08	PANEL SWITCH ASSY	1				WITH CHOKE
2	704-82571-02	.PANEL, SWITCH	1				
3	6R5-82588-01	..PLATE	1				
4	704-82510-07	.MAIN SWITCH ASSY	1				
5	703-82577-00	..CAP, KEY	1				
6	6K1-82532-00	..CAP	1				
7	688-82575-01	.ENGINE STOP SWITCH ASSY	1				
8	682-82556-00	..LANYARD, STOP SWITCH	1				
9	64D-82581-00	.STAY, CORD CLAMP	1				
10	97303-05012	.BOLT	1				
11	92903-05100	.WASHER, SPRING	1				
12	95303-05700	.NUT	1				
13	688-83383-11	.BUZZER	1				
14	90149-05M05	SCREW	4				
15	95380-05600	NUT	4				
16	92990-05100	WASHER, SPRING	4				
17	92990-05600	WASHER, PLATE	4				
18	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1				UR (10P)
	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)	1				UR (10P)
	6X3-8258A-00	EXTENSION, WIRE HARNESS (5M)	1				UR (10P)
	6X3-8258A-10	EXTENSION, WIRE HARNESS (6M)	1				UR (10P)



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FIG. 36 ELECTRICAL SWITCH PANEL INDIVIDUAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	64D-82570-03	PANEL SWITCH ASSY	1				WITH CHOKE
2	64D-82571-00	.PANEL, SWITCH	1				
3	64D-82588-00	.PLATE	1				
4	64D-82510-03	.MAIN SWITCH ASSY	1				
5	703-82577-00	..CAP, KEY	1				
6	6K1-82532-00	..CAP	1				
7	64D-82581-00	.STAY, CORD CLAMP	1				
8	97303-05012	.BOLT	1				
9	92903-05100	.WASHER, SPRING	1				
10	95303-05700	.NUT	1				
11	688-83383-11	.BUZZER	1				
12	90149-05M05	SCREW	4				
13	95380-05600	NUT	4				
14	92990-05100	WASHER, SPRING	4				
15	92990-05600	WASHER, PLATE	4				
16	64D-82570-10	PANEL SWITCH ASSY	1				
17	64D-82571-10	.PANEL, SWITCH	1				
18	64D-82588-10	.PLATE	1				
19	64D-82575-00	.ENGINE STOP SWITCH ASSY	1				
20	682-82556-00	..LANYARD, STOP SWITCH	1				
21	90149-05M05	SCREW	4				
22	95380-05600	NUT	4				
23	92990-05100	WASHER, SPRING	4				
24	92990-05600	WASHER, PLATE	4				
25	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1				UR (10P)
	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)	1				UR (10P)
	6X3-8258A-00	EXTENSION, WIRE HARNESS (5M)	1				UR (10P)

[illegible]

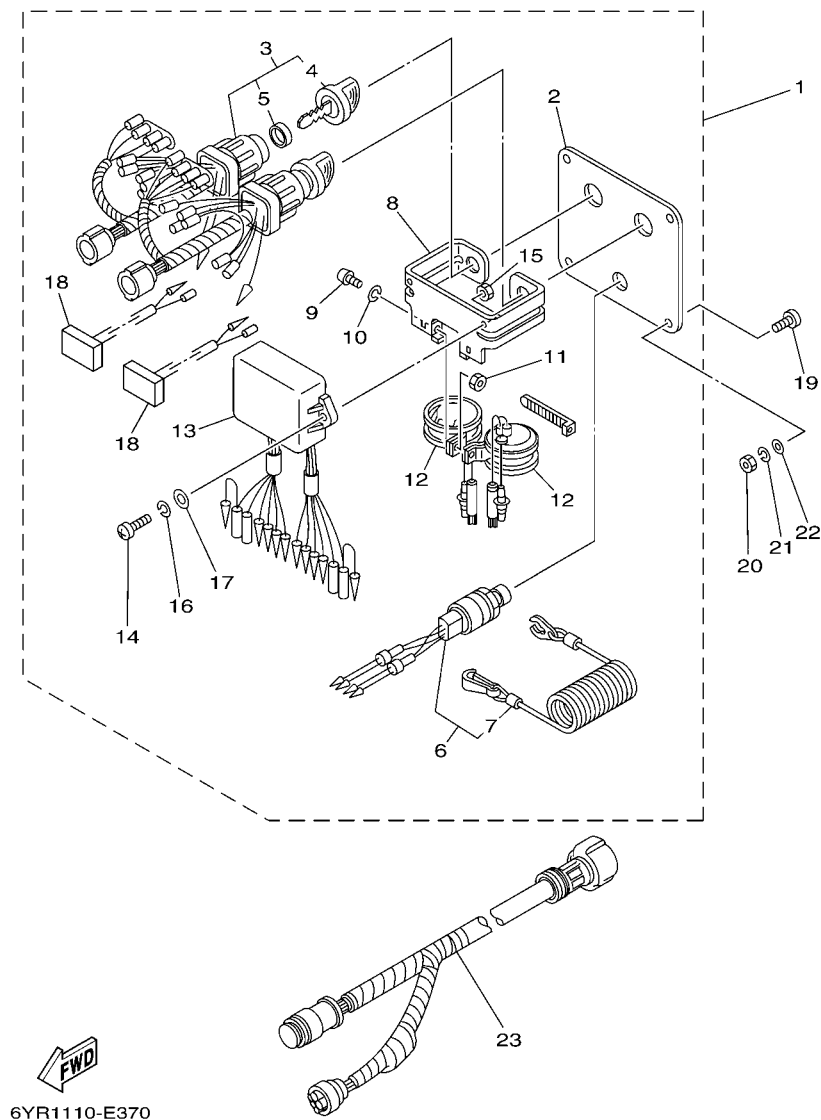
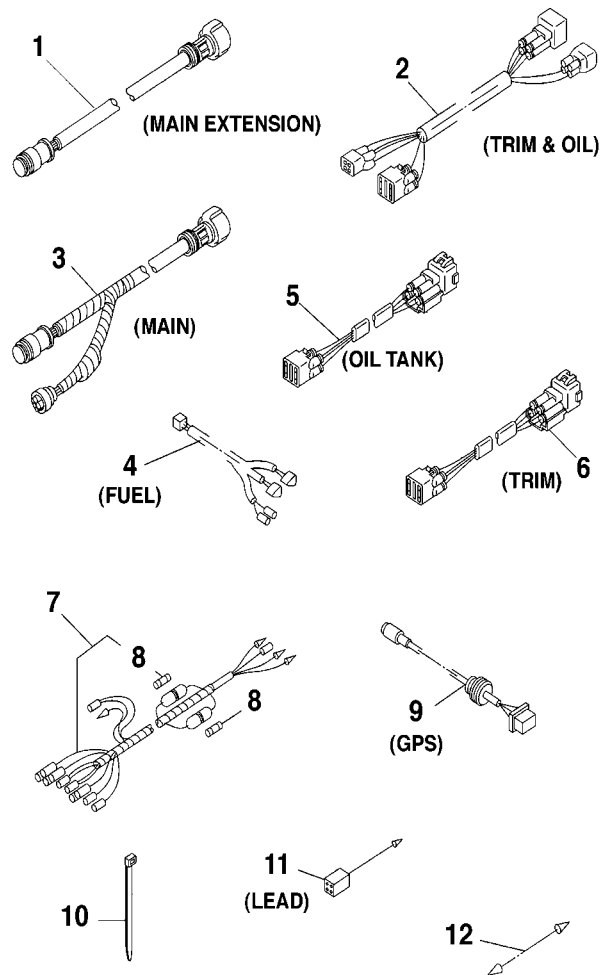


FIG. 37 ELECTRICAL SWITCH PANEL TWIN

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6K1-82570-08	PANEL SWITCH ASSY	1				WITH CHOKE
2	6K1-82571-02	.PLATE, PANEL SWITCH	1				
3	6K1-82510-06	.MAIN SWITCH ASSY	2				
4	703-82577-00	..CAP, KEY	1				
5	6K1-82532-00	..CAP	1				
6	6K1-82575-00	..ENGINE STOP SWITCH ASSY	1				
7	682-82556-00	..LANYARD, STOP SWITCH	1				
8	6K1-83614-01	.BRACKET	1				
9	98980-05010	.SCREW, BIND	2				
10	92990-05100	.WASHER, SPRING	2				
11	95380-05600	.NUT	2				
12	688-83383-11	.BUZZER	2				
13	6K1-85830-01	.CONTROL UNIT ASSY	1				
14	98980-06020	.SCREW, BIND	2				
15	95380-06600	.NUT, HEXAGON	2				
16	92990-06100	..WASHER, SPRING	2				
17	92990-06600	.WASHER, PLATE	2				
18	6K1-81980-00	.DIODE ASSY	2				
19	90149-05M05	SCREW	4				
20	95380-05600	NUT	4				
21	92990-05100	WASHER, SPRING	4				
22	92990-05600	WASHER, PLATE	4				
23	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1				UR (10P)
	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)	1				UR (10P)
	6X3-8258A-00	EXTENSION, WIRE HARNESS (5M)	1				UR (10P)
	6X3-8258A-10	EXTENSION, WIRE HARNESS (6M)	1				UR (10P)



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FIG. 39 ELECTRICAL WIRE HARNESSSES

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	688-8258A-10	EXTENSION, WIRE HARNESS (2M)	1				UR EXTENSION,MAIN (10P)
	688-8258A-20	EXTENSION, WIRE HARNESS (4.9M)	1				UR EXTENSION,MAIN (10P)
	688-8258A-30	EXTENSION, WIRE HARNESS (3M)	1				UR EXTENSION,MAIN (10P)
	703-8258A-00	EXTENSION, WIRE HARNESS (5M)	1				UR 7P TO 10P ADAPTER
2	68F-82553-50	EXTENSION, WIRE LEAD (L=5.0M)	1				UR TRIM & OIL GAUGE
	68F-82553-60	EXTENSION, WIRE LEAD (L=6.0M)	1				UR TRIM & OIL GAUGE
	68F-82553-70	EXTENSION, WIRE LEAD (L=7.0M)	1				UR TRIM & OIL GAUGE
	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M)	1				UR TRIM & OIL GAUGE
	68F-82553-90	EXTENSION, WIRE LEAD (L=9.5M)	1				UR TRIM & OIL GAUGE
3	688-8258A-50	EXTENSION, WIRE HARNESS (5M)	1				UR MAIN (10P)
	688-8258A-60	EXTENSION, WIRE HARNESS (6M)	1				UR MAIN (10P)
	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)	1				UR MAIN (10P)
	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1				UR MAIN (10P)
	6X3-8258A-00	EXTENSION, WIRE HARNESS (5M)	1				UR MAIN (10P)
	6X3-8258A-10	EXTENSION, WIRE HARNESS (6M)	1				UR MAIN (10P)
4	6Y5-83553-F1	WIRE, LEAD (L=8.0M)	1				
5	6R3-85721-30	WIRE, LEAD (L=3.0M)	1				UR OIL TANK (4P)
	6R3-85721-50	WIRE, LEAD (L=5.0M)	1				UR OIL TANK (4P)
	6R3-85721-80	WIRE, LEAD (L=8.0M)	1				UR OIL TANK (4P)
6	6R3-82553-30	EXTENSION, WIRE LEAD (L=3.0M)	1				UR TRIM GAUGE (4P)
	6R3-82553-50	EXTENSION, WIRE LEAD (L=5.0M)	1				UR TRIM GAUGE (4P)
	6R3-82553-70	EXTENSION, WIRE LEAD (L=7.0M)	1				UR TRIM GAUGE (4P)
	6R3-82553-80	EXTENSION, WIRE LEAD (L=8.0M)	1				UR TRIM GAUGE (4P)
7	6Y5-83553-N0	WIRE, LEAD (L=2.5M)	1				
8	1E6-82151-00	.FUSE (10A)	2				
9	6Y5-87122-S0	CORD ASSY 1	1				FOR GPS CONNECTION
10	90465-11M10	CLAMP	1				

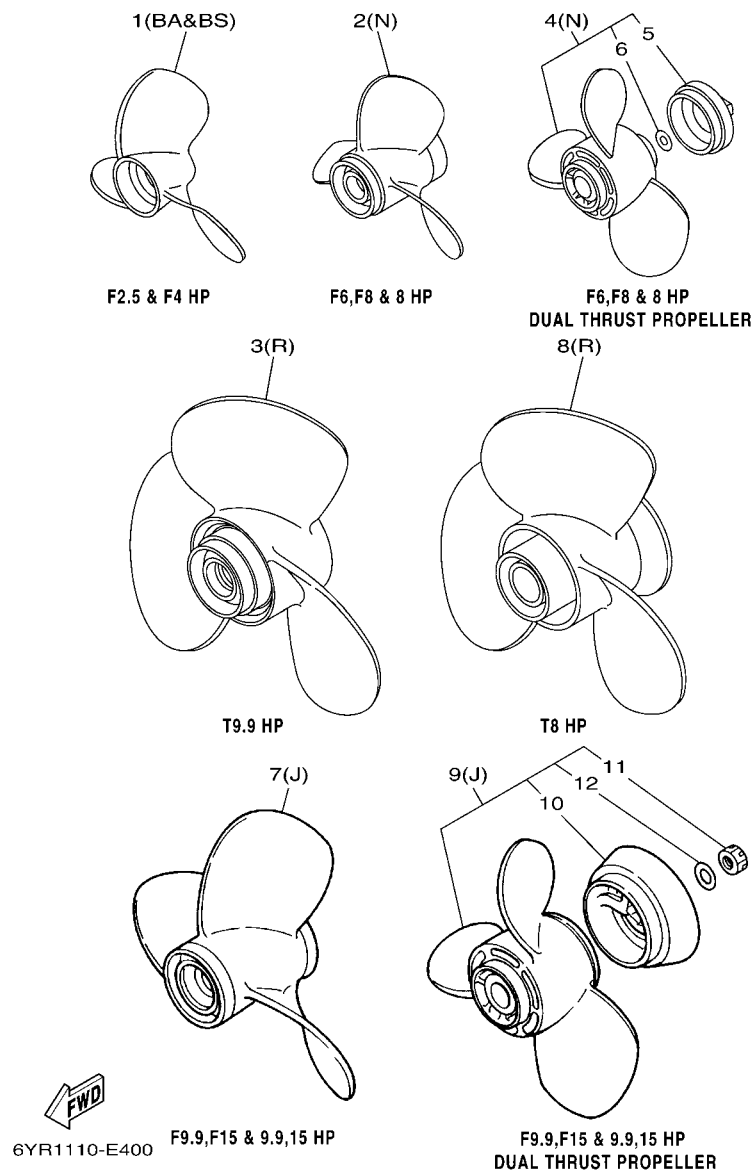


FIG. 40 PROPELLERS F2.5 THROUGH 15

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS)	1				UR F2.5
	6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-BS)	1				UR F2.5
	6L5-45949-00-EL	PROPELLER (3X7-1/4"X5"-BS)	1				UR F2.5
	6L5-45952-00-EL	PROPELLER (3X7-1/2"X5-1/2"-BS)	1				UR F2.5
	6E0-45941-01-EL	PROPELLER (3X7-1/2"X8"-BA)	1				UR F4
	6E0-45943-01-EL	PROPELLER (3X7-1/2"X7"-BA)	1				UR F4
	6E0-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BA)	1				UR F4
2	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N)	1				UR F6,F8 & 8
	6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N)	1				UR F6,F8 & 8
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N)	1				UR F6,F8 & 8
	6G1-45952-00-EL	PROPELLER (3X8-1/2"X8"-N)	1				UR F6,F8 & 8
3	6G8-45941-00	PROPELLER (3X11-3/4"X11"-R)	1				T9.9 DUAL THRUST
4	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N)	1				F6,F8 & 8 DUAL THRUST
5	6G1-45616-01	.NUT, PROPELLER	1				
6	90201-10M02	.WASHER, PLATE	1				
7	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J)	1				UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J)	1				UR
	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J)	1				UR SEMI-WEEDLESS
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J)	1				UR SEMI-WEEDLESS
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J)	1				UR
	63V-45943-00-EL	PROPELLER (3X9-1/4"X11"-J)	1				UR
	63V-45945-00-EL	PROPELLER (3X9-1/4"X9"-J)	1				UR
	63V-45947-00-EL	PROPELLER (3X9-1/4"X8"-J)	1				UR
8	69G-45941-00-EL	PROPELLER (3X11-3/4"X5-3/4"-R)	1				T8
9	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J)	1				UR DUAL THRUST
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J)	1				UR DUAL THRUST
10	6E7-45986-00	.RING, DEFLECTOR	1				

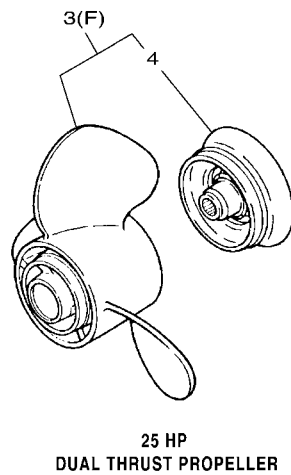
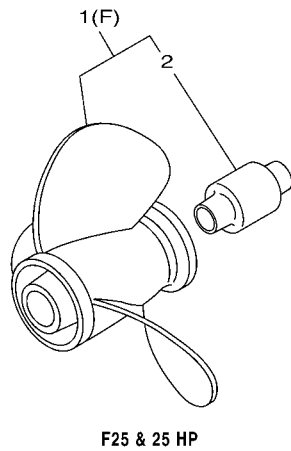
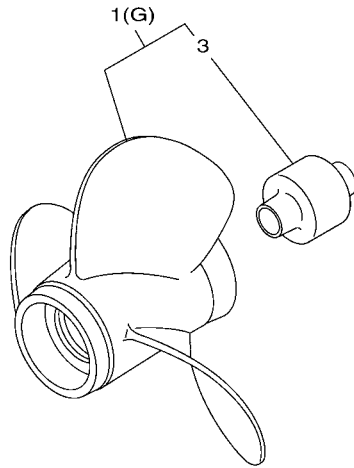
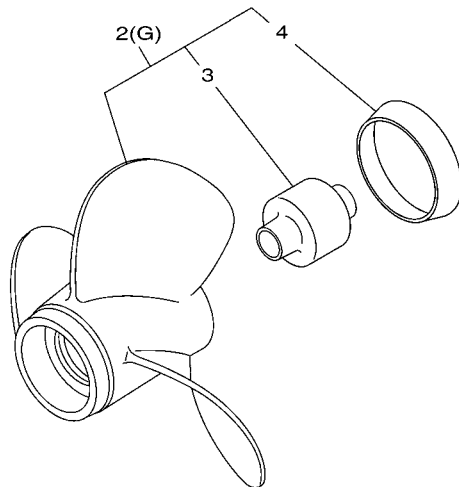


FIG. 41 PROPELLERS F25 AND 25

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F)	1				UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F)	1				UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1				UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1				UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F)	1				UR
- -	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F)	1				UR
	664-45954-01-EL	PROPELLER (3X9-7/8"X12"-F)	1				UR
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F)	1				UR WEEDLESS
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F)	1				UR WEEDLESS
	MAR-GYT3B-02-10	10 1/8 X 10 3 BLADE SS F	1				UR
- -	MAR-GYT3B-02-11	10 1/8 X 11 3 BLADE SS F	1				UR
	MAR-GYT3B-02-12	10 1/8 X 12 3 BLADE SS F	1				UR
	MAR-GYT3B-02-13	10 1/8 X 13 3 BLADE SS F	1				UR
	MAR-GYT3B-02-14	10 1/8 X 14 3 BLADE SS F	1				UR
2	664-45981-01	.DAMPER RUBBER, PROPELLER	1				FOR 664 PROPELLER
- 3	6J8-W4591-00-EL	PROPELLER (3X10-5/8X8-1/4-F)	1				DUAL THRUST
4	6J8-45986-10-98	.RING, DEFLECTOR	1				
- - - -							
- - - -							
- - - -							



T25~ F60 & 40,50 HP



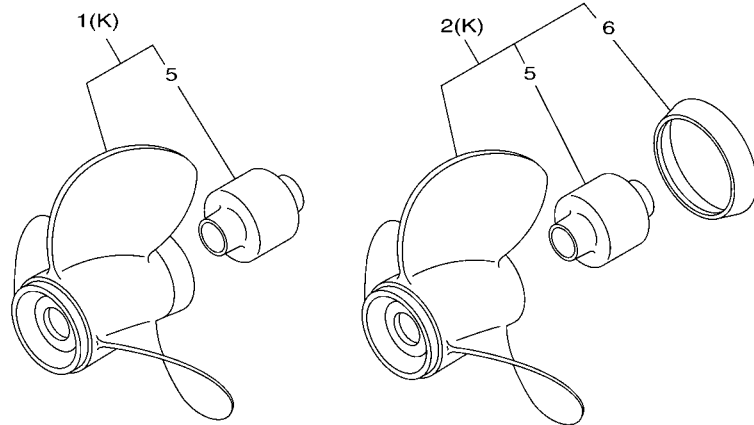
F30~ F60 & 40,50 HP



6YR1110-E420

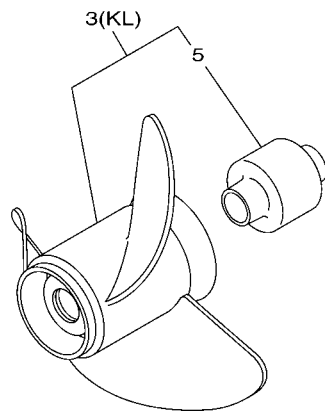
FIG. 42 PROPELLERS T25 THROUGH 50

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1				UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1				UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1				UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1				UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1				UR
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1				UR
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1				UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1				UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1				UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1				UR
	68U-45941-00-EL	PROPELLER (3X12-1/4"X9"-G)	1				UR T25 DUAL THRUST
	MAR-GYT3B-03-12	10 1/2 X 12 3 BLADE SS G	1				UR
	MAR-GYT3B-03-13	3 BLADE 10.50X13	1				UR
	MAR-GYT3B-03-14	10 1/2 X 14 3 BLADE SS G	1				UR
	MAR-GYT3B-03-15	3 BLADE 10.50X15	1				UR
2	69W-45943-00-EL	PROPELLER (3X11"X15"-G)	1				UR
	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G)	1				UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G)	1				UR
	69W-45952-00-EL	PROPELLER (3X11-3/8"X12"-G)	1				UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	1				UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	1				UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	1				UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G)	1				UR WITH LIP CUP
3	663-45981-10	.DAMPER RUBBER, PROPELLER	1				
4	663-45986-00	.RING, DEFLECTOR	1				FOR 69W & 6H5 PROPELLER

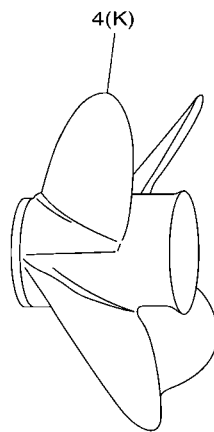


T50-F115 & 60~115 HP

T50-F115 & 60~115 HP



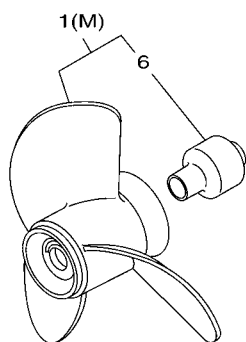
LF115 HP



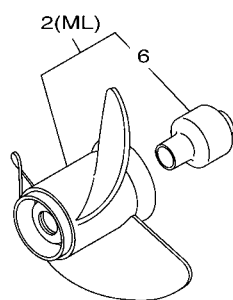
6YR1110-E430

FIG. 43 PROPELLERS T50 THROUGH (L)F115

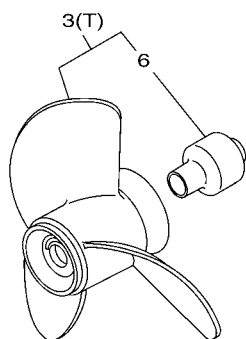
REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	688-45930-02-98	PROPELLER (3X13"X17"-K)	1				UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1				UR
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1				UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1				UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1				UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1				UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1				UR
	68S-45941-00-EL	PROPELLER (3X14"X11"-K)	1				UR DUAL THRUST
	62A-45970-10	PROPELLER (3X13-1/2"X21"-K)	1				UR HIGH PERFORMANCE
	62A-45972-10	PROPELLER (3X13-1/2"X23"-K)	1				UR HIGH PERFORMANCE
	62A-45974-10	PROPELLER (3X13-1/2"X19"-K)	1				UR HIGH PERFORMANCE
	MAR-GYT3B-V4-14	3BLADE V4 13.25X14 PROP	1				UR
	MAR-GYT3B-V4-16	3BLADE V4 13.25X16 PROP	1				UR
	MAR-GYT3B-V4-18	3BLADE V4 13.25X18 PROP	1				UR
	MAR-GYT3B-V4-20	3BLADE 13.25X20 V4	1				UR
	MAR-GYT3B-V4-22	3 BLADE V4 13.25X22 PROP	1				UR
	MAR-GYT3B-V4-24	3BLADE 13.25X24 V4	1				UR
2	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1				UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1				UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1				UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1				UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1				UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1				UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1				UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1				UR
3	6L6-45930-00-98	PROPELLER (3X13"X17"-KL)	1				UR
	6L6-45970-00-98	PROPELLER (3X13"X19"-KL)	1				UR



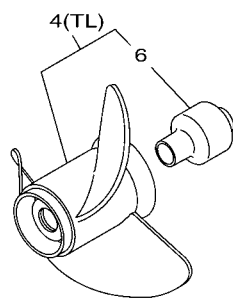
F150-F250 & (V)150-Z300 HP



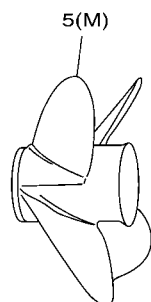
LF150-LF250 & LZ150-LZ300 HP



F200-F250 & VZ200-(V)Z300 HP



LF200-LF250 & LZ250,LZ300 HP



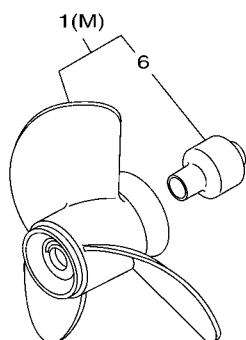
6YR1110-E440

*1: FOR 6G5, 6J9 & 6K1 PROPELLER

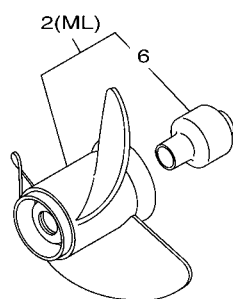
*2: FOR 6G5, 66K, 6R4 & 6K1, 6R1 & 61A, 69L, 6D0 & 61B, 6D1 PROPELLER

FIG. 44 PROPELLERS (V)150 THROUGH (V)Z300

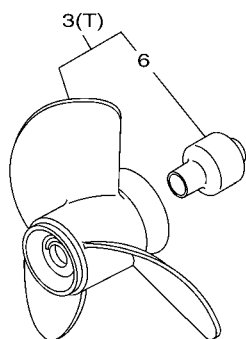
REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1				UR
	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1				UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M)	1				UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1				UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1				UR
- - -	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1				UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1				UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1				UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1				UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1				UR
- - -	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1				UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1				UR
	66K-45970-B0	PROPELLER (3X14-1/2"X27"-M1)	1				UR
	66K-45972-B0	PROPELLER (3X14-1/2"X25"-M2)	1				UR
	66K-45974-B0	PROPELLER (3X14-1/2"X23"-M2)	1				UR
- - -	6J9-45976-10	PROPELLER (3X14-1/2"X21"-M1)	1				UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M)	1				UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1				UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M)	1				UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1				UR
- - -	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1				UR
	MAR-GYT3B-V6-14	3 BLADE V6 14 1/4 X 14 SS PROP	1				UR
	MAR-GYT3B-V6-16	3BLADE 14.25X16 V6	1				UR
	MAR-GYT3B-V6-18	3BLADE 14.25X18 V6	1				UR
	MAR-GYT3B-V6-20	3 BLADE V6 14.25X20 PROP	1				UR
- - -	MAR-GYT3B-V6-22	3BLADE 14.25X22 V6	1				UR
	MAR-GYT3B-V6-24	3BLADE 14.25X24 V6	1				UR



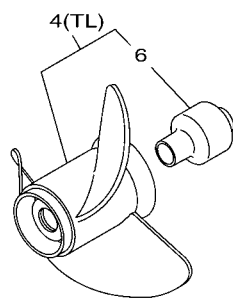
F150-F250 & (V)150-Z300 HP



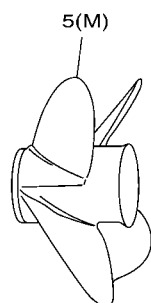
LF150-LF250 & LZ150-LZ300 HP



F200-F250 & VZ200-(V)Z300 HP



LF200-LF250 & LZ250,LZ300 HP



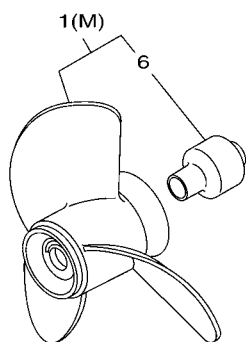
6YR1110-E440

*1: FOR 6G5, 6J9 & 6K1 PROPELLER

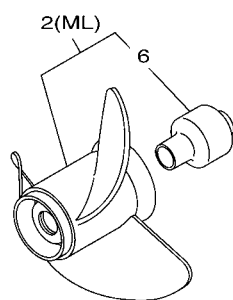
*2: FOR 6G5, 66K, 6R4 & 6K1, 6R1 & 61A, 69L, 6D0 & 61B, 6D1 PROPELLER

FIG. 44 PROPELLERS (V)150 THROUGH (V)Z300

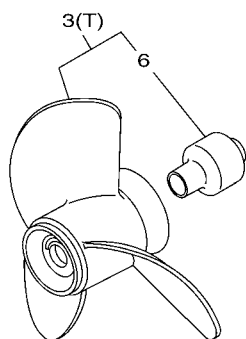
REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	MAR-GYT3B-V6-26	3BLADE 14.25X26 V6	1				UR
2	6K1-45945-00-98	PROPELLER (3X14"X19"-ML)	1				UR
	6K1-45947-00-98	PROPELLER (3X14-1/2"X17"-ML)	1				UR
	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)	1				UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)	1				UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)	1				UR
	6K1-45976-00-98	PROPELLER (3X13-3/8"X23"-ML)	1				UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)	1				UR
	6R1-45970-A1	PROPELLER (3X15-1/4"X19"-ML)	1				UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML)	1				UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML)	1				UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML)	1				UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML)	1				UR
	MAR-GYT3B-L6-14	3 BLADE L6 14 1/4 X 14 CR PROP	1				UR
	MAR-GYT3B-L6-16	3 BLADE L6 14 1/4 X 16 CR PROP	1				UR
	MAR-GYT3B-L6-18	3BLADE L14.25X18V6	1				UR
	MAR-GYT3B-L6-20	3BLADE L14.25X20V6	1				UR
	MAR-GYT3B-L6-22	3BLADE L14.25X22V6	1				UR
3	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T)	1				UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T)	1				UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T)	1				UR
	69L-45970-20	PROPELLER (3X15-1/8"X27"-T1)	1				UR
	69L-45972-20	PROPELLER (3X15-1/8"X25"-T1)	1				UR
	69L-45974-10	PROPELLER (3X14-1/2"X23"-T1)	1				UR
	69L-45976-10	PROPELLER (3X14-3/4"X29"-T1)	1				UR
	6D0-45970-00	PROPELLER (3X15-1/4"X19"-T)	1				UR
	6D0-45972-00	PROPELLER (3X15"X21"-T)	1				UR



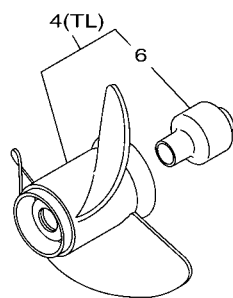
F150-F250 & (V)150-Z300 HP



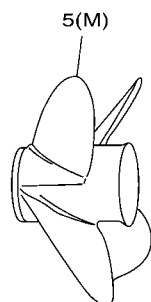
LF150-LF250 & LZ150-LZ300 HP



F200-F250 & VZ200-(V)Z300 HP



LF200-LF250 & LZ250,LZ300 HP



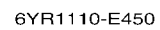
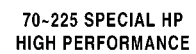
6YR1110-E440

*1: FOR 6G5, 6J9 & 6K1 PROPELLER

*2: FOR 6G5, 66K, 6R4 & 6K1, 6R1 & 61A, 69L, 6D0 & 61B, 6D1 PROPELLER

FIG. 44 PROPELLERS (V)150 THROUGH (V)Z300

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
3	6D0-45976-00	PROPELLER (3X15-3/4"X15"-T)	1				UR
	6D0-45978-00	PROPELLER (3X15-1/2"X17"-T)	1				UR
	MAR-GYT3B-XL-23	14 5/8X23 HIGHPER V6	1				UR
	MAR-GYT3B-XL-25	14 5/8X25 HIGHPER V6	1				UR
	MAR-GYT3B-XL-27	14 5/8X27 HIGHPER V6	1				UR
4	61B-45972-00-98	PROPELLER (3X14-1/2"X21"-TL)	1				UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL)	1				UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL)	1				UR
	6D1-45970-00	PROPELLER (3X15-1/4"X19"-TL)	1				UR
	6D1-45972-00	PROPELLER (3X15"X21"-TL)	1				UR
	6D1-45976-00	PROPELLER (3X15-3/4"X15"-TL)	1				UR
	6D1-45978-00	PROPELLER (3X15-1/2"X17"-TL)	1				UR
5	MAR-GYT4B-V6-18	4 BLADE 13.75X18V6	1				UR
	MAR-GYT4B-V6-20	4 BLADE 13.75X20V6	1				UR
	MAR-GYT4B-V6-22	4 BLADE 13.75X22V6	1				UR
	MAR-GYT4B-V6-23	4 BLADE 13.75X23V6	1				UR
	MAR-GYT4B-V6-24	4 BLADE 13.75X24V6	1				UR
	MAR-GYT4B-V6-25	4 BLADE 13.75X25V6	1				UR
	MAR-GYT4B-V6-26	4 BLADE V6 13.75X26 PROP	1				UR
6	6G5-45981-00	.DAMPER RUBBER, PROPELLER	1				UR *1
	61A-45981-00	.DAMPER RUBBER, PROPELLER	1				UR *2

[illegible]

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90201-12035	10 - 56 24 - 63	90465-11M10	34 - 29 39 - 10	92990-05100	34 - 9 34 - 17	92995-06600	13 - 21 23 - 19	95380-06600	5 - 12 6 - 10	97595-05516	26 - 14 9 - 57
90202-10M56	16 - 9 18 - 9 26 - 9	90465-13M24	12 - 21 13 - 22 25 - 25		35 - 16 36 - 14 36 - 23		23 - 24 24 - 32 24 - 54		7 - 43 8 - 45 9 - 75	97780-05130	10 - 42 19 - 14 24 - 49
90206-12M22	10 - 54 24 - 61	90465-13M30	12 - 22 13 - 23		37 - 10 37 - 21		24 - 56 25 - 22		10 - 19 24 - 19	97880-06016	11 - 8 25 - 8
90209-10M26	16 - 11 18 - 11 26 - 11	90465-13M36	15 - 13 17 - 12 19 - 18	92990-05200 92990-05300	9 - 84 2 - 38 3 - 36		30 - 12 32 - 10 10 - 30		37 - 15 9 - 44 30 - 3	97885-06016	10 - 48 24 - 55 10 - 46
90386-08032	10 - 16 24 - 16		20 - 14 23 - 21		4 - 36 5 - 60	92995-08600	14 - 13 19 - 17	95780-06300 95895-06025	21 - 4 16 - 15	97885-06040	24 - 53 2 - 65
90386-12003	10 - 57 24 - 64	90468-10005	25 - 18 12 - 8		6 - 58 9 - 70		24 - 30 1 - 10	97080-06035 97095-05020	18 - 15 16 - 15		3 - 62 4 - 70
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